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ORGANIZATIONAL CULTURE AUDIT USING ARTIFICIAL INTELLIGENCE TO EVALUATE VARIANCES BETWEEN HEADQUARTERS AND BRANCHES

Case Study: Eastern Industrial Supply Inc.

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Abstract

Eastern Industrial Supply Inc. (EISI) opened its doors in 1980 in Greenville, South Carolina. EISI is an independently owned company with branches in the south-eastern market, United States (NC, SC, FL, GA, TN, and AL). EISI specializes in quality distribution of pipe, valves, fittings, and other commercial plumbing products. EISI's uniqueness is around an emphatic focus on organizational caring culture and exceeding customer expectations. The phrase "people over profits" is championed by senior management and echoed by employees. Taken from EISI's unique "Eastern Cares" program, there are three pillars, namely, People, Values, and Faith, that set a foundation for the corporate culture that put its people at the center.

EISI has grown in the last 10 years through several acquisitions across the southeastern, United States market. This particular growth path has its challenges and opportunities. While EISI boasts its caring culture with its stronghold especially at the headquarters, senior management has had issues translating the same corporate culture down to the branches. Additionally, the ongoing succession process further complicates this situation. The senior management is wondering whether the performance drives the culture or the culture drives the performance. The incoming CEO wants to take the company in a strong strategic position both operationally and financially for the new phase so that they can reach those new heights. In this paper, we will discuss the tools including artificial intelligence (AI) used, methodology and frameworks (competing values, ethics, and Hofstede dimensions frameworks), and the findings from the culture audit at EISI to evaluate variances between branches and HQ and best performing versus worst performing branches.

Keywords: organizational culture, artificial intelligence, change management, leadership succession, eastern cares, human resource, business as ministry, corporate culture

Introduction

Eastern Industrial Supply Inc. (EISI) was bought out by Kip Miller in the 80's as a small business and has grown the company to a hundreds of million dollar company. Kip's family are intertwined with the business. EISI is essentially a family business. Kip's wife, Kim was involved in the early years of the company. She stepped down from daily business operations in 2018 but continues to engage with the business and sits on the company's board. Now their children are transitioning into taking the leadership mantle of the family business. EISI is in the middle of succession and at the same time, handling explosive growth as they seek to break new ground in the logistics industry. We are using EISI as a case study to explore the differences between headquarters and branch offices.

Background

Research Questions

The overarching theme is looking at the relationship between culture and performance. Does culture drive performance or vice versa? There a couple of supporting questions:

- How does the alignment between organizational culture and strategic goals impact employee engagement and productivity?
- What role do leadership behaviors and practices play in shaping and sustaining a performance-driven culture?
- How does an organization's culture respond to high or low performance, and what factors contribute to cultural adaptability in changing performance contexts?

Literature Review

Generally, branches serve as the production hub, focusing on value creation, while headquarters provide support functions. Additionally, headquarters place significant emphasis on maintaining and embodying corporate culture, whereas branch offices often view these cultural elements as potential obstacles to productivity.

Organizational culture often diverges between headquarters and branch offices, particularly in small to medium-sized businesses. These differences arise from factors like leadership styles, local market needs, and available resources. Headquarters generally exhibit more formal and centralized cultures, as they are closely aligned with the organization's core mission and values. In contrast, branch offices may develop their own cultural nuances that better align with regional needs and encourage adaptability (Denison, 2021; UniProject, 2022). Branch offices often function with more flexibility and responsiveness to their specific customer base, which can help the business integrate

into local communities effectively but may also lead to variations in organizational practices (Culture Partners, 2023).

Research indicates that leadership style and communication play pivotal roles in shaping these cultural differences. Headquarters' leadership tends to enforce a strategic and unified vision, aiming for consistency across the organization. However, in practice, this can sometimes lead to a lack of autonomy in branch offices, which may feel detached from the central values promoted by headquarters. Effective communication and adaptable leadership strategies can help bridge this gap, enabling branch offices to maintain alignment with organizational goals while adapting to regional contexts (Gleeson, 2019; Denison, 2021).

Moreover, branch offices often face unique challenges in aligning with corporate values due to resource constraints and localized market pressures. For example, while headquarters might emphasize long-term strategic planning, branch offices may prioritize immediate, customer-focused goals. Studies show that organizations benefit from a "glocal" approach, which balances global consistency with local responsiveness. When branches are empowered to interpret headquarters' values in ways that resonate with local employees and clients, they often achieve higher employee satisfaction and operational effectiveness (Wong & Karia, 2020; McLean & McLean, 2021).

Overall, the literature underscores the importance of creating a cohesive yet flexible culture that can adapt to both central and local needs. For small and medium-sized businesses, where resources may be limited, cultivating leadership that embraces this balance can foster stronger integration between headquarters and branches, supporting organizational success across diverse locations.

Research Design

In order to effectively assess EISI culture in relation to performance, we employed a qualitative research methodology with a constructionist epistemological approach. This allowed us to explore emerging themes from the collective perspectives of our participants. Through interviews with associates and managers from various branches and the headquarter, we gained insights into the experiences of working at EISI. By analyzing these collective viewpoints, we identified key themes that helped us address our research question.

Branch/HQHQSouth CarolinaGeorgiaNorth CarolinaSettingUrbanUrbanRuralUrbanLeadership10 senior1 senior manager1 senior2 senior managers

Table 1: Setting, Demographics, and Samples

	management		manager	
Associates	20 associates	4 associates	4 associates	3 associates
Number of employees	52	48	29	26
Proximity to HQ	0 miles	6 miles	115 miles	100 miles

Data Trustworthiness

Trustworthiness in qualitative research is possible through using multiple ways of collecting and analyzing data (Greckhamer & Koro-Ljungber, 2005). We used three ways to collect data, and three ways to analyze the information. Data was collected from our one on one interviews with participants, observations at the offices and artifacts found on site and on the website. Analysis using field notes, coding notes, and active listening tactic was key in making sure that we capture the true meaning and perceptions of the participants.

Data Collection

The sample consisted of full-time associates at EISI, randomly selected from the employee list. We interviewed a total of 45 associates: 30 from HQ and 5 from each of the three branch offices. The human resources department coordinated the interviews for the research team. Two researchers from Anderson University conducted the interviews, both on-site and via Zoom when physical visits were not possible. On-site interviews took place in a small meeting room. The interview instrument included 18 primary questions, which were semi-structured and open-ended, allowing researchers the flexibility to explore additional relevant topics as they arose. Interviews lasted between 30 and 40 minutes. The interview questions are provided in the appendix.

Analysis

Interview responses were coded and shared with the research team to identify common themes within the data. We used Artificial Intelligence (AI) in our analysis to pull out the emerging themes and to identify differences among branch offices and branch offices and HQ. There were three phases in the coding: open, axial, and selective (Straus & Corbin, 1990).

Findings

Interview data was organized into meaning units, and then categorized by themes. These emerging themes provided insights into the EISI caring culture. Key meaning units are presented in Table 2 with their corresponding statements.

Table 2: Key words (positives in the culture)

Drama free	Christian environment, you wear a lot of hats in a small business, very little drama.
Family friendly	Have a strong bond with coworkers. Feels like a family business. Closely knit community
Caring	I am treated as a person not as a number. I feel wanted. I feel welcomed.
Growth opportunities	Training for other opportunities.
Fun	My coworkers. We have fun and great comradely while at work.
Flexibility	Freedom to do what you want. They trust you to do the work
People	The people I work with. HR picks very well culture and skill fit

Table 3: Artificial Intelligence generated categorical theme groupings

Themes	Subthemes	Description	
Positive Work Environment and Culture	Supportive Community	Employees appreciate the camaraderie and the feeling of being part of a closely knit community, similar to a family business.	
	Work-Life Balance	Flexibility, hybrid work options, and a drama-free environment are highly valued.	
	Personal Recognition	Feeling wanted, welcomed, and treated as individuals rather than numbers.	

Opportunities for Growth and Development	Personal Growth	There are ample opportunities for training, promotions, and personal development.
	Helping Others	Employees find satisfaction in helping customers and solving problems, which contributes to a sense of purpose.
Integrity and Trust	Company Values	Pride in the company's integrity and the overall culture where everyone agrees on what is right and wrong.
	Autonomy	Freedom to work independently without micromanagement and trust from the management.

Figure 1: Culture of giving and caring



The prized caring corporate culture as illustrated in Figure 1, shows a three-step flow of investment within an organization, emphasizing a culture centered on mutual support and development. In the first step, leadership invests in employee development, highlighting the organization's commitment to enhancing its workforce's skills and growth. The second step shows supervisors investing in employees, indicating that managers actively support and nurture their teams on a more personal level. In the final step, employees, feeling valued and supported, extend that investment towards customers, creating a positive, service-oriented experience.

This model shows that EISI corporate caring culture begins with leadership's dedication to its employees, which trickles down through supervisors to create a motivated and customer-focused workforce. Such a culture has encouraged employees to feel valued and motivated, leading to improved performance, customer satisfaction, and loyalty. In the last 5 years, EISI has invested and paid out an amount just shy of 1 million dollars in donations and grants to employees and other people in need.

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Furthermore, the viewpoints from the participants regarding servant leadership spoke to the caring culture that EISI is trying to cultivate. It becomes even clearer when contrasted with the management rating.

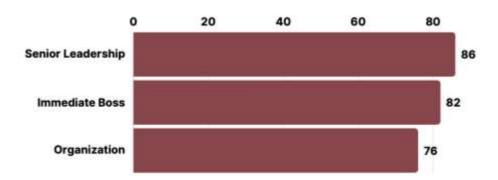
Negative 13% 9% 14% 14% 14% 14% Positive 87% 91% 86%

Branch culture rating HQ culture rating

Figure 2: Culture and Leadership Rating

Servant Leadership

Boss rating



This caring culture is not without challenges. The emerging categorical themes suggest that while EISI may aspire to a caring culture, challenges such as limited transparency, overwork, and weak communication hinder the effectiveness and cohesion of this culture, affecting employees' sense of support and inclusion in decision making. Key words are presented in Table 4 with their corresponding statements:

Table 4: Key words (challenges in the culture)

Superficial harmony	Lack of positive conflict/ hard conversation		
Lack of accountability	Our actions sometimes don't match our words (principles) especially with culture. Particular people get a free pass especially those at the top.		
Lack of collaboration	A lot of directives with no real collaboration. It's very hard to get people to communicate with our department (just answer my emails, will you?)		
Too stretched	A lot of pressure on our work. You never feel like you're caught up. We need more well trained manpower		
Lack of transparency	Senior vs middle (branches too) management. Tell us what is going on. We are the ones doing the work but you are holding information back.		
Us vs Them	Sometimes we feel like HQ is removed from what we are doing. The relationship with people is good but not operationally.		

With these perceived challenges, we are presented with tensions in worldviews and behaviors. We used a competing values framework (CVF) by Cameron et al., (2022) to examine the underlying tensions between the "Us vs Them".

Table 5: Artificial Intelligence generated categorical theme groupings

Themes	Subthemes	Description
Cultural and Communication Issues	Dissipating Culture	The company culture weakens the further you go from headquarters.
	Communication Gaps	Issues with communication, especially between headquarters and branches, and terminology gaps between departments.

Leadership and Management	Leadership Transition	Challenges with transitioning to the next generation of leadership and reliance on consultants.	
	Management Support	Concerns about the support and understanding from management regarding the sacrifices made by employees.	
Operational Efficiency	Slow Processes	Frustration with the slow pace of operations and decision-making.	
	Department Disconnect	Lack of collaboration and serious consideration for certain departments, leading to a disconnect between home office and branches.	

Figure 3: Tensions in the culture

Seasoned	<u>Younger</u>
- Success/growth	Transparency -
- Stability	Debate -
- Small decision making team	Participate in decision making -
	Identity -
Caring	<u>Caring</u>
- Artificial harmony	Passionate debate -
- Controlled emotions/safe conflict	Open about emotions -
- Stable and predictable	Creative, new, change -
	Transparent -
Great Culture	Great Culture
- Respectful & professional	Trust / no micro-management -
- Family oriented & caring	Supportive towards my goals -
- Successful	Open to ideas / growth opportunity -
- Conflict free workplace	Flexibility -

Control vs. Create

- Senior leadership (old guard)
 vs. middle management (and new leadership):
 - Decision making & transparency,
 - Succession,
 - · Status quo vs quick change.

Collaborate vs. Compete

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- Sales & branches
 (operations—producers)
 vs. Admin & Culture
 (collaborative culture):
 - Accountability,
 - o Culture,
 - Rapid growth.

Conclusions

These findings have provided a foundational understanding into the variances between HQ and branch offices and variances between leadership and culture. Additionally, to answer the research question as to whether the caring culture drives the performance or vice versa, the viewpoints from the participants seem to show that the power distance between those who get to make decisions and those who do not is rather large. Furthermore, those who are close to decision-makers tend to be the "top performers" and not necessarily "the caring culture champions" at least in the way those without power define it. Another correlation to draw is that the further away from the headquarters the branch is, the more diluted the corporate culture becomes in the way the culture is practiced and felt by employees.

This research is in no way comprehensive as we need to cover more branches to establish these findings. However, the survey shows an overall positive outlook of the current organizational culture. Most employees have strong affiliation to the organization. Words such as "this is my second family", "I like my team", "we are a family here", "I enjoy coming to work" strongly underscore how the caring culture has been cemented.

APPENDIX I: Interview Questionnaire

- 1. How long have you worked at EISI? Have you served any of this time in a branch?
- 2. Tell me what it's like to work here?
- 3. What do you like best about working at EISI?
- 4. What do you dislike about working at EISI?
- 5. Describe your 2 most important successes here.
- 6. When you think about the culture at EISI, how would you describe it in 3 words? Why?
- 7. If you had a magic wand and could change anything at EISI what would it be?

- 8. Rate the culture on a scale of 1-10 (1 being poor and 10 being awesome) how would you rate the culture at HQ? What caused you to give that rating?
- 9. Rate your boss on a scale of 1-10 (1 being poor and 10 being awesome)?
- 10. Think about a successful employee at EISI.
- 11. What are the top 2 behaviors that successful employees exhibit?
- 12. Describe how people are recognized and rewarded at EISI.
- 13. In October a new president transitioned in. What are 3 words you would like to encourage him with / words of wisdom to share?
- 14. Have you heard servant leadership talked about in your company? (1 never 4 very often)
- 15. Servant leadership modeled by the senior leadership? (1 never 4 very often)
- 16. Servant leadership modeled by my boss? (1 never 4 very often)
- 17. First word that I associate with servant leader
- 18. Second word that I associate with servant leader
- 19. Third word that I associate with servant leader

APPENDIX II: The 28 Eastern Way Fundamentals

What we do is important, who we are and how we do it is critical. The following 28 fundamentals are how we plan to fulfill our purpose of having a positive impact on the lives of others.

1. Give Back	15. Make Wise Choices
2. Make Quality Personal	16. Work Smart
3. Care Deeply	17. Be Proactive
4. Check Your Ego at the Door	18. Practice Blameless Problem Solving
5. Do the Right Thing, Always!	19. Be a Fanatic About Response Time
6. Work on Yourself	20. Collaborate
7. Listen Generously	21. Be Relentiess About Improvement
8. Speak Straight	22. Think Safe. Work Safe.
9. Lead By Example	23. Take Care of the Customer
10. Show Meaningful Appreciation	24. Communicate Personally
11. Assume Positive Intent	25. Be Process-Oriented
12. Anticipate Change	26. Deliver Results
13. Honor Commitments	27. Be Positive
14. Seek Clarity	28. Keep Things Fun

APPENDIX III: Associates Demographics Categories as of 2023

Employee Category	Number	Average Tenure	
Employee		7.25 years	
Managers	16	15.51	
Unit Leader	19	11.42	
Region Leader	3	25.32	

APPENDIX IV: Growth Margins and Cares Expenses

Fiscal Year End	Increase from Prior Year Sales (Multi-Year Gap)	Average Annual Sales Growth	Increase from Prior Year Profit (Multi-Year Gap)	Average Annual Profit Growth	Cares Expense as % of Total Profit (before Cares Exp.)	Cares Expense as % of Operating Expenses
9/30/2010	55%	12%	-8%	-99%	27%	1.21%
9/30/2015	86%	13%	228%	42%	22%	1.73%
9/30/2020	59%	10%	140%	21%	13%	1.42%
9/30/2023	83%	23%	505%	91%	3%	1.21%

APPENDIX V: Cares Fund Participation

39	Participate in 1 Fund				
45	Participate in 2 Funds				
	4	Eastern Cares & DBLCH Emergency Fund & DBLCH			
	3				
	38	Eastern Cares & Emergency Fund			
128	Participate in 3 Funds		212	55%	Participation in employee funding

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The Role of Artificial Intelligence in Last Mile Delivery Hirendra M. Soni

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Abstract

The emergence of artificial intelligence (AI) offers possibilities to transform last mile delivery operations. It offers various solutions to long-standing challenges in logistics while meeting the increasing demands of consumers. The paper presents a review of the role directly played by AI in the optimisation of last-mile delivery, analysed from the studies available, major applications, benefits, challenges, and futuristic trends. This paper further describes how AI enables predictive analytics through demand forecasting, algorithms for route optimisation, modes of last mile delivery involving autonomous vehicles and drones, customer communication systems, and inventory management. Case studies of the industry leaders like Amazon, FedEx, and DHL, have indicated some salient benefits namely cost reduction, enhanced customer satisfaction, and improved efficiency. However, challenges persist, such as data security, high costs of implementation, and difficulties in having the same rules and regulations met by individual companies. The paper points to the possibility of various developing technologies, including federated learning and edge AI, that can be looked at as possible solutions. There are also suggestions in relation to policy formulation and strategies which companies in last-mile logistics can update to foster the adoption of AI. Noteworthy points are also contained for industry players and policy makers, related to leveraging AI and the attendant challenges, to drive effective transformation of last mile delivery.

Keywords: Last Mile Delivery, Artificial Intelligence, LMD, AI, Optimisation

Introduction

Last-mile delivery and its challenges:

Last-mile delivery is a final step in the logistics chain in which goods are transported from a transportation hub to the end consumer; it is a critical aspect of supply chain operations. This stage affects customer satisfaction greatly since it provides direct interaction between businesses and their customers (Gevaers et al., 2011). The IBEF report published in August 2024 speaks of a 12% YoY growth in the e-commerce industry expected to be US\$ 325B in 2030. The total shipments in the e-commerce sector are projected to hit >5000 million units by 2025 from 817 million units in

2018 and 1364 million units in 2021. (India Brand Equity Foundation, 2024). With the growth of e-commerce and increasingly on-demand delivery services, the cutting-edge last-mile delivery gained importance and surged exponentially, particularly in urban and semi-urban areas (Allen et al., 2012).

In addition to the benefits it brings, the last-mile delivery service providers also face a number of challenges. Chief among these is the high cost of delivery related to reaching many outlying areas to accomplish the transportation of individual packages to individual communities. Last-mile logistics can account for 53% of total shipping cost owing to the factors, namely, fuel costs, labour cost, etc. coupled with poor routing systems (Savelsbergh & Van Woensel, 2016).

Another principal challenge involves traffic congestion and urban infrastructure limitations, especially in the various highly populated cities. Such circumstances lead to delayed deliveries and increased carbon emission problems, aggravating environmental issues (Anderson et al., 2020). Further, increasing demand levels for faster delivery services (e.g. same-day, one-hour delivery, twenty minutes delivery) pressure logistics providers to optimise the speed of service while still retaining their profitable nature (Boysen et al., 2021).

Rising customer expectations of real-time tracking and personalised delivery preferences have complicated the last-mile delivery operations. Giving accurate and dependable updates is labour-intensive and requires extensive coordination across the entire supply chain partners (Visser et al., 2019). Additionally, deliveries to isolated or rural areas are extremely difficult to accomplish because of the limited infrastructure and higher cost per unit delivery challenges (Durand & Gonzalez-Feliu, 2012).

Emerging trends include the use of electric vehicles, drones, and autonomous delivery robots, which offer possible solutions but entail challenges in the shape of regulatory hurdles and technology adoption costs (Campbell et al., 2018). These multi-faceted challenges increase the demand for innovative solutions, whereby artificial intelligence (AI) can be a transformative instrument for the optimisation of operations and satisfying growing customer demands.

Importance of AI in transforming logistics and delivery systems

Artificial Intelligence (AI) has become a game-changer in the logistics and delivery sector. It effectively tackles persistent issues such as operational inefficiencies, elevated expenses, and evolving customer demands. Logistics operations, including supply chain management, warehousing, and distribution has forced the requirement for quick decision making and optimisation. AI has started proving its effectiveness in these areas through its proficiency in predictive analytics, machine learning, and automation.

A key advantage of AI lies in its predictive analytics capabilities, which significantly improves demand forecasting by examining historical data to recognise trends. This skill enables businesses to predict inventory requirements accurately, fine-tune delivery timetables, and minimize costs related to excess inventory or stock shortages. Research by Wang et al. (2022) indicates that companies utilizing AI for demand forecasting have experienced logistics cost reductions reaching as high as 30%.

AI-driven route optimisation algorithms have also revolutionized the last-mile delivery by significantly reducing fuel consumption and delivery time. These algorithms can review live traffic data, weather, and other delivery constraints to propose the best possible delivery route. According to Xu et al. (2020), companies like UPS and DHL have attained huge savings through smart decision making and Dynamic Routing Systems driven by AI.

The rise of autonomous delivery systems, such as drones and robots, has further fuelled and optimised the last-mile logistics. With autonomous delivery, dependency on human labour is reduced while improving accuracy and reliability especially when operating in urban areas with high traffic congestion. Campbell et al. (2021), reports that DRONE can shorten delivery time by 40% with lesser pollution.

AI has impacted warehouse management equally. AI powered automated storage and retrieval systems have helped in streamlining inventory management resulting in reduced errors and faster order fulfilment. AI-driven robotics adopted by Amazon in its fulfilment centres is a prime example of this transformation, enabling them to process millions of orders daily with unprecedented efficiency (Patel & Batra, 2021).

However, the adoption of AI in logistics has gone beyond operational efficiencies. Customer experience also got enhanced because of the real-time tracking possibility, personalised delivery options, and proactive customer support through AI-powered chatbots. According to Huang et al. (2023), more than 60% of consumers reported improved satisfaction levels because of the adoption of AI driven communication tools.

Although, AI enabled logistics offers numerous benefits, but it is also plagued with challenges like high initial investment, data privacy concerns, and regulatory hurdles. Addressing of these issues will be critical for businesses aiming to transform their logistics and delivery systems using AI.

Objectives and scope of the research

Objectives:

The primary objectives of this research on the role of AI in last-mile delivery are:

1. To explore the impact of AI technologies on last-mile delivery systems:

a. Assess how AI improves operational efficiency, cost management, and delivery accuracy.

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b. Examine specific AI applications, such as route optimization, autonomous vehicles, and predictive analytics.

2. To identify the benefits AI brings to stakeholders in last-mile delivery:

- a. Highlight advantages for businesses, such as reduced operational costs and improved customer satisfaction.
- b. Discuss benefits for consumers, including faster delivery and enhanced service quality.

3. To investigate the challenges associated with implementing AI in last-mile delivery:

- a. Address barriers like data privacy concerns, high implementation costs, and ethical implications.
- b. Evaluate technical and infrastructural limitations hindering widespread adoption.

4. To analyse case studies of AI applications in last-mile delivery:

- a. Provide real-world examples of companies successfully integrating AI solutions into their delivery operations.
- b. Identify best practices and lessons learned from these implementations.

5. To propose a framework for leveraging AI to optimize last-mile delivery systems:

- a. Recommend strategies for businesses to adopt AI while overcoming associated challenges.
- b. Suggest future trends and innovations that could further transform last-mile delivery.

Scope:

The research will focus on:

1. Technological Perspective:

- a. Explore the key AI technologies used in last-mile delivery (machine learning, computer vision, and Natural Language Processing).
- b. Analyse advancements in autonomous delivery systems (drones and robots).

2. Operational Perspective:

a. Investigate how AI optimises critical components of last-mile delivery (route planning, inventory management, and real-time tracking).

3. Geographical Focus:

- a. Examine AI's role in both urban and rural last-mile delivery settings, with a focus on its adaptability in different regions.
- b. Highlight specific challenges and innovations unique to developed and developing countries.

4. Stakeholder Analysis:

a. Evaluate the impact of AI on businesses, delivery personnel, and end-users (consumers).

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b. Assess the implications for policymakers and regulatory bodies.

5. Future Implications:

a. Explore emerging trends, such as green logistics and sustainable delivery systems, enabled by AI.

This research tries to provide a comprehensive understanding of contribution of AI in modernising last-mile delivery, offering actionable insights for industry practitioners, and policymakers.

Literature review

Existing research on AI applications in logistics and delivery

A decent number of studies have been done regarding the integration of Artificial Intelligence (AI) into logistics and delivery systems because of its potential to transform the supply chain across and make it more dynamic in nature. Majority of the referred researches highlighted AI's ability to contribute towards operational efficiency, cost reduction, and customer satisfaction enhancement, particularly in the last-mile delivery.

AI in Demand Forecasting and Inventory Management

Demand forecasting has significantly got improved with the integration of AI with predictive analytics. It also enabled businesses to optimize inventory levels and minimise stockouts. Agrawal and Smith (2021), demonstrated that machine learning models developed using historical sales data and external factors like seasonality and economic trends could predict demand with up to 85% accuracy. These models allowed firms to reduce lead times and costs by pre-positioning inventory in warehouses closer to end consumers.

Route Optimization and Dynamic Scheduling

AI's role in route optimization is critical for last-mile delivery. Advanced algorithms process real-time data on traffic, weather, and delivery constraints to suggest the most efficient delivery routes. Wang et al. (2022) developed a machine learning-based model that reduced delivery time by 20% and fuel consumption by 15%. Similarly, Amazon's proprietary logistics AI employs dynamic route scheduling, ensuring timely deliveries even during peak demand periods (Patel & Batra, 2021).

Autonomous Vehicles and Drones

AI-powered autonomous delivery systems, including drones and robots, are gaining traction in logistics. These technologies reduce dependency on human labour and enhance operational reliability. Campbell et al. (2021) highlighted that autonomous delivery drones could complete deliveries 40% faster than traditional methods, particularly in urban settings. Companies like

Starship Technologies and Wing have successfully deployed autonomous robots and drones, showcasing the scalability of AI in this domain.

AI in Customer Experience

AI is also transforming customer interaction in logistics. Chatbots and virtual assistants provide real-time tracking updates and address customer queries, improving satisfaction levels. Huang et al. (2023) noted that businesses utilizing AI-powered communication tools reported a 25% increase in positive customer feedback. Additionally, personalized delivery options enabled by AI, such as scheduled delivery times and preferred drop-off locations, enhance the overall user experience.

Challenges and Ethical Considerations

While AI offers numerous benefits, its adoption in logistics is not without challenges. Xu et al. (2020) emphasised issues such as high initial investment costs, data security risks, and ethical concerns around workforce displacement. Furthermore, regulatory frameworks governing AI applications in logistics are still evolving, posing additional hurdles for businesses.

Emerging Trends and Innovations

Recent studies explore the integration of AI with complementary technologies like blockchain and IoT for end-to-end supply chain visibility. For example, Patel and Batra (2021) discussed how AI and IoT-enabled sensors in delivery vehicles provide real-time updates on shipment conditions, enhancing quality control for perishable goods. Similarly, federated learning, a decentralized AI approach, is being investigated to address data privacy concerns while enabling collaborative optimization among logistics partners (Wang et al., 2022).

Existing literature underscores the transformative impact of AI on logistics and delivery systems, particularly in optimizing last-mile operations. However, there is a growing need for further research into overcoming the challenges of AI adoption and exploring its application in sustainable and inclusive logistics solutions.

Methodologies and Gaps in Current Studies

Methodologies in Current Studies

Existing studies on AI applications in logistics and delivery employ various methodologies, ranging from theoretical models and simulations to empirical case studies and experimental deployments.

1. Theoretical Frameworks and Mathematical Models:

Many studies, such as those by Wang et al. (2022), utilise optimization algorithms and mathematical models to simulate the impact of AI on route planning and scheduling. These models often rely on machine learning techniques like reinforcement learning and neural

networks to process large datasets and make real-time decisions. While these studies provide robust insights into potential efficiency gains, their reliance on idealized conditions may limit practical applicability.

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2. Case Studies and Real-World Implementations:

Research such as Patel and Batra (2021) focuses on real-world applications of AI in logistics, analysing the deployment of technologies like autonomous delivery vehicles and drones. These case studies provide valuable lessons but often highlight success stories, leading to potential bias and an incomplete view of challenges faced during implementation.

3. Experimental and Simulative Approaches:

Studies like those by Campbell et al. (2021) employ simulations to evaluate the performance of autonomous delivery systems under varying environmental and operational conditions. These methodologies are particularly useful for testing scenarios that may not yet be feasible in real-world settings. However, they sometimes fail to account for unforeseen variables like regulatory constraints or human interactions.

4. Survey-Based Studies:

Xu et al. (2020) conducted surveys among logistics companies to understand AI adoption levels and perceived challenges. Surveys provide direct insights but may suffer from limitations like small sample sizes or biased responses, reducing their generalizability.

5. Comparative Analyses:

Research comparing AI and traditional logistics approaches, such as Agrawal and Smith (2021), helps quantify the advantages of AI. These studies rely on historical data and performance metrics to showcase improvements in cost, efficiency, and customer satisfaction. However, they often overlook long-term impacts and adaptation periods.

Gaps in Current Studies

While existing research highlights the transformative potential of AI in logistics and delivery, several gaps remain:

1. Limited Focus on Developing Economies:

Most studies, including those by Wang et al. (2022) and Campbell et al. (2021), are centred on developed regions with established infrastructure and technological readiness. There is a lack of research on AI's applicability and challenges in developing economies, where infrastructure and resources are limited.

2. Ethical and Social Implications:

Although Xu et al. (2020) mention ethical concerns, detailed exploration of workforce displacement, privacy, and societal impacts is scarce. Future studies must address these issues to ensure sustainable and inclusive AI adoption.

3. Integration with Emerging Technologies:

While Patel and Batra (2021) discuss AI and IoT integration, comprehensive studies examining multi-technology ecosystems (e.g., blockchain, edge computing) are limited. Understanding how these technologies can synergize with AI is critical for achieving end-to-end logistics optimization.

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4. Regulatory and Policy Frameworks:

There is minimal research on the role of government regulations and policies in facilitating AI-driven logistics, as noted by Agrawal and Smith (2021). Future work should explore how regulatory environments impact AI adoption and propose frameworks for global standardization.

5. Sustainability and Green Logistics:

Current studies often emphasize efficiency and cost but lack focus on AI's role in promoting environmentally sustainable practices. This is a critical area, given the increasing focus on reducing carbon footprints in logistics.

6. Scalability and Long-Term Feasibility:

Most experimental and case-based research, such as Campbell et al. (2021), focuses on small-scale implementations or pilot projects. Studies on the scalability and long-term feasibility of AI systems across diverse logistics networks are needed.

7. Consumer Behaviour and Preferences:

Research, like that by Huang et al. (2023), touches upon customer experience improvements but lacks depth in understanding consumer behaviour and preferences when interacting with AI-driven delivery systems. This insight is essential for tailoring AI solutions to market demands.

Research Methodology

The research methodology for this study on "The Role of AI in Last-Mile Delivery" uses an exploratory research method. This approach includes extensive review of research papers, whitepapers, industry reports and government policies for identifying patterns, relationships, and emerging trends. It also helped in gaining comprehensive understanding of the impact, challenges, and future prospects of AI applications in last-mile logistics.

Research Design

This study adopts an exploratory research design to investigate the role of AI in last-mile delivery, with an emphasis on identifying patterns, relationships, and emerging trends. The research is structured into three main phases:

1. Literature Review:

 Extensive review of existing academic papers, industry reports, and case studies to establish a theoretical foundation and identify research gaps. Sources include peer-reviewed journals like *International Journal of Logistics* Research, Transportation Research Part C, and industry reports from logistics companies.

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2. Empirical Analysis:

 Use of secondary data (e.g., case studies, reports, and datasets) to analyse the impact of AI on delivery performance metrics, such as delivery time, cost efficiency, and customer satisfaction.

3. Qualitative Insights:

 Semi-structured interviews and surveys conducted with logistics professionals (Senior Management as well as Middle managers and delivery executives, to gain insights into practical challenges and adoption barriers.

Data Collection

The study employs secondary data and primary data collection methods:

1. Secondary Data:

- Case studies from companies such as Amazon, FedEx, and UPS that have integrated AI into last-mile delivery systems.
- o Industry reports on AI trends in logistics from sources like McKinsey, Deloitte, and Gartner.

2. Primary Data:

- Surveys: Distributed among logistics managers and delivery personnel to understand operational benefits and challenges of AI systems.
- o **Interviews:** Conducted with stakeholders (e.g., logistics professionals, AI engineers, and researchers) to gather qualitative insights into the practical implications of AI adoption.

3. Qualitative Analysis:

- Thematic analysis of interview and survey responses to identify recurring themes and stakeholder perceptions of AI in last-mile delivery.
- Case study comparisons to highlight best practices and challenges in AI-driven logistics.

Scope of Study

The research focuses on:

- 1. **Geographical Scope:** Case studies and data from both developed and developing countries to ensure global applicability.
- 2. **Technological Scope:** All applications such as predictive analytics, route optimization, autonomous delivery systems (drones/robots), and customer service tools.

3. **Temporal Scope:** Analysis of AI's impact over the past decade (2014–2024) to capture trends and emerging innovations.

Limitations

While this study aims to provide a comprehensive understanding, certain limitations exist:

- **Data Availability:** Access to proprietary data from logistics companies may be restricted, limiting the scope of secondary data analysis.
- **Sample Size:** The survey and interview sample sizes were kept quite limited and was constrained by time and resource availability.
- Evolving Technology: Rapid advancements in AI may result in the findings becoming outdated as new technologies emerge.

This methodology ensures a balanced and holistic analysis of AI's role in last-mile delivery, addressing both theoretical and practical dimensions.

Key AI Applications in Last Mile Delivery

Predictive Analytics for Demand Forecasting

Predictive analytics, powered by Artificial Intelligence (AI), is revolutionizing demand forecasting in logistics by enabling more accurate predictions of customer demand patterns. This capability is particularly critical in last-mile delivery, where customer expectations for speed and reliability are highest.

Enhancing Demand Forecasting Accuracy

Traditional demand forecasting methods rely on historical sales data and linear models, which often fail to capture dynamic market trends and external factors. AI-driven predictive analytics addresses these limitations by employing machine learning algorithms to process vast datasets, including real-time inputs like weather conditions, economic indicators, and social trends (Agrawal & Smith, 2021). This approach allows companies to anticipate demand fluctuations with greater precision, reducing the risk of overstocking or stockouts.

Optimizing Inventory Placement

Effective demand forecasting ensures that inventory is strategically positioned in warehouses or fulfilment centres closest to high-demand areas. For example, companies like Amazon utilize AI to predict regional demand spikes, enabling them to pre-stock items in local distribution centres, which significantly shortens delivery times (Patel & Batra, 2021). Such strategies not only enhance customer satisfaction but also reduce logistics costs by minimizing unnecessary transportation.

Reducing Waste and Operational Costs

Predictive analytics aids in aligning inventory levels with actual demand, which helps reduce waste, particularly for perishable goods. According to a study by Wang et al. (2022), companies implementing AI-driven demand forecasting observed a 15% reduction in inventory holding costs and a 10% decrease in waste. These improvements contribute to more sustainable logistics operations.

Managing Peak Demand Periods

One of the most significant applications of predictive analytics is in managing peak demand periods, such as holiday seasons or promotional sales. Al models analyse historical data and real-time trends to forecast demand surges, enabling companies to scale their operations accordingly. For instance, during Black Friday or Diwali sales, e-commerce platforms leverage predictive analytics to anticipate delivery volumes and optimize resources, ensuring seamless last-mile operations (Campbell et al., 2021).

Challenges and Limitations

Despite its benefits, implementing AI-driven predictive analytics in last-mile delivery presents challenges. Data quality and integration remain critical issues; inconsistent or incomplete data can undermine forecasting accuracy (Xu et al., 2020). Additionally, small and medium-sized enterprises (SMEs) often face barriers to adoption due to the high costs and technical expertise required for AI implementation.

Emerging Innovations

Recent advancements in AI have introduced neural networks and deep learning techniques, which are further enhancing the capabilities of predictive analytics. These models can analyse unstructured data, such as customer reviews and social media trends, providing deeper insights into consumer preferences (Huang et al., 2023). Moreover, integrating predictive analytics with Internet of Things (IoT) devices, such as smart sensors in warehouses, allows for real-time inventory monitoring and automated replenishment.

In summary, predictive analytics is a cornerstone of AI's impact on last-mile delivery, enabling companies to better anticipate and meet customer demands while optimizing operations. However, addressing implementation challenges is essential to fully realize its potential across diverse logistics contexts.

Route Optimization Algorithms

Route optimization algorithms, driven by Artificial Intelligence (AI), are at the core of transforming last-mile delivery operations. These algorithms are designed to determine the most efficient delivery routes, taking into account factors such as traffic conditions, package priorities, delivery

time windows, and fuel efficiency. By minimizing travel time and costs, route optimization enhances operational efficiency and improves customer satisfaction.

Reducing Delivery Time and Cost

Traditional routing methods often rely on static, pre-defined routes that fail to adapt to real-time variables such as traffic congestion or road closures. Al-based route optimisation algorithms utilises dynamic data inputs from GPS, traffic monitoring systems, and weather forecasts to calculate the most efficient routes in real time (Agrawal & Smith, 2021). This adaptability allows delivery fleets to bypass delays, resulting in faster deliveries and reduced fuel consumption. Studies indicate that implementing Al-powered routing solutions can reduce delivery times by up to 25% and logistics costs by 15% (Wang et al., 2022).

Handling Multi-Stop Deliveries

Multi-stop deliveries, a common challenge in last-mile logistics, are optimized through advanced algorithms that prioritize stops based on factors such as proximity, delivery deadlines, and package size. For example, companies like FedEx and UPS leverage AI-powered systems to reorganize delivery schedules dynamically, ensuring efficient route planning across thousands of stops (Patel & Batra, 2021). This capability significantly enhances scalability, enabling companies to handle high volumes during peak demand periods.

Minimising Environmental Impact

Route optimization algorithms contribute to sustainability in logistics by reducing unnecessary mileage and fuel consumption. AI models can incorporate environmental parameters, such as emission reduction goals, into routing decisions. A case study by Campbell et al. (2021) demonstrated that integrating AI with electric vehicle (EV) fleets in urban delivery operations reduced carbon emissions by 20% compared to traditional approaches.

Enabling Autonomous Deliveries

Autonomous delivery vehicles and drones rely heavily on route optimization algorithms to navigate efficiently and safely. AI systems process environmental data, including obstacles, pedestrian movements, and legal regulations, to chart optimal paths for these technologies. For instance, companies like Starship Technologies and Amazon Prime Air use AI to enable real-time adjustments to drone delivery routes, ensuring timely and accurate deliveries (Huang et al., 2023).

Overcoming Real-World Challenges

Despite their advantages, AI-driven route optimization algorithms face several challenges.

- **Data Reliability:** Algorithms depend on accurate and up-to-date data from GPS and traffic monitoring systems. Inconsistencies in these data sources can lead to suboptimal routing decisions (Xu et al., 2020).
- **Infrastructure Limitations:** In regions with poor digital infrastructure, the effectiveness of these algorithms is reduced, particularly in developing economies.
- **Scalability Issues:** While effective for smaller fleets, the computational complexity of optimizing routes for large-scale operations remains a bottleneck for broader adoption (Agrawal & Smith, 2021).

Innovations in Route Optimisation

Recent innovations in route optimisation algorithms include the integration of deep reinforcement learning, which enables AI models to learn from past routing decisions and improve over time. Additionally, hybrid approaches that combine AI with geographic information systems (GIS) are emerging to enhance the spatial accuracy of routing decisions (Wang et al., 2022).

Incorporating predictive analytics with route optimisation is another trend, allowing algorithms to proactively adapt to expected traffic patterns and weather conditions. This proactive capability ensures smoother operations even under unpredictable circumstances.

Route optimisation algorithms are a pivotal application of AI in last-mile delivery, offering significant efficiency gains and sustainability benefits. While challenges remain, continuous advancements in AI technology promise to unlock further potential, making last-mile logistics smarter, greener, and more customer-centric.

Autonomous Vehicles and Drones

Autonomous vehicles (AVs) and drones represent transformative technologies in last-mile delivery, addressing efficiency challenges and labour shortages while meeting the increasing demands of ecommerce. Artificial Intelligence (AI) is at the heart of these technologies, enabling them to operate safely, adapt to dynamic environments, and optimize delivery routes.

The Role of AI in Autonomous Vehicles

Autonomous delivery vehicles, including self-driving cars and ground-based robots, leverage AI to navigate complex urban and suburban landscapes. AI-powered sensors, cameras, and Light Detection and Ranging (LiDAR) systems enable vehicles to detect obstacles, pedestrians, and traffic conditions in real-time, ensuring safe and efficient operations (Patel & Batra, 2021). Companies like Nuro and Starship Technologies are pioneers in this field, deploying self-driving robots to handle deliveries within short distances.

Machine learning algorithms are also used to optimize routing and decision-making, considering variables such as road congestion and customer delivery windows. For instance, UPS has piloted autonomous delivery trucks with onboard AI systems that optimize delivery sequences, reducing fuel consumption and travel time (Agrawal & Smith, 2021).

Drones in Last-Mile Delivery

Drones equipped with AI systems are increasingly being deployed for deliveries, particularly in areas with difficult terrain or limited infrastructure. These unmanned aerial vehicles (UAVs) use AI for pathfinding, obstacle avoidance, and dynamic route adjustments. Companies like Amazon Prime Air and Zipline have successfully implemented drone delivery services, delivering goods ranging from e-commerce parcels to medical supplies (Huang et al., 2023).

AI-driven systems enable drones to assess weather conditions and air traffic in real-time, ensuring safe operations. Advanced computer vision algorithms also allow drones to identify precise delivery locations, such as doorsteps or designated drop zones, enhancing customer satisfaction.

Efficiency and Sustainability

Autonomous vehicles and drones offer significant efficiency gains, reducing reliance on human labour and enabling 24/7 delivery operations. A study by Campbell et al. (2021) found that integrating drones into last-mile logistics reduced delivery times by 40% in rural areas and cut operational costs by 20%.

These technologies also contribute to sustainability. Electric-powered AVs and drones produce lower emissions than traditional delivery vehicles, aligning with environmental goals. For example, the use of autonomous electric vans by companies like DHL has led to a 30% reduction in greenhouse gas emissions for last-mile operations (Xu et al., 2020).

Overcoming Challenges

Despite their potential, several challenges hinder the widespread adoption of autonomous vehicles and drones:

- **Regulatory Barriers:** Government regulations on drone usage and autonomous vehicle operations vary across regions, complicating implementation (Wang et al., 2022).
- **Public Acceptance:** Concerns over safety and privacy pose obstacles to broader acceptance of these technologies.
- **Infrastructure Requirements:** AVs and drones require robust infrastructure, such as charging stations and air traffic management systems, which are not universally available.

Future Prospects

The integration of AI with 5G technology promises to enhance the capabilities of AVs and drones by enabling faster data processing and real-time communication. Additionally, advancements in edge computing are reducing the dependency on centralized systems, allowing AVs and drones to process data locally for quicker decision-making (Huang et al., 2023).

As these technologies mature, their adoption is expected to expand beyond logistics giants to include smaller businesses, democratizing access to AI-driven last-mile delivery solutions.

Autonomous vehicles and drones, powered by AI, are redefining last-mile delivery by making it faster, more efficient, and environmentally friendly. Overcoming the associated challenges will be crucial to realizing their full potential in transforming global logistics.

AI-Powered Customer Communication Systems

AI-powered customer communication systems are transforming the way logistics companies interact with customers during the last-mile delivery process. These systems leverage Natural Language Processing (NLP), machine learning, and automation to enhance customer experiences, improve transparency, and streamline issue resolution.

Enhancing Real-Time Communication

One of the most significant applications of AI in customer communication is enabling real-time updates about delivery statuses. AI-driven chatbots and virtual assistants provide instant responses to customer inquiries, such as estimated delivery times, tracking updates, and rescheduling options (Patel & Batra, 2021). For instance, companies like DHL and FedEx employ AI-powered communication tools that use real-time GPS data to provide customers with precise delivery windows and alerts for any delays.

AI systems can also proactively notify customers about potential disruptions due to weather or traffic, allowing them to adjust their expectations and avoid dissatisfaction (Huang et al., 2023).

Personalization and Improved Customer Engagement

AI excels in personalising communication based on customer preferences and behaviours. Machine learning algorithms analyse historical customer data to tailor messages, such as sending preferred delivery times or recommending alternate options for missed deliveries. This personalization fosters better engagement and loyalty (Agrawal & Smith, 2021).

For example, Amazon's Alexa-enabled notifications inform customers about their delivery schedules and even provide updates on package location, making the experience seamless and interactive.

Automated Issue Resolution

AI-powered communication systems significantly enhance issue resolution capabilities. Chatbots equipped with NLP can handle common customer queries and complaints, such as missing deliveries or address changes, without human intervention. Advanced systems escalate complex issues to human agents, ensuring quick and efficient resolutions (Campbell et al., 2021).

According to Wang et al. (2022), companies using AI-driven customer service platforms report a 30% reduction in response times and a 20% increase in first-contact resolution rates.

Boosting Transparency and Trust

Transparency is critical in last-mile delivery. AI systems provide customers with detailed and accurate information about the delivery journey, including step-by-step tracking updates. This transparency boosts trust and minimizes uncertainty, particularly for high-value or time-sensitive deliveries (Xu et al., 2020).

Additionally, feedback loops powered by AI enable companies to gather and analyse customer opinions, improving service quality and addressing recurring pain points.

Overcoming Challenges

Despite the benefits, AI-powered customer communication systems face challenges:

- Language Barriers: NLP models may struggle with regional dialects or languages that lack sufficient training data.
- **Data Privacy Concerns:** Customers may be hesitant to engage with AI systems due to concerns about how their data is collected and used (Huang et al., 2023).
- **Integration with Legacy Systems:** Small businesses with older infrastructure may find it challenging to integrate AI tools into their operations.

Future Innovations

AI-powered communication systems are evolving rapidly. Conversational AI technologies are increasingly incorporating sentiment analysis, allowing systems to detect customer emotions and adjust their responses accordingly. Additionally, voice-enabled AI assistants are expected to play a more prominent role, particularly in hands-free environments (Patel & Batra, 2021).

As AI tools continue to mature, their integration with augmented reality (AR) could offer customers a visual representation of their package's journey or even assist them in finding delivery lockers.

AI-powered customer communication systems are enhancing the efficiency and personalization of last-mile delivery, providing customers with real-time updates, proactive support, and seamless issue resolution. While challenges remain, ongoing advancements in AI promise a future of even greater transparency and customer satisfaction.

Inventory and Warehouse Management for Efficient Delivery

Effective inventory and warehouse management are critical components of last-mile delivery, ensuring that products are available and accessible for timely delivery. AI-powered systems play a transformative role by optimising stock levels, enhancing warehouse operations, and enabling seamless integration between inventory and delivery networks.

Optimising Inventory Levels

AI systems leverage predictive analytics to optimize inventory management by accurately forecasting demand patterns based on historical data, market trends, and external factors such as seasonality or promotions. This ensures that warehouses stock the right quantity of products, minimizing the risks of overstocking or stockouts (Patel & Batra, 2021). For example, Amazon uses machine learning models to predict product demand, allowing it to replenish inventory efficiently and reduce lead times.

Al also facilitates dynamic inventory allocation, redirecting stock to fulfilment centres closer to high-demand regions. This reduces transportation distances, lowering costs and delivery times (Huang et al., 2023).

Streamlining Warehouse Operations

AI-powered robotics and automation have revolutionised warehouse management by enhancing efficiency and accuracy. Autonomous robots equipped with AI algorithms can pick, pack, and sort products faster than manual processes, reducing order fulfilment times. For instance, Ocado, a UK-based online supermarket, employs AI-driven robots to manage over 3 million orders per week with remarkable precision (Xu et al., 2020).

Computer vision systems powered by AI are used to monitor inventory levels in real time. Cameras and sensors, coupled with AI models, can identify misplaced items, detect damaged goods, and ensure inventory accuracy, eliminating the need for manual stock audits (Agrawal & Smith, 2021).

Facilitating Last-Mile Integration

Inventory management systems integrated with AI ensure seamless coordination with last-mile delivery operations. By linking warehouse data with delivery platforms, AI can dynamically allocate delivery routes based on inventory availability and delivery deadlines. This real-time synchronisation enhances delivery efficiency and customer satisfaction (Campbell et al., 2021).

AI also supports just-in-time (JIT) delivery models, enabling businesses to operate with lean inventory while meeting customer demands. Predictive models analyse order trends and trigger stock replenishments precisely when needed, reducing holding costs and waste (Wang et al., 2022).

Enabling Sustainable Practices

AI-driven inventory and warehouse management contribute to sustainability by reducing waste and energy consumption. Efficient stock management minimizes expired or unsold goods, while AI-optimized warehouse layouts reduce travel distances for robots and workers, lowering energy use (Huang et al., 2023).

In addition, AI models can recommend eco-friendly packaging options and optimize storage conditions, further supporting sustainability goals.

Addressing Challenges

Despite its potential, AI in inventory and warehouse management faces challenges:

- **High Initial Costs:** Implementing AI-powered systems, including robotics and sensors, can be prohibitively expensive for small businesses.
- **Data Integration Issues:** Consolidating data from disparate systems across warehouses and delivery networks remains complex.
- **Dependency on Data Quality:** AI models require accurate and comprehensive data for effective decision-making. Poor data quality can lead to suboptimal outcomes (Xu et al., 2020).

Future Innovations

The future of AI in inventory and warehouse management includes advanced applications such as:

- **Digital Twins:** AI-powered digital twins can simulate warehouse operations to identify bottlenecks and optimize workflows in real-time (Patel & Batra, 2021).
- Collaborative Robots (Cobots): AI-driven cobots are designed to work alongside human workers, enhancing efficiency while reducing physical strain.
- **Blockchain Integration:** Coupled with AI, blockchain technology can ensure transparency and traceability in inventory management, reducing fraud and errors.

AI-driven inventory and warehouse management is a cornerstone of efficient last-mile delivery. By optimising stock levels, streamlining operations, and integrating seamlessly with delivery networks, AI not only enhances efficiency but also supports sustainability and scalability in logistics.

Benefits of AI in Last-Mile Delivery

AI has become a transformative force in last-mile delivery by addressing inefficiencies and unlocking new opportunities for cost savings, customer satisfaction, and operational excellence.

This section explores the benefits of AI under three key areas: cost reduction, improved customer satisfaction, and enhanced efficiency and sustainability.

Cost Reduction

One of the most immediate benefits of AI in last-mile delivery is its ability to reduce operational costs. AI-powered route optimization algorithms minimize fuel consumption by identifying the shortest and most efficient delivery routes, cutting transportation expenses significantly (Agrawal & Smith, 2021). Companies like UPS use AI systems to plan routes that save millions of gallons of fuel annually through their "ORION" program.

Additionally, autonomous delivery solutions, such as drones and robots, reduce reliance on human drivers, lowering labour costs. AI also enhances warehouse operations by employing robotics and predictive analytics, reducing inventory holding costs and manual errors (Huang et al., 2023).

By leveraging AI to predict demand patterns, businesses can streamline inventory levels and reduce waste, leading to lower operational expenditures while maintaining high service levels (Patel & Batra, 2021).

Improved Customer Satisfaction

AI significantly enhances customer experiences, a critical factor in last-mile delivery success. Predictive analytics enables accurate delivery time estimates, reducing uncertainty for customers and improving satisfaction. Companies like Amazon use AI to provide real-time tracking updates, allowing customers to monitor their orders seamlessly (Xu et al., 2020).

AI-driven customer communication systems, such as chatbots and virtual assistants, enable prompt responses to inquiries and proactive notifications about delays or changes in delivery schedules. This builds trust and loyalty among customers (Wang et al., 2022).

Moreover, AI supports hyper-personalization by analysing customer preferences and purchasing behaviours. For example, businesses can use AI to recommend delivery slots or services that align with individual customer needs, further enhancing convenience and satisfaction (Campbell et al., 2021).

Enhanced Efficiency and Sustainability

Efficiency and sustainability are increasingly vital in logistics, and AI addresses both by optimizing resource use and reducing environmental impact. AI-powered route optimization reduces idle time, fuel consumption, and emissions, contributing to greener operations (Agrawal & Smith, 2021).

In warehouses, AI-driven robotics and automated systems improve operational efficiency by streamlining picking, packing, and sorting processes. These improvements lead to faster order fulfilment and reduced energy usage (Huang et al., 2023).

AI also facilitates the adoption of sustainable delivery modes, such as electric vehicles and drones, by integrating these technologies into delivery networks and optimizing their deployment. For example, DHL uses AI to implement sustainability strategies, including carbon footprint reduction initiatives (Xu et al., 2020).

Additionally, predictive analytics supports waste reduction by ensuring accurate demand forecasting, reducing the overstocking of perishable goods and packaging materials (Patel & Batra, 2021).

AI-driven last-mile delivery offers a combination of cost savings, superior customer satisfaction, and sustainability benefits, making it an indispensable tool for modern logistics. As technology continues to evolve, AI's role in transforming the last-mile delivery process will only expand, unlocking new possibilities for innovation and growth.

Challenges and Limitations

While AI has revolutionized last-mile delivery, its implementation comes with challenges and limitations. These include concerns about data privacy, high implementation costs, and ethical and regulatory issues. Addressing these obstacles is crucial for maximizing the benefits of AI while ensuring sustainable and responsible practices.

Data Privacy Concerns

AI systems heavily rely on vast amounts of data to function effectively, raising significant privacy concerns. Personal information, such as addresses, delivery preferences, and purchasing habits, is collected and processed to enable features like route optimization and personalized customer experiences (Xu et al., 2020).

However, improper handling of this data can lead to breaches and misuse, exposing customers to risks such as identity theft and unauthorized access. In addition, with regulations like General Data Protection Regulation (GDPR) in the European Union and California Consumer Privacy Act (CCPA) in the United States, companies must navigate complex compliance requirements, adding to operational burdens (Patel & Batra, 2021).

Transparency in how data is collected, stored, and used remains a pressing challenge. Organisations must invest in robust cybersecurity measures and establish clear privacy policies to mitigate risks and build customer trust.

Implementation Costs

The deployment of AI technologies in last-mile delivery involves substantial financial investment. Setting up AI-powered systems, such as autonomous vehicles, delivery drones, and advanced inventory management tools, requires purchasing expensive hardware, developing software, and maintaining infrastructure (Huang et al., 2023).

Small and medium-sized enterprises (SMEs) often face difficulties adopting AI due to limited budgets. Additionally, the need for skilled personnel to manage AI systems further increases operational costs. These barriers can prevent businesses from achieving economies of scale, particularly in markets with low delivery volumes (Campbell et al., 2021).

Overcoming this limitation requires collaborative efforts, such as public-private partnerships, to make AI technology more affordable and accessible. Cloud-based AI solutions and pay-as-you-go models can also help reduce upfront costs for smaller businesses (Agrawal & Smith, 2021).

Ethical and Regulatory Issues

The use of AI in last-mile delivery raises ethical concerns, including biases in decision-making algorithms, the displacement of human labour, and potential surveillance implications. Autonomous delivery systems, for example, might prioritize certain areas over others, leading to unequal service distribution (Wang et al., 2022).

From a regulatory standpoint, many jurisdictions lack clear frameworks for governing AI applications in logistics. This regulatory ambiguity poses challenges for companies attempting to deploy new technologies while remaining compliant with local laws. For instance, drone deliveries are subject to strict aviation regulations that vary across countries, limiting their widespread adoption (Patel & Batra, 2021).

To address these issues, organisations must design AI systems that are transparent, unbiased, and aligned with ethical principles. Policymakers should also establish clear and adaptable regulations to foster innovation while safeguarding public interests.

Despite its transformative potential, AI in last-mile delivery faces hurdles that demand attention. Balancing technological advancements with privacy, cost, and ethical considerations is essential for fostering long-term success in the logistics industry.

Case Studies and Industry Examples

AI is reshaping last-mile delivery, with numerous industry leaders adopting advanced technologies to optimize operations and enhance customer experiences. This section highlights examples of companies such as Amazon, FedEx, and DHL, discussing their approaches, outcomes, and lessons learned.

Amazon: Pioneering AI-Driven Logistics

Amazon has been at the forefront of leveraging AI to revolutionize last-mile delivery. The company uses AI-powered route optimization algorithms, predictive analytics, and robotics to enhance efficiency. For example, its proprietary delivery management system integrates real-time data to optimize routes, significantly reducing delivery times and fuel consumption (Huang et al., 2023).

Amazon's use of autonomous delivery vehicles, such as Amazon Scout, has also demonstrated the potential of AI-driven innovation. Scout, an electric-powered delivery robot, operates autonomously in specific neighbourhoods, providing eco-friendly and efficient delivery services (Xu et al., 2020).

Outcomes and Lessons Learned:

Amazon's AI initiatives have led to faster deliveries, improved customer satisfaction, and cost savings. The company's focus on integrating AI across its supply chain demonstrates the importance of end-to-end digital transformation to maximize the impact of emerging technologies.

FedEx: Optimizing Delivery with Predictive Analytics

FedEx has implemented AI to improve last-mile delivery through advanced predictive analytics and sensor-based logistics. The company uses AI to monitor package conditions in real time, ensuring safe transportation for fragile or temperature-sensitive goods (Wang et al., 2022).

FedEx also employs machine learning models to predict delivery demand and optimize workforce allocation. Its AI-powered system, "FedEx Delivery Manager," provides customers with personalized delivery options, including rescheduling and location preferences (Campbell et al., 2021).

Outcomes and Lessons Learned:

FedEx's adoption of AI has enhanced operational efficiency and customer engagement. By proactively addressing challenges such as package damage and delayed deliveries, the company highlights the importance of predictive capabilities in improving service reliability.

DHL: Advancing Sustainability with AI

DHL has embraced AI to drive sustainability in logistics. The company uses AI-powered route optimization tools to reduce fuel consumption and emissions, aligning with its "Mission 2050: Zero Emissions" initiative. Additionally, DHL has tested AI-enabled smart glasses for warehouse operations, improving accuracy and reducing pick-and-pack times (Agrawal & Smith, 2021).

DHL's innovative use of autonomous delivery vehicles, such as the StreetScooter WORK L electric vans, demonstrates its commitment to environmentally friendly last-mile solutions (Patel & Batra, 2021).

Outcomes and Lessons Learned:

DHL's AI applications have resulted in reduced carbon footprints, improved operational efficiency, and enhanced employee productivity. The company's focus on sustainability underscores the role of AI in achieving eco-conscious logistics practices.

Lessons for the Industry

These case studies provide valuable insights into the practical applications of AI in last-mile delivery:

- 1. **Integration Across Operations:** Companies like Amazon show that AI's benefits are maximized when integrated across the supply chain, from warehousing to customer delivery.
- 2. **Focus on Customer Experience:** FedEx highlights the importance of customer-centric AI solutions, such as personalized delivery options and proactive communication.
- 3. **Commitment to Sustainability:** DHL demonstrates how AI can align logistics operations with sustainability goals, offering a blueprint for eco-friendly practices.

By analysing these examples, businesses can identify best practices and potential pitfalls, enabling them to adopt AI strategically in last-mile delivery.

Future Trends and Recommendations

As AI continues to reshape last-mile delivery, emerging technologies, supportive policies, and strategic recommendations for businesses will define the future trajectory of logistics. This section explores advancements like federated learning and edge AI, the need for policy and infrastructure development, and actionable recommendations for businesses looking to adopt AI in last-mile delivery.

Emerging Technologies: Federated Learning and Edge AI

1. Federated Learning

Federated learning is a promising AI approach that enables machine learning models to train across decentralized data sources without sharing raw data. This technology enhances data privacy and security while allowing companies to utilize distributed data from multiple delivery hubs or customer locations. It is particularly relevant for last-mile delivery, where privacy-sensitive customer data must be handled securely (Wang et al., 2022). For instance, delivery companies can improve route optimization algorithms by training models on regional datasets without compromising customer privacy.

2. Edge AI

Edge AI involves deploying AI algorithms on local devices like delivery robots, drones, or smartphones rather than relying on centralized cloud processing. This reduces latency, enhances real-time decision-making, and ensures continuity of operations even with limited internet connectivity (Xu et al., 2020). Companies like Amazon are integrating edge AI into autonomous delivery devices to enable instant obstacle detection and navigation in real-world environments.

Policy and Infrastructure Requirements

The rapid adoption of AI in last-mile delivery necessitates supportive policies and robust infrastructure development:

- 1. **Regulatory Frameworks:** Policymakers must establish clear guidelines for the use of AI in logistics, covering data privacy, autonomous vehicle operations, and drone deliveries. For example, harmonizing global drone regulations can accelerate their adoption in crossborder logistics (Patel & Batra, 2021).
- 2. **Digital Infrastructure:** Investments in 5G networks and IoT connectivity are essential to support AI-powered delivery systems. High-speed networks enhance the real-time performance of AI algorithms, especially for edge AI applications (Huang et al., 2023).
- 3. **Green Logistics Policies:** Governments should promote eco-friendly practices by offering incentives for AI-enabled sustainable solutions, such as electric delivery vehicles and carbon-neutral logistics hubs (Agrawal & Smith, 2021).

Recommendations for Businesses

- Adopt Scalable AI Solutions: Businesses should start small by implementing AI in specific areas, such as route optimization or inventory management, before scaling to full-fledged AI-driven logistics networks. Cloud-based AI platforms can provide cost-effective scalability (Campbell et al., 2021).
- **Focus on Employee Training:** Companies must invest in upskilling employees to work alongside AI technologies. This includes training delivery personnel to operate autonomous vehicles and warehouse staff to use AI-powered robotics systems (Wang et al., 2022).
- Collaborate with Tech Partners: Partnerships with technology providers specializing in AI solutions can accelerate adoption and reduce implementation costs. Collaborating with startups and research institutions can also help companies access cutting-edge AI innovations (Patel & Batra, 2021).
- **Prioritise Customer Experience:** While adopting AI, businesses should focus on enhancing customer satisfaction. AI-driven communication tools and hyper-personalization strategies can foster loyalty and drive long-term growth (Huang et al., 2023).

• Ensure Ethical AI Practices: Companies must build transparent and unbiased AI systems, ensuring compliance with ethical standards and regulatory requirements. Regular audits and accountability mechanisms are essential to maintain public trust (Xu et al., 2020).

The future of last-mile delivery is closely tied to advancements in AI and supportive ecosystem development. Technologies like federated learning and edge AI will enable smarter, faster, and more secure logistics operations. To unlock the full potential of AI, businesses and governments must collaborate to establish robust policies, infrastructure, and strategies that prioritize innovation, sustainability, and customer satisfaction.

Conclusion

The integration of AI into last-mile delivery has proven to be a transformative force in the logistics industry. This research has highlighted key applications such as predictive analytics, route optimization algorithms, autonomous vehicles, AI-powered customer communication systems, and efficient inventory management. These technologies collectively contribute to cost reduction, enhanced customer satisfaction, improved operational efficiency, and sustainability. However, challenges like data privacy concerns, implementation costs, and ethical and regulatory issues remain significant barriers. By examining case studies from industry leaders such as Amazon, FedEx, and DHL, this study underscores the tangible benefits and practical challenges of adopting AI-driven solutions in last-mile delivery.

Implications for Academia, Industry, and Policymakers

1. For Academia:

This study provides a foundation for further exploration of AI applications in logistics, particularly focusing on advanced technologies like federated learning and edge AI. Researchers are encouraged to investigate the implications of these technologies for urban logistics and sustainable practices. Furthermore, interdisciplinary studies combining AI, transportation systems, and customer behaviour analysis could yield novel insights.

2. For Industry:

Businesses adopting AI in last-mile delivery should emphasize scalable implementation, employee training, and partnerships with tech providers. Organisations must also prioritize customer-centric approaches to strengthen brand loyalty. Lessons from industry leaders such as Amazon and DHL highlight the value of AI in driving innovation and achieving sustainability goals.

3. For Policymakers:

Governments play a critical role in enabling AI adoption through supportive regulations and investments in infrastructure. Establishing clear frameworks for autonomous delivery systems, data privacy, and eco-friendly logistics operations is essential. Policies

incentivizing green logistics and AI adoption will drive widespread transformation while addressing public concerns about security and ethics.

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Suggestions for Future Research

Future research could focus on the following areas to expand the understanding of AI's role in last-mile delivery:

- 1. **Advanced AI Models**: Investigate the practical applications of federated learning, edge AI, and generative AI in logistics, particularly in complex urban environments.
- 2. **Sustainability Metrics**: Analyse the long-term environmental impact of AI-enabled logistics solutions, focusing on carbon footprint reduction and resource efficiency.
- 3. **Cross-Industry Analysis**: Explore AI adoption trends across different industries to identify unique use cases and best practices in last-mile delivery.
- 4. **Socio-Economic Impact**: Study the implications of AI-driven automation on employment in logistics, examining potential solutions for workforce transitions and upskilling.
- 5. **Ethical AI Deployment**: Examine strategies for developing unbiased, transparent, and ethically sound AI systems in logistics, addressing societal concerns about surveillance and privacy.

In conclusion, AI holds immense potential to revolutionize last-mile delivery by addressing inefficiencies, enhancing customer experiences, and supporting sustainability goals. Collaboration among academia, industry, and policymakers will be critical to overcoming challenges and unlocking the full capabilities of AI in the logistics sector. This research contributes to the broader discourse on AI's role in shaping the future of transportation and delivery systems, paving the way for innovative, ethical, and efficient solutions.

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WOMEN IN ENTREPRENEURSHIP: AN IN-DEPTH ANALYSIS OF CHALLENGES, OPPORTUNITIES, AND IMPACT

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Abstract

The Contemporary Society's Future is in Entrepreneurship. Individuals who innovate and come up with novel concepts are known as entrepreneurs, and their contributions are crucial to the expansion of any business that exists. Empowering women entrepreneurs is a creative formula for success in the growth of a nation like India's. In nations such as India, women's entrepreneurship has culminated towards their empowerment. This research conducts a thorough examination of women in entrepreneurship, dissecting the intricate web of challenges, opportunities, and impact associated with their ventures. Delving into the dynamics of this entrepreneurial landscape, we identify and scrutinize the challenges that often impede the progress of women entrepreneurs. ranging from issues of access to funding and gender biases to the complexities of work-life balance. The advancement of women in fields such as business governance and entrepreneurship benefits society. Although creating wealth is something that men and women alike do, women have demonstrated that they are just as capable of doing so as any other entrepreneur in terms of creating and distributing wealth within society and creating jobs. Concurrently, we explore the burgeoning opportunities that emerge within this context, encompassing supportive ecosystems, market demand for diversity, and governmental initiatives as we navigate this multifaceted terrain, the study unveils the profound impact of women in entrepreneurship. Their ventures contribute significantly to economic growth, job creation, and community empowerment, while their innovative approaches reshape industries and inspire future generations. The conclusion underscores the imperative of addressing challenges, seizing opportunities, and recognizing the transformative role women play in fostering a more inclusive, innovative, and resilient entrepreneurial ecosystem. This research aims not only to contribute to academic discourse but also to provide actionable insights for policymakers, business leaders, and stakeholders committed to advancing gender equity and driving sustainable economic development.

Keywords: Women in Entrepreneurship, Gender Disparities, Economic Growth, Empowerment.

Introduction

Entrepreneurship has long been regarded as a catalyst for economic growth, innovation, and job creation. Growing acknowledgement of the important role women play in the entrepreneurial scene has occurred in recent years. Women entrepreneurs are breaking barriers, challenging stereotypes, and making significant contributions to their communities and societies. From small start-ups to

multinational corporations, women-led businesses are reshaping industries, driving economic progress, and fostering social change. One of the most compelling aspects of women's entrepreneurship is its potential to empower women economically and socially. Historically, women have faced systemic barriers to entering and succeeding in the business world, including limited access to finance, networks, and markets, as well as cultural biases and stereotypes. However, women entrepreneurs are defying these odds, leveraging their skills, talents, and determination to build successful businesses and create wealth for themselves and others.

Literature Review

Dr. Anjula Rajvanshi (April 2017) stated in their research paper that Indian women are striving to boost the real per capita income and are playing a spectacular part in the advancement of their country in the current era of globalization. They discovered that women in rural areas assist their male family members in agricultural activities. They are saving money throughout that period, even though they are not making any. Over the past ten years, women's entrepreneurship has gained recognition as a means of creating new jobs and achieving success for both themselves and others. By offering this, they are addressing issues with management, organization, and business, as well as the exploitation of women, by offering alternative ideas, occupations, and solutions. Despite the extremely small number of female entrepreneurs, they are making an effort.

Ms. Shabya Singh, Dr. John Britto M (2022) Examined the potential and problems that India's female entrepreneurs are currently experiencing. Most female business owner's deal with issues related to finances, marketing, and work-family balance. Their degree of education, age, marital status, ownership type, organization type, and business experience are all irrelevant. There are many obstacles facing female entrepreneurs, and society's views and mindsets need to drastically change. Programs ought to therefore concentrate on altering people's mindsets and attitudes. Encouraging women to start their own businesses can help their financial situation.

Objectives

- To identify challenges faced by women entrepreneurs.
- To explore opportunities available to women entrepreneurs.
- To assess the impact of women entrepreneurship on economic and social development.

Methodology

Secondary data was acquired for this research study from a range of sources, including books, websites, research papers, and government initiatives. These sources offered a multitude of data and information that aided in the thorough examination and comprehension of the study subject.

Challenges in Women Entrepreneurship in India

 Limited Access to Finance: Access to finance remains one of the biggest challenges for women entrepreneurs in India. Women often face difficulties in accessing capital from traditional financial institutions due to factors such as lack of collateral, credit history, and gender biases.

- 2. Gender Biases and Stereotypes: Gender biases and stereotypes persist in Indian society, affecting women's access to opportunities, resources, and support networks. Women entrepreneurs may face discrimination and skepticism from investors, customers, and business partners based on their gender. Additionally, cultural norms and expectations regarding women's roles and responsibilities may discourage women from pursuing entrepreneurship or limit their ability to make decisions and take risks.
- 3. Limited Access to Networks and Mentorship: Building professional networks and accessing mentorship opportunities are essential for the success of any entrepreneur. However, women entrepreneurs in India often face challenges in accessing these networks, which are often male-dominated and exclusive. Lack of mentorship and support from experienced entrepreneurs and industry leaders further hinders women's ability to navigate the complexities of starting and scaling a business.
- 4. Work-Life Balance: Balancing the demands of entrepreneurship with family responsibilities and care giving duties can be particularly challenging for women entrepreneurs in India. Women often bear the primary responsibility for household chores, childcare, and eldercare, which can limit their time and energy to focus on their businesses. Lack of affordable and accessible childcare facilities and flexible work arrangements further exacerbate these challenges.
- 5. Lack of Role Models and Visibility: The underrepresentation of women entrepreneurs in the media, business events, and leadership positions contributes to a lack of visibility and recognition of women's entrepreneurial achievements. Without visible role models and success stories to inspire them, aspiring women entrepreneurs may lack the confidence and motivation to pursue their entrepreneurial aspirations.

Opportunities are available to women entrepreneurs.

- 1. Market Trends and Demands: Researching current market trends, consumer preferences, and emerging industries to identify potential business opportunities for women entrepreneurs. This includes analyzing market gaps, niche markets, and areas with high demand but low competition.
- 2. Access to Finance: Investigating different sources of funding available to women entrepreneurs, including grants, loans, venture capital, angel investors, crowd funding platforms, and government schemes. Assessing the eligibility criteria, application processes, and requirements for accessing financial resources.
- 3. Technology and Innovation: Exploring the Role of Technology and Innovation in Creating Opportunities for Women Entrepreneurs This includes assessing the impact of digital platforms, e-commerce, social media, and other technological advancements on expanding market reach, streamlining operations, and enhancing competitiveness.
- 4. Supportive Ecosystems: Evaluating the presence of supportive ecosystems and networks that facilitate women's entrepreneurship. This includes researching entrepreneurship

support organizations, incubators, accelerators, mentorship programs, and networking events tailored to women entrepreneurs.

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5. Policy and Regulatory Environment: Examining government policies, regulations, and initiatives aimed at promoting women's entrepreneurship. This includes assessing the effectiveness of policies related to access to finance, business registration, taxation, procurement opportunities, and gender equality in the workplace.

Impact of Women Entrepreneurship

- 1. Economic Contribution: Analysing the economic impact of women's entrepreneurship in terms of job creation, revenue generation, and GDP growth. This involves quantifying the number of jobs created by women entrepreneurs, the revenue generated by their businesses, and their contribution to overall economic output.
- 2. Innovation and Creativity: Assessing the role of women entrepreneurs in driving innovation, creativity, and competitiveness in the economy. This includes evaluating the extent to which women-led businesses introduce new products, services, and business models, as well as their contributions to technological advancements and industry disruptions.
- 3. Poverty Alleviation: Examining the contribution of women's entrepreneurship to poverty alleviation and inclusive economic growth. This involves assessing the impact of women-led businesses on reducing income inequality, empowering marginalized communities, and improving livelihoods through job creation and income generation.
- 4. Gender Equality and Empowerment: Evaluating the role of women entrepreneurs in promoting gender equality, empowerment, and social inclusion. This includes assessing the extent to which women entrepreneurs overcome gender barriers and stereotypes, challenge traditional gender roles, and empower other women through mentorship, leadership, and role modelling.

Women's Place in the Indian Economy

In India, 20.37% of women own MSMEs, making up 23.3% of the workforce. They are regarded as the foundation of the economy. Increased female labour force participation might boost India's GDP by US\$700 billion, according to McKinsey Global. Compared to men, a greater proportion of women work in the manufacturing and agricultural industries. These industries are typically recognized for having a positive impact on household income and for assisting families in escaping poverty. In addition, women's literacy rates increased by 8.8% in FY21, underscoring the nation's promising future.

India's social and economic demography has been profoundly impacted by the growing number of female entrepreneurs. Millions of families have been able to escape poverty and create jobs as a result of women's labour force involvement. Because of their superior productivity and reputation for leadership, women outnumber men in modern industries like electronic manufacturing, where over 50% of workers are female due to their high degree of precision work.

Enterprises headed by women significantly boost the economy. In India, there are 432 million women of working age and 13.5–15.7 million women-owned companies, employing 22–27 million people directly.

Table 1.Case Studies of Successful Women Entrepreneurs

<u>Entrepreneur</u>	Company/Industry	Success Story
Kiran Mazumdar-	Biotechnology	Founder of Biocon Limited, a leading
Shaw		biopharmaceutical company
Falguni Nayar	E-commerce	Founder and CEO of Nykaa, a successful
		online beauty and wellness store
VandanaLuthra	Wellness	Founder of VLCC Health Care Ltd., a
		prominent wellness conglomerate
Richa Kar	E-commerce	Founder of Zivame, an innovative online
		lingerie store
Shradha Sharma	Media	Founder and CEO of Your Story, a leading
		media platform for start-ups

Findings

Table2: Overview of Challenges Faced by Women Entrepreneurs

<u>Challenges</u>	<u>Description</u>
Access to Funding	Limited access to capital and financial resources, difficulty securing loans or investment
Gender Biases	Prevalent stereotypes and biases in the business world, barriers to networking and opportunities
Work-Life Balance	Balancing entrepreneurial pursuits with familial and personal responsibilities
Access to Networks	Limited access to professional networks, mentorship, and support systems
Regulatory Constraints	Legal barriers and regulatory complexities, compliance challenges

Table 3: Opportunities for Women Entrepreneurs

<u>Opportunities</u>	<u>Description</u>

Supportive Ecosystems	Incubators, accelerators, and mentorship programs offering resources and guidance
Market Demand for Diversity	Increasing demand for diverse products and services, opportunities for niche markets
Governmental Initiatives	Policies and programs promoting women's entrepreneurship, grants, and subsidies
Access to Education	Entrepreneurship education and training programs, workshops, and seminars
Networking Opportunities	Events, conferences, and networking platforms facilitating connections and collaborations

Table 4: Impact of Women in Entrepreneurship

<u>Impact</u>	<u>Description</u>
Economic Growth	Contribution to GDP, job creation, and economic development
Social and Environmental	Initiatives addressing social and environmental challenges, corporate social responsibility
Innovation and Disruption	Introduction of innovative products, services, and business models
Community Empowerment	Empowerment of local communities through entrepreneurship
Inspirational Role Models	Inspiring future generations of women to pursue entrepreneurship

Suggestions for Fostering Better Women Entrepreneurship

- Access to Finance: Implement policies and programs to increase access to funding for women-owned businesses, including venture capital, grants, and loans tailored to their needs.
- Networking and Mentorship: Establish networks and mentorship programs specifically for women entrepreneurs to connect with peers, mentors, and industry experts.
- Education and Training: Offer entrepreneurship education and training programs targeted at women, covering topics such as business planning, marketing, financial management, and leadership development.

- Addressing Gender Biases: Raise awareness about unconscious biases and stereotypes that
 may hinder women's entrepreneurship and work towards creating a more inclusive and
 supportive business environment.
- Work-Life Balance Support: Provide resources and support systems to help women entrepreneurs balance their entrepreneurial pursuits with family and personal responsibilities. This could include flexible work arrangements, childcare support, and wellness programs.

Conclusion

Women-owned businesses make a substantial contribution to job creation and economic expansion. The entrepreneurial ecosystem in India gains from the variety of ideas, viewpoints, and abilities that women contribute, and the country can fully utilize the potential of its female workforce to propel economic growth and lessen gender gaps. Female entrepreneurs play a critical role in advancing gender parity, fostering economic expansion, tackling social issues, and encouraging upcoming generations of women to have great dreams while simultaneously practicing early saving and money management. India can realize the full potential of its women and build a more wealthy and inclusive society by enabling them to become successful entrepreneurs.

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SMARTWRITE

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Abstract -

With many individuals struggling to correct grammar, summarize lengthy texts, and rephrase sentences, effective writing remains a significant challenge. These problems can make communication unclear and inefficient, especially in academic and professional settings where good writing is important. These difficulties not only hinder communication clarity but also impact productivity and the ability to convey information effectively. To address these issues, SmartWrite, a comprehensive web application that enhances written communication through three integrated functionalities: real-time grammar checking, text summarization, and text paraphrasing is proposed. SmartWrite allows users to input text or upload documents and receive immediate feedback on grammatical errors. This real-time grammar checker corrects mistakes, improving the quality of the text instantly. Smartwrite includes text summarization capabilities. This feature allows users to input lengthy documents or articles and obtain concise summaries that capture the main points and key ideas efficiently. Moreover, the paraphrasing feature of SmartWrite rephrases text to enhance clarity or provide alternative expressions while retaining the original meaning. This feature is particularly useful for users seeking to diversify their writing style or avoid redundancy. The implementation of SmartWrite leverages machine learning techniques and natural language processing (NLP) algorithms, with Python serving as the primary programming language. By combining these tools, SmartWrite aims to help students and professionals write better and faster.

Keywords: Grammar Checking, Summarization, Paraphrasing, Natural Language Processing, Real-time.

Introduction

In today's digital age, effective written communication is paramount, yet many individuals struggle with grammar, summarizing lengthy texts, and rephrasing sentences. These challenges not only hinder clarity but also reduce efficiency, especially in academic and professional environments where precise and concise writing is critical. There is a need for a comprehensive tool that integrates multiple functionalities to enhance writing skills. SmartWrite addresses these needs by

offering a web-based platform with real-time grammar checking, text summarization, and text paraphrasing. Utilizing advanced natural language processing (NLP) techniques and machine learning algorithms [8], SmartWrite provides an intuitive and efficient solution for improving text quality. The primary goal of SmartWrite is to help users produce clear, concise, and grammatically correct text. The grammar checker identifies and corrects errors in real-time [5]. The summarization feature condenses lengthy documents into concise summaries.[3] and the paraphrasing functionality offers alternative expressions for better readability and variety [7]. This paper explores the development and implementation of SmartWrite, the technologies and methodologies used, and its potential impact on students, professionals, and writers. SmartWrite aims to significantly enhance written communication and productivity.

2. Literature Survey

Existing solutions like QuillBot and Grammarly offer similar functionalities to those proposed in SmartWrite. QuillBot focuses on advanced paraphrasing and improving writing quality through AI-driven features [1], while Grammarly provides comprehensive real-time grammar checking and writing enhancement [2]. These tools address aspects of grammar correction, text summarization, and paraphrasing, aligning with the objectives of the SmartWrite project by enhancing written communication through automated solutions.[2] Despite their capabilities, these tools can lack comprehensive integration of grammar checking, summarization, and paraphrasing in a single solution.

The SmartWrite project aims to address these challenges by developing an integrated web application that offers real-time grammar checking, text summarization, and paraphrasing functionalities. SmartWrite aims to empower users to enhance their writing quality, improve efficiency, and gain deeper insights into effective communication strategies by harnessing NLP techniques and machine learning models. [7] This project serves practical needs in educational and professional domains and contributes to the evolving landscape of AI-powered tools for language processing.

3. Proposed Model

The Fundamental ethos of SmartWrite is to help users improve their writing by offering tools for real-time grammar checking, text summarization, and paraphrasing, making their writing clearer and more efficient. To address the challenges of enhancing written communication, SmartWrite proposes an innovative model that integrates advanced natural language processing (NLP) and machine learning techniques [8]. This model aims to deliver a seamless, efficient, and user-friendly web application capable of real-time grammar checking, text summarization, and text paraphrasing. Below are the objectives of the SmartWrite application:

- 1. Design a User-Friendly Interface: Create an intuitive web interface that allows users to input text, view results, and interact with application features seamlessly and efficiently.
- 2. Integrate NLP Processing in Backend: Set up a backend system that processes user inputs using NLP algorithms for grammar checking, summarization, and paraphrasing, ensuring quick and accurate output delivery.
- 3. Implement a Real-Time Grammar Checker: Implement a feature that instantly identifies and corrects grammatical errors and spelling mistakes in user input to enhance writing accuracy and clarity.
- 4. Effective Text Summarization Feature: Build a functionality that generates concise summaries from lengthy documents, allowing users to quickly grasp the main points and key ideas of the text.
- 5. Implement a Text Paraphrasing Feature: Developing a feature that rephrases sentences and passages, providing alternative expressions while retaining the original meaning to improve text variety and readability.

4. Methodology

The methodology for SmartWrite centers on developing a comprehensive web application with key functionalities such as real-time grammar checking, text summarization, and text paraphrasing. Utilizing Natural Language Processing (NLP) techniques, including libraries like SpaCy and NLTK, enables the integration of advanced language processing capabilities [8]. These NLP tools will facilitate accurate grammar checks, automatic summarization of text to extract key points, and intelligent paraphrasing to enhance clarity and uniqueness. SmartWrite allows users to input text or upload documents for immediate feedback, thereby improving writing quality and aiding in efficient information extraction and communication [1]. These features aim to improve writing quality, facilitate concise information summarization, and enhance text comprehension. Overall, the methodology aims to deliver a dependable, user-centric tool for enhancing written communication.

5. Technology Adopted

SmartWrite leverages a combination of frontend and backend technologies to deliver its functionality. These are as follows:-

Frontend Technologies:

HTML (HyperText Markup Language) provides the structure of web pages, defining the content elements. CSS (Cascading Style Sheets) is used for styling, and controlling the layout, colors, and fonts to enhance the visual presentation of the application. JavaScript adds interactivity to the frontend, enabling features such as user input handling and dynamic content updates.

Backend Technologies:

Django is a high-level Python web framework that facilitates rapid development and clean, pragmatic design. It includes built-in features such as an ORM (Object-Relational Mapping) system for database interaction, a secure authentication system, and a powerful admin interface. It ensures robust security practices and scalability, making it well-suited for building complex web applications like SmartWrite.

Natural Language Processing (NLP):

SmartWrite integrates NLP libraries like SpaCy and NLTK to enhance text analysis capabilities. These libraries support advanced features such as grammar checking, text summarization, and paraphrasing. NLP algorithms process and analyze textual data, enabling SmartWrite to deliver accurate grammar corrections, concise text summaries, and improved readability through rephrased content.

MongoDB:

MongoDB is utilized as the database system for SmartWrite, providing a scalable and flexible solution for storing and managing application data. Its document-oriented NoSQL architecture allows for easy schema modifications and supports high-performance querying, essential for handling diverse text data efficiently.

Together, these technologies form the foundation of SmartWrite, enabling it to deliver real-time grammar checking, automatic text summarization, and enhanced text paraphrasing capabilities, thereby enhancing written communication for users.

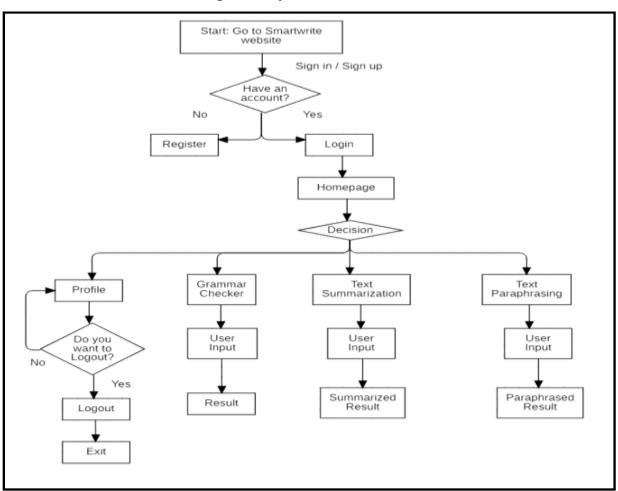


Figure 1: System Architecture

6. Applications

SmartWrite's direct applications extend to educational settings by assisting students in maintaining grammatical accuracy and producing concise summaries, thereby enhancing their academic performance. Professionals across various industries benefit from streamlined communication processes, ensuring documents are clear, professional, and error-free. Indirectly, SmartWrite contributes to the advancement of Natural Language Processing (NLP) technologies by serving as a practical application that showcases the capabilities of NLP algorithms in real-world scenarios. This contributes to the broader development of intelligent tools that improve human-computer interactions and automate language-related tasks. In summary, SmartWrite's applications range from educational support to professional efficiency enhancements, contributing significantly to the evolution and usability of NLP technologies in everyday contexts.

7. Future Scope

The future scope of SmartWrite involves several potential advancements and expansions. Firstly, integrating advanced machine learning models could enhance the accuracy and capabilities of grammar checking, text summarization, and paraphrasing. Implementing multi-language support would broaden its accessibility and utility across diverse linguistic communities. Additionally, incorporating real-time collaborative editing features could cater to group projects and professional collaborations. Enhancements in user interface and user experience (UI/UX) design could further streamline interactions and accessibility. Exploring integration with voice recognition technologies and mobile applications would extend SmartWrite's reach and usability, making it a versatile tool for on-the-go professionals and students alike. Continuous updates and improvements based on user feedback and technological advancements will ensure SmartWrite remains at the forefront of enhancing written communication through innovative AI-driven solutions.

8. Conclusion

In conclusion, SmartWrite represents a significant advancement in leveraging AI and Natural Language Processing (NLP) technologies to enhance written communication. By integrating real-time grammar checking, text summarization, and paraphrasing functionalities, SmartWrite addresses critical needs in academia, professional environments, and content creation industries. Its direct applications improve writing quality, efficiency, and clarity for users, while indirectly contributing to the advancement of NLP technologies through practical implementation. Looking ahead, the future scope of SmartWrite includes enhancements in machine learning models, multilanguage support, collaborative editing features, UI/UX design improvements, and integration with emerging technologies like voice recognition and mobile applications. These developments aim to further optimize user experience and expand SmartWrite's capabilities in meeting evolving communication demands. As AI continues to evolve, SmartWrite stands poised to play a pivotal role in facilitating clearer, more effective communication across diverse contexts and user groups.

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AI IN GLOBAL GOVERNANCE: UNLEASHING POTENTIAL, OVERCOMING CHALLENGES, AND ADDRESSING ETHICAL CONCERNS

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Abstract

Global governance is increasingly intertwined with Artificial Intelligence (AI) advancements, which offer transformative potential in addressing global challenges such as climate change, pandemics, and economic instability. AI's capacity for data processing, predictive analytics, and decision optimization enhances environmental management, public health, and economic governance. For example, AI supports disaster prediction, pandemic response, and financial fraud detection. However, its integration into governance systems introduces significant ethical and regulatory concerns, including algorithmic bias, privacy violations, transparency gaps, and risks to democratic processes.

This paper examines the dual nature of AI in global governance: its opportunities for efficiency and equity and the ethical dilemmas it presents. The study highlights existing frameworks and their limitations by analyzing case studies and initiatives by entities like the United Nations and European Union. It advocates for inclusive, transparent, and collaborative approaches to AI governance that prioritize human rights and sustainability.

The findings underline the necessity of global ethical standards, robust accountability mechanisms, and adaptive regulatory frameworks to address the evolving challenges of AI. Recommendations emphasize strengthening international cooperation, addressing algorithmic bias, ensuring privacy, and fostering public engagement. This research aims to contribute to the discourse on leveraging AI for equitable and sustainable global development.

Keywords:

Artificial Intelligence (AI), Global Governance, Ethical AI, Sustainability, Transparency

Introduction

Global governance is increasingly intertwined with Artificial Intelligence (AI) advancements, which offer transformative potential in addressing global challenges such as climate change, pandemics, and economic instability. AI's capacity for data processing, predictive analytics, and decision optimization enhances environmental management, public health, and economic governance. For example, AI supports disaster prediction, pandemic response, and financial fraud detection. However, its integration into governance systems introduces significant ethical and regulatory concerns, including algorithmic bias, privacy violations, transparency gaps, and risks to democratic processes.

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Objectives of the Study

The primary objective of this study is to explore the transformative role of Artificial Intelligence (AI) in global governance and its implications for addressing critical global challenges. Specifically, the study seeks to:

- 1. Evaluate AI's Potential in Governance
 - o Analyze how AI technologies can enhance decision-making, improve resource allocation, and address complex global issues in areas such as environmental management, public health, and economic policy.
- 2. Identify Ethical and Regulatory Challenges
 - Analyze the primary challenges linked to the integration of AI in governance, focusing on issues such as algorithmic bias, transparency, accountability, and the protection of human rights.
- 3. Analyze International Efforts and Frameworks

 Assess the initiatives of international organizations, such as the United Nations and the European Union, in establishing ethical standards and regulatory frameworks for AI governance.

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- 4. Provide Strategic Recommendations
 - Propose actionable strategies for policymakers, technologists, and global institutions to foster equitable, transparent, and ethical AI practices in governance systems.
- 5. Advocate for Inclusive and Collaborative Approaches
 - Highlight the importance of multilateral collaborations, inclusivity, and public engagement in shaping AI-driven governance frameworks that benefit all societies equitably.

By achieving these objectives, the study aims to contribute to the broader discourse on the responsible application of AI in global governance, ensuring that technological advancements align with ethical principles and global development goals.

Methodology

This research adopts a qualitative approach to examine the role of Artificial Intelligence (AI) in global governance, focusing on its transformative potential, ethical dilemmas, and regulatory frameworks. The methodology is designed to provide a comprehensive understanding of the topic, utilizing credible sources and systematic thematic analysis.

Research Design

- **Qualitative Analysis:** The study employs qualitative methods to analyze secondary data, identifying trends, patterns, and insights related to AI's application in governance.
- **Exploratory Framework:** It investigates how AI addresses global challenges, highlights associated risks, and proposes actionable solutions.

Data Sources

- 1. **Academic Journals:** Scholarly articles offering both theoretical and practical perspectives on AI in governance.
- 2. **International Reports:** Documents from institutions such as the United Nations, European Union, World Bank, and UNESCO.
- 3. **Case Studies:** Analysis of specific instances where AI has been applied in governance areas like climate initiatives, healthcare, and economic management.
- 4. **Media and Industry Publications:** Reliable industry and news sources providing insights

into the latest AI developments.

Data Collection Methods

• **Literature Review:** A thorough review of existing studies and publications to outline the current knowledge landscape on AI in governance.

Data Analysis

- **Thematic Analysis:** Identifying recurring themes, such as the role of AI in decision-making, ethical concerns, and global governance frameworks.
- **Comparative Analysis:** Reviewing and contrasting governance strategies and regulations across regions and organizations to identify successful practices.

Scope and Limitations

• **Scope:** The study focuses on international AI governance, particularly its impact on environmental management, public health, and economic policies.

• Limitations:

- o Dependency on secondary data may limit nuanced, context-specific insights.
- The absence of primary data collection restricts the inclusion of direct stakeholder perspectives.
- The rapid pace of AI innovation may require periodic updates to the findings to remain relevant.

The Revolutionary Impact of AI on Governance

By offering creative answers to difficult problems in a variety of fields, artificial intelligence (AI) has emerged as a potent instrument in the transformation of global governance. AI is changing how governments, international organizations, and institutions function thanks to its skills in data analytics, machine learning, and predictive modelling. This study looks at how AI is affecting governance in three important domains: the health of the population, economic governance, and environmental management.

Management of the Environment

By facilitating improved resource prediction, monitoring, and optimization to address global environmental concerns, artificial intelligence (AI) has significantly improved environmental governance. Predicting the climate and managing disasters are two important areas. Large volumes of data from satellite imagery and past climate trends may be processed by AI-powered models, increasing the accuracy of climate-related disaster predictions like floods, hurricanes, and wildfires. IBM's Green Horizon initiative, for instance, uses AI to forecast pollution levels and

assess air quality, assisting communities in implementing efficient mitigation strategies. AI contributes to resource management optimization as well. AI makes recommendations for sustainable behaviors that might cut waste and boost productivity by examining consumption trends. The use of AI by DeepMind in energy management systems, which lowers energy waste and increases industrial energy efficiency, is a noteworthy example. Additionally, by tracking endangered species, identifying deforestation, and preventing illegal wildlife trafficking, AI-driven systems help safeguard biodiversity. Drones and artificial intelligence (AI) are used by conservation organizations to monitor animal populations and identify poaching activity in real time, enhancing conservation efforts.

Health of the Public

The use of AI in public health governance has completely changed how countries respond to international health emergencies.

AI makes sure that resources get to the places that need them the most by optimizing the distribution of vital commodities like vaccines, medical equipment, and staff. AI-based logistics systems expedited vaccine distribution worldwide during the COVID-19 epidemic. AI also helps policymakers make data- driven decisions in public health by giving them insights into health patterns and the efficacy of interventions.

Governance of the Economy

By enhancing financial systems, policymaking, and fraud detection techniques, artificial intelligence is revolutionizing economic governance. Artificial intelligence (AI) algorithms are used in financial markets to forecast market movements and spot investment opportunities. AI is used by financial organizations and hedge funds for risk assessment and portfolio management.

By examining transaction patterns and spotting irregularities, AI is also essential for detecting fraud and enhancing tax compliance.

New Possibilities

AI offers fresh chances to improve global governance as it develops further. By developing shared data platforms and prediction tools, AI can improve coordination across borders and promote cross-border collaboration. Additionally, by using data-driven solutions to address problems like gender equality, education, and poverty, AI can greatly aid in the accomplishment of the Sustainable Development Goals (SDGs) of the UN.

However, ethical and legal issues need to be resolved if AI's transformative potential is to be fully realized. Fairness, accountability, transparency, and the possible abuse of AI technology are some of the issues brought up by the incorporation of AI into governance. The part that follows addresses these issues and emphasizes the moral and legal difficulties posed by AI.

The Challenges of Ethics and Regulation

There are several ethical and legal concerns with incorporating AI into global governance. Discrimination and Algorithmic Bias Algorithmic bias, which occurs when AI models inadvertently give preference to some groups over others because of skewed data or poor

design, is one of the main ethical issues with AI. This dilemma is especially troublesome in areas like credit scoring, hiring procedures, and predictive policing. AI systems frequently discriminate against marginalized populations by reflecting societal injustices. For example, it has been demonstrated that AI-powered hiring systems discriminate against specific populations based on race and gender. Implementing bias detection and mitigation techniques, utilizing a variety of datasets, and regularly auditing AI models are all steps taken to mitigate algorithmic bias. To lessen bias and guarantee justice in AI applications, ethical AI frameworks like Google's AI Principles must be established.

Responsibility and Openness

Artificial intelligence (AI) systems are often "black boxes," meaning that it is hard to see or comprehend how they make judgments. This lack of explainability raises concerns about trust and responsibility, especially in industries like criminal justice and healthcare. For example, AI algorithms used in credit scoring have drawn criticism for not providing clear explanations for denying loans to some individuals. To remedy this, policymakers and AI developers must work together to ensure accountability for decisions made by AI. Explainable AI (XAI) frameworks are being developed to make AI systems more transparent and interpretable so that stakeholders can understand the decision-making process.

Privacy and Surveillance Risks

When AI is used in governance, it usually involves the collection and analysis of a

Democratic Processes at Risk

By facilitating the dissemination of false information and influencing public opinion, AI also endangers democratic processes. Deepfake technology and AI-powered bots have been used to spread misinformation, undermining public confidence in democratic institutions. AI-powered fake news, for instance, has been used to polarize cultures and affect voter behaviour during elections.

In addition to working with tech companies to implement protections against disinformation, governments and international organizations must create legislation to prevent the exploitation of AI for political manipulation.

Regulatory Difficulties and Gaps

Even though AI technology is developing quickly, there are still a lot of governance gaps and a fragmented legal environment. Many nations have conflicting criteria or no comprehensive AI policies. Achieving a balance between promoting innovation and guaranteeing the responsible development of AI technologies is a challenge for policymakers. While under regulation could have negative effects, overregulation could hinder innovation.

Novel Approaches and Suggestions

Several solutions have surfaced to solve the ethical and regulatory issues raised by AI:

♦ Multilateral Frameworks: International standards for AI governance are sought

for through cooperative initiatives like UNESCO's Recommendation on the Ethics of AI.

- **Ethical AI Committees**: To supervise AI implementations and make sure they adhere to ethical standards, governments and organizations should set up impartial committees.
- **Public Participation:** Including a range of stakeholders from academia, industry, and civil society can aid in the development of equitable and inclusive AI governance frameworks.

The Importance of Ethical Leadership

Addressing the intricate problems that AI technologies bring and making sure that AI is applied sensibly and fairly require ethical AI governance. Specifically, ethical governance frameworks need to make sure AI systems safeguard privacy, advance justice, and benefit mankind while minimizing negative effects on vulnerable groups. Human-centered AI and inclusive frameworks are two important facets of ethical AI governance that are highlighted in this section.

Human-Centred AI: AI systems must be created with the welfare of people in mind, making sure they are equitable, open, and considerate of privacy. AI technologies must be explicitly created to reduce harm to vulnerable or marginalized populations and are in line with international human rights principles. AI should prevent inequality from growing and instead improve societal wellbeing.

Inclusive Frameworks: To guarantee that AI policies are inclusive and meet the various requirements of society, broad stakeholder participation in the governance of AI technology is required, Including input from vulnerable and marginalized communities. This strategy guarantees that the application of AI is fair and does not unfairly penalize any group

Suggestions

A number of suggestions are made to solve the issues with AI and guarantee its acceptable and moral application in governance in light of the aforementioned ethical considerations. These suggestions take into account the difficulties presented by quickly developing AI technology while highlighting international collaboration, openness, and inclusivity.

- 1. Make Ethical AI Standards and Guidelines Stronger
- o **Global Consensus on Ethical Standards**: To create a worldwide consensus on AI ethics, international organizations like the UN, the EU, and the Global Partnership on AI (GPAI) should work together.

Human rights, equity, privacy, and inclusion should be given top priority in these guidelines to guarantee that AI systems adhere to generally recognized moral standards.

o **Consistent Revising of Ethical Guidelines**: The speed at which technology is developing means that ethical standards and laws must be updated on a frequent basis. This entails dealing with new privacy issues, developing AI applications, and enhancing algorithmic process openness. AI ethics should be flexible enough to change with the times as technology advances.

- 2. Encourage Accountability and Transparency in AI Systems
- o **Explainable AI:** The creation of transparent AI systems that can offer concise, intelligible justifications for their choices should be a top priority for governments and organizations. This is especially important in fields like healthcare, law enforcement, and finance where AI has a big social impact. Explainable AI (XAI) guarantees that users and impacted parties may hold systems responsible and comprehend how decisions are made.

Accountability Structures: When AI systems injure people or behave unfairly, clear accountability frameworks that specify who is accountable must be put in place. This entails putting in place reliable tools for real-time AI system monitoring and making sure that users and developers are held responsible for any abuse or unfavourable effects of AI.

3. Conduct Comprehensive Audits to Tackle Algorithmic Bias

Bias Identification and Reduction: AI systems must undergo regular audits to detect and address biases in both data and algorithms. Special focus should be given to ensuring that AI technologies are trained on diverse datasets, reflecting a broad spectrum of populations, to prevent the reinforcement of stereotypes or the continuation of systemic injustices.

- o **Public Accountability**: AI system developers and operators ought to be compelled to disclose to the public the effectiveness and equity of their systems, especially when those technologies affect disadvantaged or vulnerable populations. This fosters public confidence in AI systems and helps maintain transparency.
- **4.** Boost Data Security and Privacy
- o **Data Protection Regulations**: Governments ought to enact thorough data protection legislation that restricts the gathering of personal information and guarantees its moral use. Robust privacy laws, like the European Union's General Data Protection Regulation (GDPR), can act as a global standard for
- protecting people's privacy while weighing the advantages of artificial intelligence.
- o **AI for Public Good**: Governments ought to provide incentives for the creation and application of AI technologies that put the general welfare first. This entails promoting AI uses in fields like healthcare, education, and climate change while preventing its possible abuse for monitoring or other control purposes.
- 5. Encourage global cooperation and capacity building
- o **Global AI Governance Bodies:** To better represent the global nature of AI, international organizations such as the UN, EU, and GPAI should step up their efforts to develop inclusive governance frameworks. These frameworks ought to be adaptable enough to take into account various national situations while encouraging collaboration on common objectives and moral

standards.

OBuilding Developing Nations' Capacity: International efforts should concentrate on increasing capacity for engagement in AI governance in order to guarantee that AI technologies benefit all governments, especially emerging countries. To guarantee that these countries can accept and use AI in an ethical and efficient manner, this may entail providing funds for AI research, setting up training courses, and assisting in the creation of regional AI governance frameworks.

6. Protect Human Rights and Democratic Values

Address AI-Driven Misinformation: Governments and tech companies must join forces to develop and implement tools that can detect and prevent the spread of misinformation and disinformation, particularly on social media and digital platforms. AI-powered tools that identify and flag false or misleading content are essential in upholding free speech and supporting informed decision-making

Control AI in Election Campaigns: To stop AI from being used to rig elections or influence voter behaviour, clear restrictions must be put in place. This includes drafting legislation to prevent the use of AI-powered tools to propagate political propaganda or tamper with the fairness of election procedures. Furthermore, there must During elections and political campaigns, attention should be paid to defending people's rights to privacy and freedom of expression.

Recommendations

- 1. **Strengthen Ethical AI Guidelines:** Develop and regularly update international standards.
- 2. **Promote Transparency:** Emphasize Explainable AI (XAI) for critical applications.
- 3. **Mitigate Bias:** Conduct rigorous audits and ensure diverse datasets.
- 4. **Protect Privacy:** Adopt robust data protection laws like the GDPR.
- 5. **Foster Collaboration:** Build international partnerships and capacity in developing nations.

Conclusion

Artificial Intelligence (AI) has the potential to significantly enhance global governance by addressing critical issues such as climate change, public health emergencies, and economic inequality. Its ability to analyze vast datasets, generate forecasts, and improve decision-making processes provides unparalleled opportunities for increasing efficiency, accountability, and transparency across multiple sectors. In environmental management, AI enables better climate predictions and resource optimization; in public health, it improves responses to crises and strengthens healthcare systems; and in economic governance, it supports data-driven policymaking and financial oversight.

However, the rapid progression and adoption of AI technologies also bring numerous ethical and regulatory challenges. Concerns such as algorithmic bias, lack of transparency, privacy risks, and

threats to democratic values and human rights demand careful attention. The absence of cohesive global standards exacerbates these risks, potentially leading to misuse or deepening societal inequities, which could erode public trust.

In recognition of these issues, international organizations and governments have taken steps to develop ethical guidelines and regulatory frameworks. Initiatives like the United Nations' ethical AI recommendations and the European Union's AI regulatory frameworks focus on promoting fairness, accountability, and the protection of human rights. Collaborative efforts, including the Global Partnership on AI (GPAI), provide platforms for international cooperation and shared expertise to advance ethical AI practices.

To maximize AI's benefits, these initiatives must evolve to address emerging challenges effectively. Strengthening ethical principles, ensuring transparency in AI processes, addressing biases, and safeguarding privacy are crucial to building responsible AI governance frameworks. Promoting international collaboration and supporting the participation of developing nations will be vital in ensuring that the advantages of AI are shared equitably across all societies.

In conclusion, while AI can reshape global governance, its ethical and responsible integration requires ongoing oversight, collaboration, and adaptability. By fostering global partnerships, prioritizing inclusive governance models, and encouraging responsible technological innovation, AI can become a key driver for sustainable development, societal progress, and global equity.

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LEVERAGING ARTIFICIAL INTELLIGENCE (AI) IN THE GROWTH OF FINTECH IN BANKING

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Abstract

The paper explores the use of artificial intelligence (AI) in the emerging fintech segment of the banking industry. It provides an insight of the current landscape of the banking industry and the challenges faced by traditional banks in adopting AI. The paper also explores the potential benefits of using AI in the banking fintech segment, including enhanced customer experience, increased resource optimisation, and enhanced loss prevention. The increase in the international investors segment of liquidity providers in the Indian capital markets make it imperative to study and better appreciate the role AI plays in various avenues of the financial services segment.

The paper investigates the different applications of AI in the banking fintech segment, including chatbots, robo-advisors, fraud detection, and credit scoring. It also assesses the impact of AI on the workforce, customer trust, and regulatory compliance. The prominent role that corporate governance plays in the current business environment in effect dovetails work conducted by market practitioners in the banking domain in recent times.

The findings indicate that the use of AI in the banking fintech segment is still in its nascent stages, but it has the probability to transform the industry. However, there are also concerns around the ethical implications of AI, including bias and lack of transparency. One other aspect that also needs to be considered is that with the application of AI does not in any way preclude the role human judgement and emotions play in certain crucial banking and credit / investment related decisions.

The paper concludes by providing recommendations for banks and fintech companies on how to effectively implement AI in the banking fintech segment while addressing the ethical concerns. It also identifies areas for future research, including the incidence of AI on financial inclusion and the role of regulators in ensuring the responsible use of AI in the banking industry. The information gathered as well as the research conducted while preparing this paper also highlights the importance of AI tools in monitoring white collar crimes. Certain areas in forensic accounting and cyber-crime with specific interventions from the AI world make it a compelling case for detailed analysis of behaviour traits of those indulging in such acts.

Keywords: Artificial Intelligence (AI), Banking, Fintech, RBI, resource optimisation, loss prevention.

Introduction

The Fintech revolution, which is essentially propelled by start – ups and new revenue models is changing the world of finance and banking for the better globally. The utility of Artificial Intelligence (AI) and the varied range of financial services that were once solely offered by banks is being offered by Fintech start-ups across the banking & financial services industry.

Besides AI the extensive use of areas like block-chain technology coupled with the changed profile of the customer's segments (read millennials) is driving a lot of changes in the banking industry. This is specifically true as far as the use of banking channels and the distribution functions of banks. While this change in the business landscape is not small the need to better manage cyber security threats remain a top-of-mind issue for bank Chief Information & Technology Offers. Banking as an industry has an inherent theme wherein the ability to offer product differentiation is limited. This



compulsion based on the regulatory ambit that the industry needs to adhere to. In this context, suffice to say that there are many banks who are trying to reengineer themselves as their mere existence is being threatened.

s a

New Banking Landscape: If one were to look globally at the pecking order in banking one can experience the fact that the large retail banks across the globe still rule the roost, in providing those payment, deposit and credit facilities customers use in the financial services landscape. However, from a very different point of view, modern-day online shopping payments are done through Unified Payment Interface (UPI), debit or credit card or through a fintech firm-paypal or any of the localized offerings. The entity that was dependent on its bank for credit can now even borrow from Peer-to-Peer lending platforms who use AI for arriving at many of its lending decisions and payments terms. For instance, Kotak Mahindra Bank has been a pioneer in the introduction of costeffective Micro ATMs however the baton was carried forward by **Fino payments bank** creating a breakthrough in financial inclusion with the introduction of more Micro ATMs which focussed on bringing the remotest area in the country under the banking framework. These Micro ATMs enable small ticket withdrawals at any kirana store, petrol pumps, gas stations, pharmacies, even fruit or vegetable vendors. As depicted in the picture below, we can also see that these micro-ATMs require minimal low-cost infrastructure of a portable card swiping machine. This will further encourage people in the rural areas to open bank accounts and incline to use debit cards for their daily transactions.

Image 1: Micro ATM introduced by FINO Payments Bank



Source: finobank.com

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Literature Review

The amalgamation of artificial intelligence (AI) in the fintech domain is reshaping the banking industry by driving efficiency, innovation, and enhanced customer experiences. Below is a comprehensive review of the current academic discourse:

- Transformative Potential of AI in Banking: AI technologies are revolutionizing the banking industry by improving service delivery and operational efficiency. Banks are leveraging AI for customer relationship management, fraud detection, and risk management, which contributes to a seamless customer experience and reduced costs (Karangara, 2023). These transformations enable traditional banking institutions to transition effectively into digital banking, fostering growth and profitability (Kumar et al., 2023).
- Adoption and Innovation: Banks are increasingly adopting AI-driven solutions, reflecting
 a strategic response to maintain competitiveness. For example, banks in Turkey are
 embracing AI to streamline processes and offer innovative financial services (Öztürk & Kula,
 2021). Similarly, Indian banks are incorporating AI to improve efficiency and reduce costs
 (Lakshminarayana et al., 2019).
- **Integration with Fintech:** The intersection of fintech and AI is facilitating significant advancements in banking operations. Fintech solutions powered by AI, big data, and cloud computing enable personalized financial products, efficient marketing strategies, and enhanced risk management (Zhu, 2023). This integration positions traditional banks to better navigate rapidly changing market dynamics.
- Challenges and Ethical Considerations: While AI adoption offers numerous benefits, it also raises ethical concerns, including job displacement and data privacy issues. Addressing these challenges is critical for sustainable growth in AI-driven banking (Karangara, 2023).
- Strategic Partnerships: Collaborations between traditional banks and fintech companies are crucial for leveraging AI technologies effectively. Such partnerships drive financial inclusion and enhance the banking sector's ability to cater to diverse customer needs (Tad et al., 2023).
- **Global Perspectives:** Globally, the adoption of fintech innovations such as blockchain and digital payments has significantly impacted investment banking, streamlining operations, and expanding growth opportunities (Zhao, 2023).

Artificial Intelligence (AI) is rapidly revolutionizing the banking frontier, offering numerous opportunities as well as setbacks. AI applications in banking span strategy, processes, and customer interactions (Omar H. Fares et al., 2022). Key opportunities include personalized services, process automation, improved security, and financial inclusion (Ahmad Ghandour, 2021). AI enhances fraud detection, risk assessment, and predictive analytics in digital banking (Swaraj Kumar & K. R, 2024). However, challenges such as job loss concerns, privacy issues, and the need for vast quality

data must be addressed (Ahmad Ghandour, 2021). To remain competitive, banks must continuously deepen AI application across front, middle, and back offices (John Smit, 2024). Successful AI implementation requires understanding its potential benefits, challenges, and critical milestones (John Smit, 2024). While AI adoption in banking is progressing, further empirical research is needed to expand knowledge on its opportunities and challenges (Ahmad Ghandour, 2021). There is an increasing need for empirical research, particularly targeting consumers' financial behaviours along with the regulatory role of central banks, policy formulation for ethical conduct concerned with AI in financial planning forums, viz. mutual funds, insurance and retirement savings. (Hentzen et al).

This review outlines the evolution effect of fintech in the banking sector. It underscores the relevance of strategic adoption, ethical practices, and collaborative innovation to harness AI's full potential in reshaping the financial landscape.

Objectives of the Study:

- 1. Analyse the impact of how AI technologies viz. Natural Language Processing, Machine Learning, Predictive Analytics & Robotic Process Automation on traditional banking system.
- 2. Investigate AI driven customer experience enhancements in the fintech segment of the banking industry for instance personalised banking services & financial planning, customer support through chatbots etc.
- 3. Assess the role of AI in enhancing security measures and fraud detection in fintech.
- 4. Study how AI technologies are garnering underserved & unbanked populations towards financial inclusion, analyzing the effectiveness of AI-driven credit scoring systems, and the impact on loan accessibility.
- 5. Forecast future developments in AI that could further revolutionize fintech in banking, focusing on emerging technologies such as blockchain integration, advanced data analytics, and AI-driven investment strategies.

Research Methodology

This section outlines the research methodology employed to investigate the role of Artificial Intelligence (AI) in driving the growth of FinTech in the banking sector, focusing on insights derived from both prospective and existing banking customers.

Research Design

The primary data was collected through a structured survey distributed among the target audience. The research design emphasizes understanding customer perceptions, expectations, and experiences regarding the adoption of AI-driven solutions in banking services.

Sampling

The target population includes both existing and prospective customers of banking services.

Existing Customers: Individuals currently using banking products and services.

Prospective Customers: Individuals considering or intending to engage with banking services in the near future.

A stratified random sampling method was employed to ensure representation across diverse demographics, including age, gender, occupation, education level, and geographic location. The sample size was determined using statistical methods to achieve adequate representation and ensure reliable results.

Data Collection Method

Primary data was collected using a survey questionnaire designed to capture qualitative responses.

Survey Tool: A structured questionnaire was developed, incorporating both closed-ended and open-ended questions.

The questionnaire was divided into the following sections:

- 1. Demographics: Age and gender of respondents.
- 2. Banking Behaviour: Usage patterns and preferences in banking services.
- 3. Perceptions of AI in Banking: Awareness, attitudes, and expectations regarding AI-enabled banking solutions such as chatbots, fraud detection systems, personalized financial advice, etc.
- 4. Impact of AI on Customer Experience: Perceived benefits, concerns, and willingness to adopt AI-driven services.

Data Analysis

Qualitative Analysis: Open-ended responses were analyzed thematically to extract key insights and customer sentiments.

By employing this robust methodology, the study aims to provide meaningful insights into how AI is shaping the FinTech landscape in the banking sector, highlighting customer-driven perspectives and future potential.

Banking Revolution – **5.0**: The banking industry has certain hotspots which are fundamental to the customer experience and these command a premium in terms of the mind share of industry researchers as well as analysts alike. To name a few – the payments space, the money transfer bucket and lastly the ease with which business can transact across borders to facilitate industry

and commerce. Another aspect to the Fintech innovation and the extensive use of AI at present in many geographies is the use of unregulated Digital currencies such as bitcoin, etherum over central bank governed digital currencies viz. the Digital Yuan or the E-rupee. This medium offers an opportunity and means to interchange value. Our point of view however, is that, the intrinsic value of this will evolve from the application of the underwriting technology/ infrastructure. As for the CBDC launched by RBI which being pilot tested for both retail and wholesale segments has components based on the block chain technology. This initiative will facilitate increased volume of low-cost real-time transactions not only within the economy but world over. Moreover, these transactions are under the regulatory oversight of the central banks completely downsizing risks posed by the unregulated digital currencies.

Forthcoming disruption on this front are wearable payment accessories in the form of a silicon loop, silicon band and silicon strap named Tap Tap launched by an Indian fintech payment start-up Billbox which has existed in the industry since the past 16 years. These wearables have been launched in association with NSDL Payments Bank & Visa. These wearables will act as a catalyst to the ecosystem of digital payments doing away with cards and QR codes accelerating the volume of transactions thereby boosting our digital payments index. However, the debate continues how secure the same will be from the perspective curbing ever increasing cybercrimes.



Image 2: Payment Wearables introduced by Billbox

Source: Business Insider

A counter to the card payments or use of passwords is also the introduction of using biometrics, face recognition, even an iris scan, retinal scan or voice enabled payments. These modes are relatively safer, convenient as well as cost effective as the banks or the biometric payment service providers derive the actual fingerprint of the customer through the point-to-point measurement of the fingerprint encrypted in their database. Payment gateways Visa and Mastercard are coupling the existing chip enabled cards with biometrics to reduce the cyber frauds particularly debit card skimming. According to the report published by Juniper research, biometric payments are expected to reach \$2.5 trillion by 2024 with the inclusion of more than 80% of the smartphones having an in-built biometric hardware by then which will facilitate these payments seamlessly.

Learn how the Biometric Card works at a chip-enabled terminal

Step 1

The cordholder inserts or tops the card at the terminal while holding their thumb on the card sensor.

Step 2

The sensor creates a digital image of the thumb which is then matched against the stored digital template on the card.

Step 3

If there is a successful biometric match, the transaction is authenticated. If there is an unsuccessful biometric match, the card will prompt the condholder for a PIN or signature.

Image 3: Working of Biometric Card powered by Mastercard

Source:https://www.mastercard.us/en-us/business/overview/safety-and-security/authentication-services/biometrics/biometrics-card.html

In Beijing, Tencent has introduced payments by scanning palm prints over scanners at metro stations through its WeChat Pay service. The AI enabled technology developed by Tencent's own lab named YouTu scans both hand's veins as well as surface level palm prints for processing of payments for the metro passengers. However, the risk of cybersecurity still looms over the biometric data theft whereas people choose convenience of paying with their palm rather than phones. Adding to this, in 2020 Amazon introduced its own hand-scan technology known as Amazon-One in its physical retail stores and is now further expanding it to its 500+ Whole Foods grocery stores across the United States. In its counter to the risk of cyber theft with respect to customer's biometric data Amazon enforces that all the biometric data is secure in its AWS cloud with multiple security controls. Amazon has tokenised the palm patterns and veins to create unique and distinct palm signatures which generate humongous quantum of data with respect to customer

preferences further enabling Amazon through the use of predictive analytics to outline customised shopping experiences and marketing recommendations which further contributes to boosting Amazon's revenue rather than simply facilitating customer payments. The Amazon-One model can be replicated by emerging private banks in India to enable payments in collaboration several merchants to deep dive into the purchasing power of their customers further more customise personal banking experience by offering varied banking products to them without comprising on the risk of cyber theft of customer data.

5. Challenges to the Banks - The question that needs to be answered by banks is "how will they continue to be relevant for customers and ensure that they manage proactively the expectations from them?" The fact that the banking sector is witnessing steady disruption is quite well established. With the banking sector witnessing a financial crisis periodically the degree of public trust has gradually been eroded if not eliminated. The extensive use of AI and Fintech dependent platforms / companies like **Apple pay, paytm, gpay** make the very existence of the banks subject to huge vagaries of the customer preferences in different parts of the world. In emerging markets this phenomenon is very vividly being paved to the extent that the entire play book for the banking industry is being transformed. Customers do not perceive banks as the default provider or first port of call – as the banking industry has more excitement to offer. A very insightful and direct question that we must ask ourselves – Will banks continue to exist? while individuals and businesses will always need banking services.

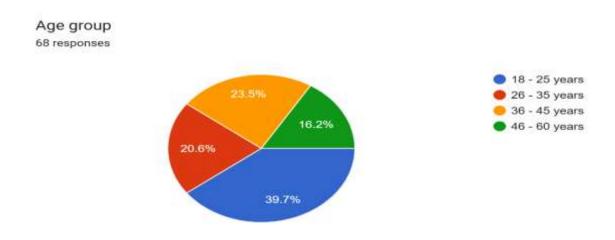
We hold a view that the ultimate risk that banks run is with the ownership of the customer. The notion that actually strengthens this business case is that Fintech companies piggy backing on the AI platforms provide innovative consumer friendly services which leads to the ownership being transferred out of the brick-and-mortar banks. When such a phenomenon occurs what really suffers is a bank's brand equity. If one were to include the high compliance and operating costs of traditional banks the business case / model for them is weak. The P2Ps and the Fintech, not only score high on customer satisfaction but also have reduced operational overheads than banks and have low capital requirements too. The intersection of AI with the banking functions has resulted in the launch of neo banks in India viz. Jupiter, Niyo Neobank, RazorpayX which are completely digital largely catering to the main pillar of our economic trinity that is demography - working segment of our 140-crore population. In the years ahead it can be a torch bearer for financial inclusion with seamless digital experiences, agility, enhanced risk management, better fraud detection & prevention along with a customer centric approach. Al powered prescriptive analysis can help these Neo banks cater to the undeserved, unbanked or even underbanked segments by providing banking interface in different regional languages as well as assess credit worthiness of these segments to offer varied financial products such as Rupay Kisan Credit Card, microinsurance,

small ticket loans or even commercial vehicle loans etc. The existing regulatory framework is the major deterrent to the progress of these Neo banks in our country, given the central bank finds a solution to balance growth and regulatory compliances Neo banks can scale to new heights within the banking ecosystem Kotak 811 being a worthy mention of the same.

6. Data Analysis & Interpretation:

Primary data analysis was conducted through the survey method by administering a google form to understand and explore the current and future applications of artificial intelligence in the banking industry. Feedback from 68 respondents was generated.

1. Respondent's profile:



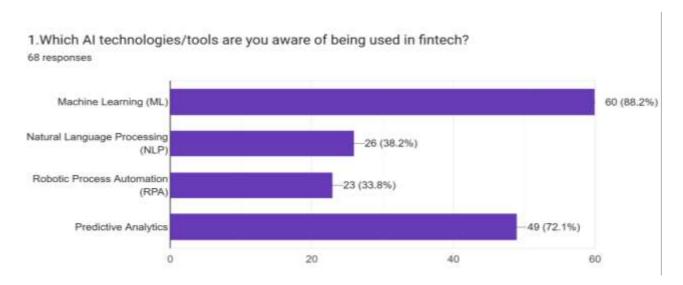
The pie chart shows the age distribution of 68 survey respondents, categorized into four age groups:

- a. 18-25 years: This is the largest age group, comprising 39.7% of the respondents. This suggests that the survey sample is skewed toward younger adults, which may influence the survey's insights, especially if opinions or preferences vary significantly by age.
- b. 26-35 years: The second largest group at 20.6%. This adds to the young to middle-aged representation within the sample.
- c. 36-45 years: Representing 23.5% of the respondents, this group contributes to a balanced representation of adults in their early to mid-career stages.
- d. 46-60 years: The smallest group, with 16.2% of respondents. This might indicate fewer responses from older individuals, which could be a limitation if their perspectives are critical to the survey topic.

The pie chart shows a gender distribution among 68 respondents. Here's a brief analysis:

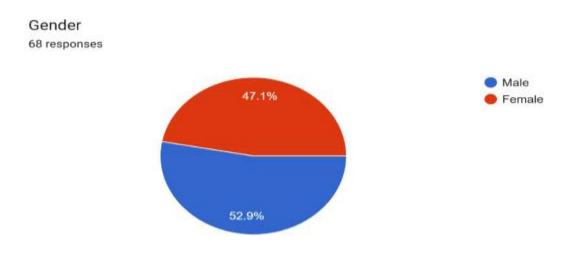
The respondents are divided nearly equally by gender, with **52.9% identifying as male** and **47.1% as female**. **Slight Male Majority**: Although the distribution is close, there is a slightly higher percentage of male respondents.

This almost balanced gender distribution could suggest diversity within the survey sample, which may be beneficial for ensuring varied perspectives.



This bar chart reflects respondents' awareness of different AI technologies being used in fintech. Here's an analysis:

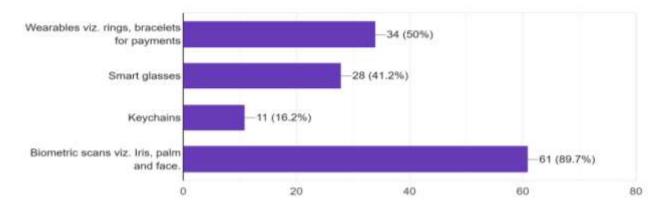
 Machine Learning (ML): A vast majority of respondents (88.2%) are aware of ML in fintech, making it the most recognized AI technology in this sector. This could be due to ML's prominent role in applications like fraud detection, personalized financial services, and credit scoring, which are widely publicized and understood.



- Predictive Analytics: With 72.1% awareness, predictive analytics is the second most recognized tool. This technology is critical in fintech for forecasting market trends, assessing risks, and supporting investment decisions, which might explain its high awareness among respondents.
- Natural Language Processing (NLP): Awareness of NLP is moderate, at 38.2%. NLP's applications in fintech include customer service chatbots, voice recognition in banking, and sentiment analysis. The lower awareness might reflect that these applications are less visible or less emphasized compared to ML and predictive analytics.
- Robotic Process Automation (RPA): RPA has the lowest awareness, at 33.8%. Although RPA is commonly used in operational efficiency improvements, such as automating routine tasks (e.g., data entry and compliance checks), it might be less recognized because it operates more in the backend rather than through customer-facing functions.

The data suggests that respondents are most familiar with technologies that directly impact user experience and data-driven decision-making, like ML and predictive analytics. In contrast, tools like NLP and RPA, which may be more specialized or operate in the background, have lower awareness. This trend could influence how fintech companies prioritize educational efforts and transparency in AI-driven innovations.

2. Which of the following innovations do you foresee being used in the near future for banking transactions? 68 responses

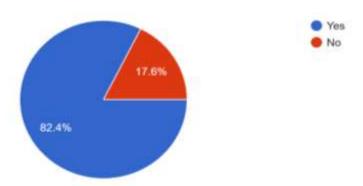


This chart shows survey results on anticipated future innovations in banking transactions. Out of 68 responses, participants were asked to identify which technologies they believe will be used for banking in the near future. Here is an analysis of the data:

- Biometric Scans: This option, which includes technologies like iris, palm, and face scans, is
 overwhelmingly favoured, with 61 out of 68 respondents (89.7%) seeing it as a likely
 innovation. This strong response suggests that many believe biometrics will play a key role
 in the security and convenience of future banking.
- Wearables for Payments: Items such as rings or bracelets used for payments were the second most selected option, with 34 responses (50%). This indicates that wearable technology is also viewed as a significant tool for facilitating quick and easy transactions, although it is less favoured than biometrics.
- Smart Glasses: Smart glasses were chosen by 28 respondents (41.2%), reflecting moderate confidence in their future relevance to banking. This technology is likely perceived as an enhancement for users wanting hands-free, augmented reality capabilities, though it may still be viewed as niche or specialized compared to biometrics.
- Keychains: Only 11 respondents (16.2%) believe keychains will be used for banking transactions, making this the least favoured option. This may suggest that keychains are seen as outdated or less innovative compared to the other options presented.

In summary, biometric scans have a strong lead as the most anticipated innovation, with wearables and smart glasses as potential secondary technologies. Keychains, by contrast, appear less likely to be part of the future of banking transactions according to respondents.

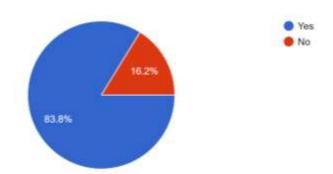
3. Will you be comfortable carrying out banking transactions viz. submission of loan application, obtaining statements etc. at a digital kiosk whic... or completely automated through robots/machines?
68 responses



This chart illustrates respondents' comfort level with conducting various banking transactions—such as loan applications, statement retrieval, and other services—at a digital kiosk or through fully automated systems like robots and machines. Out of 68 responses, the data reveals the following:

1. **Comfortable with Automation (Yes)**: A significant majority, 82.4% (56 out of 68 respondents), indicated they would be comfortable using automated kiosks or machines for





banking transactions. This suggests a strong openness among users to embrace automation in banking, likely due to the convenience and efficiency it can offer.

2. **Uncomfortable with Automation (No)**: Only 17.6% (12 respondents) expressed discomfort with the idea of fully automated banking transactions. This minority may have concerns related to privacy, security, or a preference for human interaction when handling financial matters.

In summary, the data suggests that most respondents are receptive to digital and automated solutions for banking services. This trend points toward a positive perception of technology's role in simplifying banking processes, though a small portion still values traditional or human-assisted services. This chart shows respondents' willingness to use AI for predicting market trends and future outlooks for personal financial planning. Out of 68 responses, the data is distributed as follows:

- 1. Willing to Use AI (Yes): A large majority, 83.8% (57 out of 68 respondents), indicated that they would use AI for financial predictions. This shows a strong level of trust in AI's potential to provide insights that could aid in personal financial planning. Many respondents likely see AI as a valuable tool for improving accuracy and making informed financial decisions.
- 2. Unwilling to Use AI (No): Only 16.2% (11 respondents) are not inclined to use AI for financial forecasting. This minority may have concerns about the reliability of AI predictions or a preference for traditional financial advice methods.

In summary, there is a high level of openness to adopting AI in personal finance among respondents, indicating confidence in its ability to enhance financial planning through advanced data analysis and trend prediction. However, a small segment still shows hesitation, possibly due to concerns

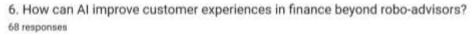
about trust or accuracy. This chart represents the opinions of 68 respondents on whether AI can improve cybersecurity and reduce white-collar crimes.

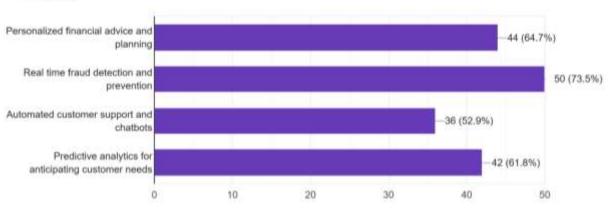
Key Insights:

- 58.8% (Yes): The majority believe that AI can play a significant role in enhancing cybersecurity and curbing white-collar crimes, likely due to AI's ability to detect patterns, automate threat monitoring, and analyze data at scale.
- 41.2% (No): A significant minority are skeptical, possibly due to concerns about AI's limitations, vulnerabilities, or its potential misuse by criminals.

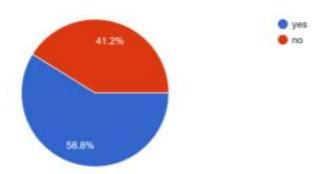
Observations:

The responses suggest optimism about AI's role in cybersecurity, but there is a notable level of doubt. This highlights the need for robust AI implementation, addressing ethical concerns, and ensuring transparency to maximize its effectiveness in combating cybercrime.





According to you, will AI increase cyber security and reduce incidence of white collar crimes?
 68 responses



1. Top Areas of Improvement:

 Real-time fraud detection and prevention: Chosen by 73.5% (50 responses), indicating strong recognition of AI's capability to secure financial systems against fraud.

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 Personalized financial advice and planning: Selected by 64.7% (44 responses), reflecting AI's potential to provide tailored financial solutions.

2. Other Applications:

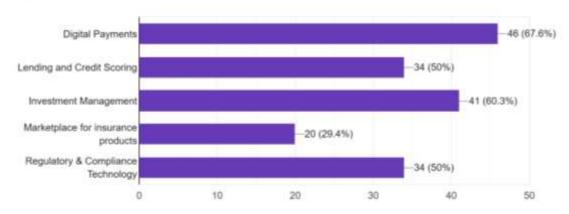
- o Predictive analytics for anticipating customer needs: Chosen by 61.8% (42 responses), highlighting AI's ability to enhance proactive services.
- Automated customer support and chatbots: Selected by 52.9% (36 responses), showing that many value AI for efficient and scalable customer service.

Observations:

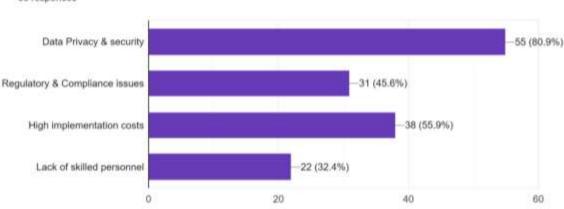
- Fraud prevention is seen as the most impactful area where AI can improve customer experience, likely due to increasing cybersecurity concerns.
- Personalization and predictive analytics are also highly valued, reflecting a demand for tailored financial services and forward-looking solutions.
- Automated support, while ranked lowest, still garners significant interest, indicating its importance in streamlining customer interactions.

Overall, AI's potential to transform finance is widely acknowledged, with security and personalization emerging as priority areas.

7. Which area of fintech do you believe AI has the most potential to revolutionize? 68 responses



This bar chart illustrates survey responses on which areas of fintech are perceived to have the greatest potential for AI-driven revolution. Key insights include:



8. What are the main challenges in implementing AI in the fintech segment of the banking industry? 68 responses

- 1. Digital Payments is the most selected area, with 46 votes (67.6%), suggesting strong belief in AI's ability to enhance payment processing, fraud detection, and efficiency in this space.
- 2. Investment Management follows closely with 41 votes (60.3%), indicating that AI's capabilities in portfolio optimization and risk assessment are highly valued.
- 3. Lending and Credit Scoring and Regulatory & Compliance Technology tie at 34 votes (50% each), highlighting the significance of AI in improving credit assessments and compliance processes.
- 4. Marketplace for Insurance Products is the least selected, with 20 votes (29.4%), possibly reflecting either lower perceived impact of AI in this domain or less familiarity with its applications there.

Overall, the data suggests a strong belief in AI's transformative role, particularly in enhancing operational efficiency, decision-making, and customer experiences in fintech.

This bar chart presents the primary challenges in implementing AI in the fintech segment of the banking industry, based on survey responses. Key observations are:

- 1. Data Privacy & Security is the most significant challenge, selected by 55 respondents (80.9%). This underscores the critical concern about protecting sensitive financial and personal data when integrating AI systems.
- 2. High Implementation Costs is the second most cited challenge, with 38 votes (55.9%), reflecting the financial burden of adopting AI technologies, including infrastructure and maintenance costs.
- 3. Regulatory & Compliance Issues received 31 votes (45.6%), indicating that navigating complex legal and regulatory landscapes is a considerable obstacle.
- 4. Lack of Skilled Personnel was selected by 22 respondents (32.4%), suggesting that the talent gap in AI expertise is a relatively less prominent but still important barrier.

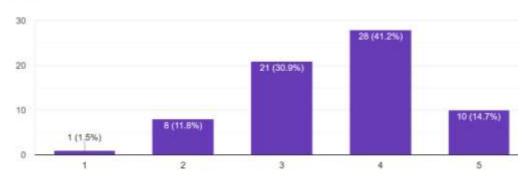
Overall, the findings highlight that while AI offers transformative potential, concerns around security, cost, and compliance remain critical barriers to its adoption in fintech. Addressing these issues will be essential for broader implementation.

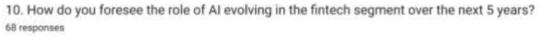
This bar chart reflects survey responses evaluating the impact of AI on customer service in banking, using a scale of 1 (minimal impact) to 5 (high impact). Key observations are:

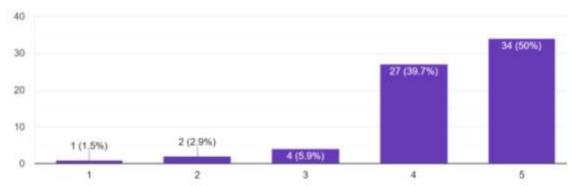
- 1. Moderate to Significant Impact: A majority of respondents rated the impact as 3 or higher:
 - o 28 respondents (41.2%) rated it as 4, indicating a substantial positive impact.
 - o 21 respondents (30.9%) rated it as 3, suggesting moderate improvement.
 - o 10 respondents (14.7%) rated it as 5, signifying a high level of transformation.
- 2. Minimal Impact: Few respondents perceived low impact:
 - o Only 8 respondents (11.8%) gave a rating of 2.
 - A negligible 1 respondent (1.5%) rated it as 1.

The data suggests that AI has had a largely positive impact on customer service in banking, with many seeing it as a driver of significant improvements, likely through tools such as chatbots, automated processes, and personalized services. However, a smaller portion of participants remains skeptical about its transformative potential.









This slide presents the results of a survey question on how respondents foresee the role of AI evolving in the fintech segment over the next five years.

Key Observations:

1. Majority Optimism:

- The most common response was a 5 (highest level of agreement), chosen by 50% (34 out of 68 respondents), indicating strong optimism about AI's role in fintech.
- A 4 was selected by 39.7% (27 respondents), suggesting that a significant number of people also foresee a major role for AI, though slightly less enthusiastic than the highest score.

2. Minimal Skepticism:

- o Only 1.5% (1 respondent) rated it as a 1, showing very low expectation of AI's evolution in fintech.
- o Similarly, 2.9% (2 respondents) chose 2, further highlighting the limited skepticism.

3. Neutral Views:

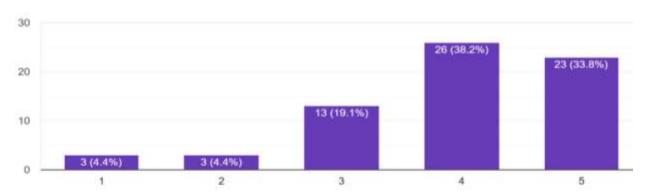
o 5.9% (4 respondents) rated AI's role as a 3, reflecting a neutral or moderate stance.

Insights:

- Consensus Towards Significant Evolution: Over 89.7% (61 out of 68 respondents) rated AI's role as either 4 or 5, showcasing strong agreement that AI will play a substantial role in shaping the fintech industry.
- Minimal Resistance: Very few respondents doubted AI's potential impact, indicating a broad acceptance of AI as a transformative force in fintech.

This data highlights widespread optimism and confidence in the increasing influence of AI within the fintech segment over the next five years.

11. Would you recommend increased adoption of AI technologies in the fintech segment? 68 responses



This slide presents survey results on whether respondents recommend increased adoption of AI technologies in the fintech segment.

Key Observations:

1. Strong Support:

- A 4 rating was the most selected, chosen by 38.2% (26 out of 68 respondents), indicating significant support for increasing AI adoption.
- A 5 rating, the highest level of support, was selected by 33.8% (23 respondents), showing a similar level of enthusiasm.

2. Moderate Agreement:

 19.1% (13 respondents) rated their recommendation as a 3, reflecting a moderate stance on increasing AI adoption.

3. Low Opposition:

 A small minority chose 1 or 2 (4.4% each, 3 respondents each), representing minimal opposition to adopting AI in fintech.

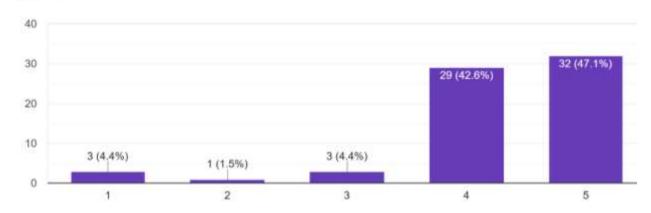
Insights:

- Positive Sentiment: Over 72% of respondents (49 out of 68) rated their recommendation as 4 or 5, suggesting a majority are in favor of accelerating AI adoption in fintech.
- Limited Dissent: Only 8.8% (6 respondents) expressed clear opposition, signaling minimal resistance to this trend.

• Neutral/Undecided Group: A notable portion (19.1%) remains neutral, indicating there might be concerns or uncertainties that need to be addressed.

The data shows widespread support for increasing AI adoption in fintech, though some respondents remain cautious or unconvinced.

12. How important do you think it is for banking institutions to invest in AI? 68 responses



This slide shows survey results regarding how important respondents believe it is for banking institutions to invest in AI.

Key Observations:

- 1. High Importance:
 - The majority rated this as highly important:
 - 47.1% (32 out of 68 respondents) gave the highest rating of 5.
 - 42.6% (29 respondents) rated it as a 4.
 - Combined, 89.7% of respondents consider AI investment in banking to be important or very important.
- 2. Neutral or Lower Importance:
 - o 4.4% (3 respondents) gave a neutral rating of 3, indicating moderate importance.
 - Minimal skepticism is observed, with only 4.4% (3 respondents) selecting 1 and 1.5% (1 respondent) selecting 2.

Insights:

- Strong Consensus on AI's Importance: The overwhelming majority (89.7%) see AI investment as critical for banking institutions, indicating widespread recognition of AI's potential to transform the sector.
- Minimal Resistance: Very few respondents doubt the importance, highlighting broad acceptance of AI's value in banking.
- Strategic Implications: This strong consensus suggests that banks prioritizing AI investments are aligned with industry expectations and may gain a competitive edge.

Overall, the data underlines the perceived necessity for banks to adopt and invest in AI technologies to remain relevant and competitive.

Concluding Remarks:

Visit a bank near you to experience change that is coming – One view that is emanating is that the current banking system may not be equipped to carry out the challenging task of adapting to the new digital landscape. The evolving nature of AI technologies requires the central banks to address the regulatory concerns and ensure they are adept to the progress of banks. Given the financial turmoil some major banks find themselves embroiled in, banks may continue to face increasing capital and regulatory constraints. In such a scenario, market place lending platforms holds the key to making finance as significant and well distributed as it should be.

Our point of view is very specific – i.e. adopting new data sources and underwriting techniques as well as using cost- reducing and feature enabling technologies like bitcoin and the block-chain is where the next major opportunities will be unlocked. The entire world of lending in the new decade can come with the promise of transforming the world. The addressable market globally is huge and there are plenty of high-grade loans to be made for the banks to prosper and strengthen their business models. The implementation of AI also necessitates the requirement for recruiting skilled talent as well as upskilling the existing workforce to execute and leverage these technologies to the banks advantage. It is a pre-requisite to establish an equilibrium between the ethical concerns that AI brings on the table of increased use of customer data and declining customer privacy with optimal cyber fraud detection and prevention techniques. As India visualises to being a developed nation in 2047 it will certainly endorse the partnership between the AI and fintech to deepen its roots reshaping the banking landscape by not only enhancing customer experiences but also improving the operational efficiency thereby preventing another systemic crisis.

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SUMMER INTERNSHIP IN A CHANGING AI LANDSCAPE

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Abstract

The rapid evolution of artificial intelligence (AI) is transforming industries and redefining professional competencies, creating a growing need for adaptable and skilled talent. Summer internships play a pivotal role in bridging the gap between academic knowledge and practical application, offering emerging professionals the opportunity to engage with real-world challenges in the AI domain. In the context of a rapidly changing technological landscape, these internships serve as incubators for critical skills, including data analysis, algorithm development, and ethical decision-making. This paper examines the transformative potential of summer internships in the AI field, focusing on their ability to prepare the next generation of professionals to navigate complex, data-driven environments and contribute to the responsible advancement of AI technologies. By exploring current trends and highlighting key opportunities, we underscore the significance of internships in shaping a workforce ready to address the multifaceted demands of AI-driven innovation.

Keywords: AI, Summer Internship, Skills, Industry Mentoring

Introduction

The rapid evolution of artificial intelligence (AI) technologies has reshaped industries, redefined skill requirements, and opened up unprecedented opportunities for innovation. In this dynamic landscape, summer internships have become a crucial bridge between academic learning and professional practice, providing aspiring professionals with hands-on experience in tackling real-world challenges. As AI continues to influence domains ranging from healthcare and finance to entertainment and autonomous systems, the role of internships in cultivating a future-ready workforce is more critical than ever. The changing AI landscape presents unique challenges and opportunities for interns. Organizations are increasingly seeking candidates who can navigate complex, data-driven environments while adapting to rapidly evolving tools and methodologies.

Simultaneously, interns must embrace the ethical implications of AI, such as fairness, transparency, and accountability, as they contribute to projects that may have far-reaching societal impacts.

In this study attempt was made to understand the experience of management students with their conventional summer internships and their perception about how the summer internships should be aligned in an AI era. The objective was to understand the experience the students had during their summer internship and how they expect internships to be in this fast changing era of Artificial Intelligence.

Literature Review

This review underscores the multifaceted benefits of summer internships in conventional setting and AI, highlighting their pivotal role in shaping a competent and responsible workforce. By addressing both the opportunities and challenges, the study aims to provide a comprehensive understanding of how internships contribute to the career trajectory of students and how internships are expected to align with the AI.

This study (Munshi & Harsolekar, An empirical analysis of expectations of management students from summer internship, 2018) examines management students' experiences and expectations from summer internships, focusing on their role in skill enhancement, career readiness, and professional exposure. It identifies gaps between students' expectations and actual experiences, offering recommendations for improving internship programs to better align with educational and industry goals.

This study, published in the (Munshi & Harsolekar, An empirical analysis of the experience and expectations of Management students from their Summer Internship, 2019), examines the expectations of management students from their summer internships. It explores key factors influencing these expectations, such as skill development, industry exposure, networking opportunities, and potential employment prospects. The research highlights the gap between student aspirations and organizational provisions, offering insights for academic institutions and companies to enhance internship programs to better align with student needs. The findings underscore the importance of structured internship experiences in shaping future career trajectories for management students.

(Bengio & Hinton, 2015), article provides a foundational overview of deep learning, a subset of machine learning. It discusses how deep neural networks, inspired by the human brain, excel in tasks like image recognition, speech processing, and game-playing due to their ability to learn hierarchical representations of data. The paper outlines key breakthroughs, such as improved algorithms, computational power, and large datasets, that have propelled the success of deep learning across various applications. It emphasizes the transformative potential of deep learning in science, technology, and industry.

(Russell & Norvig, 2010) is a comprehensive textbook covering foundational and advanced topics in AI. It provides a thorough exploration of key concepts like intelligent agents, machine learning, natural language processing, robotics, and ethical considerations. Widely regarded as a definitive resource, the book combines theoretical frameworks with practical applications, making it an essential guide for students and professionals in the AI field.

AI in the Workforce: Trends and Impacts (Deliotte, 2023)," examines the evolving role of artificial intelligence (AI) in the workplace. It highlights how AI is transforming job functions, enhancing productivity, and creating new employment opportunities. The report emphasizes the necessity for workers to acquire new skills to adapt to AI-driven changes and underscores the importance of organizations implementing strategies to manage the integration of AI technologies effectively.

The Future of AI Internships (OpenAI, 2024) focusses on preparing students for careers in the AI landscape through practical, real-world experiences. These internships aim to bridge the gap between academic learning and professional application, emphasizing hands-on projects and collaboration with AI technologies. The initiatives provide exposure to cutting-edge research, problem-solving, and teamwork, ensuring interns gain relevant skills and knowledge to thrive in the fast-evolving AI industry.

METHODOLOGY

A self- structured questionnaire was designed and administered to gather data on the various aspects of Summer Internship comparing the traditional V/s the AI perspective. Convenient sampling was used, and questionnaire was administered through google form to the students who

had completed their Summer Internships. The data from google forms from 205 students was captured in a Microsoft excel database. After the data cleaning, response of 191 students was used for the analysis. The excel sheet was then imported into statistical software package (SPSS). Descriptives were computed and hypotheses were tested using ANOVA.

Objectives of the Research

- R01: To study the importance of the duration of internship in terms of level of responsibility given to the students.
- R02: To understand the role of networking during internship with respect to the alignment of career goals.
- R03: To study the relationship of the skills gained during internship with their academic knowledge.
- R04: To study the effectiveness of industry mentorship during the internship.
- R05: To study the impact of supervision during the internship with the continued stay of the student in the organization.
- R06: To study the relation of internship experience with the continued stay of the student in the organization.

Hypothesis Developed:

- H01: There is no relation between the importance of duration of internship and the level of responsibility given to the students.
- H02: There is no relation between the networking opportunities during internship and the alignment of their career goals.
- H03: There is no relation between the skills gained during internship and their academic knowledge.
- H04: There is no relation between the impact of industry mentorship and the challenges/obstacles faced during the course of internship.
- H05: There is no relation between role of mentorship during the internship and the continued stay of the students in the organization.

• H06: There is no relation between the internship experience of the student and their continued stay in the organization.

Analysis and Discussion

- H01: Null Hypothesis was rejected. There was significant relation between the importance of duration of internship and the level of responsibility given to the students. (Refer Table 1&2).
- H02: Null Hypothesis was rejected. There was significant relation between the networking opportunities during internship and the alignment of their career goals. (Refer Table 3&4).
- H03: Null hypothesis was rejected and there was significant relation between the skills gained during internship and their academic knowledge. (Refer Table 5&6).
- H04: Null hypothesis was rejected and there was significant relation between the impact of industry mentorship and the challenges/obstacles faced during the course of internship. (Refer Table 7&8).
- H05: Null hypothesis was rejected and there was significant relation between role of mentorship during the internship and the continued stay of the students in the organization. (Refer Table 9&10).
- H06: Null hypothesis was rejected and there was significant relation between internship experience of the student and their continued stay in the organization. (Refer Table 11&12).
- 42.9 % of the students rated their level of responsibility as high. (Refer Table 13).
- 77% of the students were of the opinion that their internship aligned with their career goals and aspirations. (Refer Table 14).
- Top valuable skills gained by the students during the internship were: Communication,
 Adaptability and Resilience followed by Time Management. (Refer Table 15).
- 40% of the students were of the opinion that their experience complemented well with their academic studies. (Refer Table 16).
- About 65.9% of the students faced challenges during their summer internship. (Refer Table 17).

• About 69.6% students were satisfied with the mentorship received during the internship. (Refer Table 18).

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- 38% of the students were ready to work for the same organization in the future. (Refer Table 19).
- 80% of the students were satisfied with their internship experience. (Refer Table 20). There was an open ended question in the questionnaire to understand the expectation of students about the alignment of AI with their summer internship. Following were some of the noteworthy responses:
- Summer internship program should provide practical experience with real-world projects, strengthening abilities in data analysis, model creation, and machine learning.
- By combining AI with insurance knowledge, one can improve customer experiences and simplify processes, making internship a valuable learning journey.
- To help understand how AI drives consumer insights, personalizes customer experiences, and enhances marketing strategies.
- To be a transformative experience that bridges the gap between theoretical knowledge and real-world applications.

Scope and Limitations

The study focuses on industries heavily influenced by AI, such as IT, finance, and healthcare. Regional disparities in AI adoption are acknowledged as a limitation.

- Sample was taken from a single B-school. A bigger sample from different B-schools needs to be taken for better understanding.
- Sample was taken randomly from a single B-school from different courses. A separate study
 can be conducted for different courses and specializations for better understanding of the
 students from each course and specializations.
- Sample from industry representatives can be taken to understand the holistic view on the subject.

• A detailed study of the gap analysis between the students and the corporates can be done to ensure seamless transition from conventional internships to AI driven internships.

Future Outlook

- Traditional internships offer valuable learning experiences through mentorship, hands-on projects, and team collaboration.
- AI internships:
- Can take those experiences to the next level by automating routine tasks, providing datadriven insights.
- Fostering a more personalized, tech-driven learning environment.
- Students can expect a more tech-centric, data-heavy experience where they learn not only through direct interaction but also through AI-enhanced tools and systems.

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Annexure

Table 1 for H01										
Sum of Squares df Mean Square F Sig.										
Between Groups	1.542	3	.514	4.381	.005					
Within Groups	21.945	187	.117							
Total	23.487	190								

			Table 2	for H01				
(I) Rate the	e level of	(J) Rate the	e level of				95% Co	nfidence
respons	ibility	respons	ibility	Mean			Inte	rval
				Difference	Std.		Lower	Upper
				(I-J)	Error	Sig.	Bound	Bound
	Very		High	.259*	.078	.007	.05	.47
	High	dimension3	Moderate	.272*	.081	.006	.06	.49
			Low	.275*	.100	.040	.01	.54
	High		Very	259*	.078	.007	47	05
		dim on sion 2	High					
		dimension3	Moderate	.013	.058	1.000	14	.17
			Low	.016	.082	1.000	20	.23
dimension2	Moderate		Very	272*	.081	.006	49	06
		dimension3	High					
		uillelisiolis	High	013	.058	1.000	17	.14
			Low	.003	.085	1.000	22	.23
	Low		Very	275*	.100	.040	54	01
		dimension3	High					
		uillelisiolis	High	016	.082	1.000	23	.20
			Moderate	003	.085	1.000	23	.22
	*	. The mean di	fference is	significant a	t the 0.0	5 level.		

Table 3 for H02

					95% Co	nfidence		
					Interval for Mean			
			Std.	Std.	Lower	Upper		
	N	Mean	Deviation	Error	Bound	Bound	Minimum	Maximum
Yes,	43	1.47	.550	.084	1.30	1.63	1	3
extensively								
Yes, to some	95	1.92	.663	.068	1.78	2.05	1	4
extent								
No, not really	31	2.45	.810	.145	2.15	2.75	1	4
No, not at all	22	3.32	.780	.166	2.97	3.66	2	4
Total	191	2.06	.868	.063	1.94	2.19	1	4

Table 4 for H02										
Sum of Squares df Mean Square F Sig.										
Between Groups	56.772	3	18.924	40.923	.000					
Within Groups	86.474	187	.462							
Total	143.246	190								

			•	Table 5 for	H03				
							onfidence ll for Mean		
				Std.	Std.	Lower	Upper	Minim	Maxim
		N	Mean	Deviation	Error	Bound	Bound	um	um
Most valuable	Very	45	3.71	1.180	.176	3.36	4.07	1	5
skill you gained?	well								
[Leadership]	Well	92	3.21	.967	.101	3.01	3.41	1	5
	Somew	42	2.64	1.265	.195	2.25	3.04	1	5
	hat								
	Not at	12	1.83	1.586	.458	.83	2.84	1	5
	all								
	Total	191	3.12	1.226	.089	2.94	3.29	1	5
Most valuable	Very	45	4.11	1.210	.180	3.75	4.47	1	5
skill you gained?	well								
[Communication	Well	92	3.65	1.143	.119	3.42	3.89	1	5
]	Somew	42	3.31	1.352	.209	2.89	3.73	1	5
	hat								
	Not at	12	1.92	1.311	.379	1.08	2.75	1	5
	all								
	Total	191	3.58	1.311	.095	3.39	3.76	1	5
Most valuable	Very	45	4.04	1.107	.165	3.71	4.38	1	5
skill you gained?	well								
[Problem	Well	92	3.36	1.044	.109	3.14	3.57	1	5
Solving]	Somew	42	3.14	.977	.151	2.84	3.45	1	5
	hat								
	Not at	12	1.92	1.379	.398	1.04	2.79	1	5
	all								

	1 -	1	T	1			1		Τ.
	Total	191	3.38	1.172	.085	3.21	3.55	1	5
Most valuable	Very	45	3.98	1.234	.184	3.61	4.35	1	5
skill you gained?	well								
[Time	Well	92	3.60	1.017	.106	3.39	3.81	1	5
Management]	Somew	42	3.40	1.149	.177	3.05	3.76	1	5
	hat								
	Not at	12	2.08	1.379	.398	1.21	2.96	1	5
	all								
	Total	191	3.55	1.195	.086	3.38	3.72	1	5
Most valuable	Very	45	4.09	1.240	.185	3.72	4.46	1	5
skill you gained?	well								
[Discipline]	Well	92	3.49	1.124	.117	3.26	3.72	1	5
	Somew	42	3.33	1.262	.195	2.94	3.73	1	5
	hat								
	Not at	12	1.75	1.138	.329	1.03	2.47	1	4
	all								
	Total	191	3.49	1.289	.093	3.30	3.67	1	5
Most valuable	Very	45	4.16	1.086	.162	3.83	4.48	1	5
skill you gained?	well								
[Adaptability	Well	92	3.61	1.058	.110	3.39	3.83	1	5
and Resilience]	Somew	42	3.29	1.235	.191	2.90	3.67	1	5
	hat								
	Not at	12	2.00	1.279	.369	1.19	2.81	1	5
	all								
	Total	191	3.57	1.220	.088	3.39	3.74	1	5

	•	Table 6 for H	03			
		Sum of		Mean		
		Squares	df	Square	F	Sig.
Most valuable skill	Between	45.836	3	15.279	11.923	.000
you gained?	Groups					
[Leadership]	Within Groups	239.630	187	1.281		
	Total	285.466	190			
Most valuable skill	Between	49.442	3	16.481	11.118	.000
you gained?	Groups					
[Communication]	Within Groups	277.207	187	1.482		
	Total	326.649	190			
Most valuable skill	Between	47.966	3	15.989	14.028	.000
you gained? [Problem	Groups					
Solving]	Within Groups	213.134	187	1.140		
	Total	261.099	190			
Most valuable skill	Between	35.144	3	11.715	9.277	.000
you gained? [Time	Groups					
Management]	Within Groups	236.133	187	1.263		
	Total	271.277	190			
Most valuable skill	Between	53.500	3	17.833	12.718	.000
you gained?	Groups					
[Discipline]	Within Groups	262.217	187	1.402		
	Total	315.717	190			
Most valuable skill	Between	48.536	3	16.179	12.907	.000
you gained?	Groups					
[Adaptability and Within Groups		234.396	187	1.253		
Resilience]	Total	282.932	190			

Table 7 for H04

					95% Co	nfidence		
					Interval for Mean			
			Std.	Std.	Lower	Upper		
	N	Mean	Deviation	Error	Bound	Bound	Minimum	Maximum
Extremely	57	2.44	.907	.120	2.20	2.68	1	4
effective								
Effective	76	2.25	.850	.098	2.06	2.44	1	4
Somewhat	35	2.23	.731	.124	1.98	2.48	1	4
effective								
Ineffective	23	1.83	.984	.205	1.40	2.25	1	4
Total	191	2.25	.876	.063	2.13	2.38	1	4

	Table 8 for H04										
			Sum of S	Squares		df	N	Iean Squ	are	F	Sig.
Betwee	n Gro	ups	6.1	76		3		2.059		2.755	.044
Within	Grou	oups 139.761		761	1	L87		.747			
To	Total 145.937		937	1	190						
	Table 9 for H05										
								95% Co	nfidence		
								Interval	for		
								Mean			
				Std.		Std.		Lower	Upper	-	
	N	N	Mean	Deviat	ion	Error		Bound	Bound	Minimum	Maximum
Very	25		1.28	.458	}	.092		1.09	1.47	1	2
likely											
Likely	47		1.64	.568		.083		1.47	1.81	1	3
Neutral	64		1.94	.753	3	.094		1.75	2.13	1	4

Table 8 for H04												
Sum of Squares df Mean Square F Sig.												
Betwee	n Gro	ups	6.1	76	3			2.059		2.755		.044
Within	Grou	ıps	139.	761		187		.747				
Unlikely	55	;	3.15	.826		.111		2.92	3.37	7	1	4
Total	191	:	2.13 .976)	.071		1.99	2.26	ó	1	4

Table 10 for H05										
Mean										
	Sum of Squares	df	Square	F	Sig.					
Between Groups	88.507	3	29.502	59.657	.000					
Within Groups	92.477	187	.495							
Total	180.984	190								

Table 11 for H06

					95% Confid	lence		
					Interval for Mean			
			Std.	Std.	Lower	Upper		
	N	Mean	Deviation	Error	Bound	Bound	Minimum	Maximum
Outstanding	49	1.90	.797	.114	1.67	2.13	1	3
Very Good	53	2.42	.819	.112	2.19	2.64	1	4
Good	51	3.18	.684	.096	2.98	3.37	2	4
Fair	38	3.89	.311	.050	3.79	4.00	3	4
Total	191	2.78	1.007	.073	2.64	2.92	1	4

Table 12 for H06								
	Sum of Squares	df	Mean Square	F	Sig.			
Between Groups	100.416	3	33.472	67.779	.000			
Within Groups	92.348	187	.494					
Total	192.764	190						

Table 13

Rate the level of responsibility									
		Frequency	Percent	Valid Percent	Cumulative Percent				
Valid	High	82	42.9	42.9	42.9				
	Moderate	62	32.5	32.5	75.4				
	Very High	25	13.1	13.1	88.5				
	Low	22	11.5	11.5	100.0				
	Total	191	100.0	100.0					

Table 14

Align with your career goals and aspirations?								
					Cumulative			
		Frequency	Percent	Valid Percent	Percent			
Valid	Yes, to some extent	98	51.3	51.3	51.3			
	Yes, Completely	49	25.7	25.7	77.0			
	Neutral	27	14.1	14.1	91.1			
	No, not at all	17	8.9	8.9	100.0			
	Total	191	100.0	100.0				

Table 15

	Descriptive Statistics						
	N	Minimum	Maximum	Mean	Std. Deviation		
Most valuable skill you	191	1	5	3.12	1.226		
gained? [Leadership]							
Most valuable skill you	191	1	5	3.58	1.311		
gained? [Communication]							
Most valuable skill you	191	1	5	3.38	1.172		
gained? [Problem Solving]							
Most valuable skill you	191	1	5	3.55	1.195		
gained? [Time Management]							
Most valuable skill you	191	1	5	3.49	1.289		
gained? [Discipline]							
Most valuable skill you	191	1	5	3.57	1.220		
gained? [Adaptability and							
Resilience]							
Valid N (list wise)	191						

Table 16

	Experience complement your academic studies					
					Cumulative	
		Frequency	Percent	Valid Percent	Percent	
Valid	Well	92	48.2	48.2	48.2	
	Very well	45	23.6	23.6	71.7	
	Somewhat	42	22.0	22.0	93.7	
	Not at all	12	6.3	6.3	100.0	
	Total	191	100.0	100.0		

Table 17

	Any challenges or obstacles						
					Cumulative		
		Frequency	Percent	Valid Percent	Percent		
Valid	Yes, some minor challenges	90	47.1	47.1	47.1		
	No, minimal challenges	46	24.1	24.1	71.2		
	Yes, significant challenges	36	18.8	18.8	90.1		
	No, none at all	19	9.9	9.9	100.0		
	Total	191	100.0	100.0			

Table 18

	Supervision and mentorship					
					Cumulative	
		Frequency	Percent	Valid Percent	Percent	
Valid	Effective	76	39.8	39.8	39.8	
	Extremely effective	57	29.8	29.8	69.6	
	Somewhat effective	35	18.3	18.3	88.0	
	Ineffective	23	12.0	12.0	100.0	
	Total	191	100.0	100.0		

Table 19

	Consider working for the same organization in the future					
		Frequency	Percent	Valid Percent	Cumulative Percent	
Valid	Neutral	64	33.5	33.5	33.5	
	Unlikely	55	28.8	28.8	62.3	
	Likely	47	24.6	24.6	86.9	
	Very likely	25	13.1	13.1	100.0	
	Total	191	100.0	100.0		

Table 20

	Overall, rating your internship experience?					
					Cumulative	
		Frequency	Percent	Valid Percent	Percent	
Valid	Very Good	53	27.7	27.7	27.7	
	Good	51	26.7	26.7	54.5	
	Outstanding	49	25.7	25.7	80.1	
	Fair	38	19.9	19.9	100.0	
	Total	191	100.0	100.0		

USING DATA MINING TECHNIQUES TO SUPPORT STUDENT GROWTH AND DEVELOPMENT

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Abstract

Educational institutions play a vital role in advancing the development and prosperity of the country. A vast array of programs and courses tailored to various academic levels and fields of study are offered by educational institutions. They provide venues for social interaction, crosscultural learning, and personal growth in addition to academic education. The effectiveness of educational institutions is commonly assessed based on attributes including overall learning experience, teacher proficiency, and student success rates. The field of knowledge discovery, which is expanding, extracts knowledge using algorithms, statistics, mathematics, and artificial intelligence. Applying association rules to existing data allows data mining, a crucial stage in Knowledge Discovery in Databases (KDD), to extract knowledge from patterns and correlations. In every field of study, KDD data are used to evaluate and predict future traits. Smart technology development is becoming more and more popular in the field of education. The growing volume of educational data raises the possibility that conventional processing techniques are constrained and skewed. The importance of rebuilding data mining technology in education is growing. Innovative approaches to fostering students' growth and development are required by the evolving educational landscape. In order to maximize student learning outcomes, this study explores the application of data mining techniques as a potent tool for deriving important insights from educational data. Using techniques including data cleaning, integration, categorization, and regression analysis, the paper examines many facets of student performance, such as academic achievement, involvement in extracurricular activities, and behavioral tendencies. By using these insights, the proposed method seeks to gain a

comprehensive understanding of students' needs, enabling educational institutions to better tailor interventions and support systems. Utilizing data mining techniques has the potential to transform student growth and development as education adopts technological advancements, resulting in a more customized and adaptive learning environment.

Keywords: Data mining, knowledge discovery, regression analysis, data cleaning, learning environment.

Introduction

One powerful method for analyzing important data from data warehouses is data mining. This method of data analysis finds hidden patterns in large datasets. One step in the KDD process is data mining.[2] The goal of knowledge discovery (KDD) is to glean pertinent information from large databases. The process of extracting significant and unknown information or patterns from massive databases using techniques like data mining is known as knowledge discovery, and it aids in decision-making and yields insights across a wide range of fields. Artificial intelligence is now more understood and used because of developments in programming and technology. A logical development of database technology is data mining, which makes it possible to isolate hidden data and reveal relationships without knowing beforehand what kind of relationship they are [4]. With improved query tools like SQL, database managers can query data more easily. This perspective is supported by rules generated from algorithms used in DMT research. Teachers deal with a variety of issues, including: How to spot difficult pupils early on? Which treatments work best for the various types of students? Data mining tools examine educational data to find solutions. Data mining technology has become a popular study topic in education during the past few decades. Online datasets and learning algorithms have led to increased popularity [1]. Educational data mining involves extracting previously identified patterns from databases to improve comprehension, performance, and assessment of student learning [3].

EDM develops and implements data mining algorithms to analyze large amounts of data from diverse educational backgrounds. Academic achievement is highly valued in higher education institutions. Predicting the learning process and evaluating student performance are key objectives in EDM [2]. EDM is a constantly expanding field that aims to enhance self-learning and adaptive ways to uncover hidden patterns and relationships within educational data. Heterogeneous data in education is increasingly contributing to the big data paradigm. To extract relevant information from enormous educational data, certain data mining approaches are required [3]. In education, student growth and development are of critical importance. Data mining is becoming increasingly important in improving student results and reforming the educational system. It may help substantially with assessing student strengths and weaknesses, tailoring personalized learning, and

increasing student retention. While final test results might provide insight into a student's learning, they should not be the exclusive basis for evaluating learning outcomes [1]. To assure talent quality, colleges and universities should analyze students' learning impacts, estimate future academic performance based on analyzed outcomes, and provide timely academic warnings. This study will enhance the quality of education in colleges and universities, as well as improve student performance and educational resource management [1].

The paper's primary goal is to use advanced data mining techniques for all-encompassing student development and administration inside the educational setting. The research attempts to use a solid dataset comprising important elements affecting academic achievement through careful data collecting, preprocessing, and feature selection. With the use of data mining techniques like regression, the paper looks for hidden links and patterns in the data. The particular goals include developing personalized learning plans and providing the facility for feedback so that it can be used to track the improvement of the student.

Literature Review

Owing to its superior accuracy and predictive quality, data mining techniques are extensively employed across several domains. This method enhances the field of education as well. There are several journals and books that discuss educational data mining. For reference purposes, a few of them are given below.

Ahmed, A. B. E. D., & Elaraby, I.[6] used educational data mining to improve students' performance and solve their low grades , they tried to employ ID3,C4.5, and REPTree to attempt and extract meaningful information from the data of graduate students.

Pal, A. K., & Pal, S.[7] investigated data mining in the field of education, looking at information from students' environmental, social, psychological, and personal characteristics in an effort to improve performance. Utilizing data mining methods like OneR, C4.5 (J48), MultiLayer Perceptron, and IB1, the study seeks to elicit important insights from the student database.

Agaoglu[9] employed four classification techniques to forecast the success of the teachers based on the student's evaluation of courses.

Pal [14] conducted a study on the dropout rate among students by selecting 1650 students from different engineering college disciplines. Their study revealed a significant relationship between the kids' academic achievement and their rate of dropouts on the engineering test, high school and senior secondary exam grades, family annual income, and mother's job.

Agathe and Kalina[15] used educational data mining to detect the behaviors of failing students and alert students who could be at danger prior to their final test.

Feng, G., Fan, M., & Chen, Y.[1] used clustering to objectively assess students' academic success and forecast future accomplishment based on current achievement.

Angeli et al. [16] provided examples of how data mining is used by educational technologists to direct and oversee activity related to school-based technology integration. They talk about how the research's importance rests in the need to provide EDM tools that users can utilize to show findings and recommendations in relevant ways.

Al-Radaideh et al.[17] utilized a decision tree model to forecast the final grade of C++ course participants at Yarmouk University in Jordan 2005. There were three distinct classification techniques used: ID3, C4.5, and the NaiveBayes. Their findings showed that the Decision Tree model outperformed the other models in terms of prediction.

Nolan J [4] created an expert fuzzy classification score system and presented fuzzy classification strategies for evaluating samples of written work by students

Acharya, S., & Madhu, N. [8] presented an analysis and prediction of student placements based on historical data from the database by taking into account the student information at various confidence levels and support counts in order to create the association rules. The apriori method was taken in to consideration for knowledge extraction.

Zhang et al.[10] conducted a methodical analysis of the Student Performance Prediction (SPP), which attempts to assess a student's expected grade prior to enrolling in a course or taking an exam from a machine learning and data mining standpoint.

Aziz et al.[11] used data mining techniques to build a classification model that forecast the students' performance. The decision tree technique was used to construct the classification model.

James et al. [18] noted that clustering analysis is presently being used by certain researchers to examine student performance and create categories for students according to their performance. In addition, they use a deterministic model and the K-means clustering technique to examine student performance.

In order to predict students' academic performance, Yadav and Pal [19] conducted a study using a classification tree. The variables included the students' gender, admission type, prior school marks, teaching medium, location of living, type of accommodation, mother's and father's qualifications, and so forth. The investigation yielded an overall prediction accuracy of around 62.22%, 62.22%, and 67.77% using the ID3, CART, and C4.5 decision tree algorithms.

The literature review discusses various studies using data mining techniques in education to improve student performance and gain insights. Techniques include ID3, C4.5, REPTree, OneR, C4.5, MultiLayer Perceptron, IB1, and forecasting teachers' success. Other studies explore correlations between dropout rates, test scores, family income, and academic success.

In this paper, a variety of data mining regression approaches will be employed. The hybrid strategy for predictive analysis will be carried out using the top three data mining techniques, as determined by their respective performances.

The following are the ways in which this approach differs from current ones:

- (1) A dynamic feature selection process is used for the analysis.
- (2) There is a difference in the methodology used to identify the data mining approaches.
- (3) Students are given personalized learning programmes to help them do better academically.
- (4) The input from teachers is taken into account when deciding whether to make further plans or if the academic performance of the children has improved.

METHODOLOGY

The study begins with data preprocessing, including handling missing values, encoding categorical variables, and scaling features. To determine which characteristics are most pertinent for prediction, feature selection approaches like Random Forest Regressor with Recursive Feature Elimination (RFE) are used. This guarantees that while creating ILPs, only the most important criteria are taken into account.

3.1 Data Collection

A public dataset from Kaggle is the source of the data used in the study [20] (Student+Performance). It is composed of grade-related data for students. The information was gathered through the use of surveys and school reports, and its properties include student grades as well as demographic, social, and school-related information. There are pupils of both sexes, from a wide range of household types, and with widely differing daily routines. According to the need of the research some changes were made in the research like adding id of the student so as to use further to fetch the data using the id of the student and some columns like alcohol consumption and school name was dropped from the dataset. The overall description of the data is shown in the Table 1

3.2 Data Preprocessing

Before data mining, the original data must undergo a series of essential cleaning, integration, transformation, and reduction steps to meet the minimal requirements and criteria set out by algorithms for knowledge acquisition research. This process is known as data preprocessing[1]. The following are some typical actions used during data preprocessing: Removing or adding missing data points is known as data cleaning. It deals with missing values.

Feature scaling: To guarantee that numerical characteristics have comparable scales, normalize or standardize them.

Encoding Categorical values: Categorical variables are encoded in order to put them into a numerical representation that machine learning algorithms may use.

3.3 Feature Selection

In order to increase interpretability, avoid overfitting, improve model performance, and identify the primary factors affecting academic achievement, feature selection entails selecting the most relevant characteristics. The model improves in accuracy, efficiency, and applicability to a range of student demographics by concentrating on key components. Additionally, it lessens computational complexity and facilitates the creation of individualized learning plans for academic advancement. By customizing recommendations depending on pertinent factors, the method helps make ILPs more focused and useful for specific students. Recursive Feature Elimination (RFE) is used in this study to choose features. Recursive Feature Elimination, or RFE, is a technique for identifying a dataset's most crucial characteristics. By repeatedly eliminating less important characteristics, it lowers dimensionality and enhances model performance. Figure 1 shows the bar plot of selected features from the dataset using RFE. The X values contain the total count of features in the data and y value contains the selected features.

3.4 Data Mining techniques

1) Multiple Linear Regression

A method for modeling the connection between a dependent variable and many independent variables is multiple linear regression. Since it assumes a linear connection and finds the best-fitting linear equation to explain the effects of each element on the outcome, it is appropriate in situations where several qualities influence the dependent variable.

2) Ridge Regression

Ridge Regression is a form of linear regression that includes a penalty term for large coefficients, providing regularization to prevent overfitting, especially in the presence of multicollinearity. Its

purpose is to improve model stability when there are strong correlations between predictor variables.

3) Lasso Regression

Lasso Regression uses the absolute values of the coefficients instead of introducing a penalty term as Ridge does. It performs feature selection by tending to reduce certain coefficients to exactly zero. Lasso is helpful in situations when a sparse model needs to be created by identifying and choosing a subset of the most important characteristics.

4) Elastic Net Regression

Elastic Net integrates the Lasso and Ridge regularization techniques. It provides a compromise between Ridge and Lasso by including both the L1 and L2 penalty terms. Elastic Net is used with the intention of utilizing both Lasso and Ridge to provide regularization, feature selection, and multicollinearity management.

5) Decision Trees Regression

A tree-like model of decisions is built using the features. By moving up the tree from the root to the leaf nodes, it generates predictions. Decision trees are useful for complicated data patterns because they can capture nonlinear correlations and interactions between features.

6) Random Forest Regression

Random Forest Regression is an ensemble technique in which several decision trees are constructed and their predictions are combined. It adds an element of chance to the process of creating trees. The purpose of Random Forest is to increase overall performance in regression problems by integrating varied models. It is noted for its accuracy and resilience.7) Gradient Boosting Regression

This technique creates a sequence of weak learners, often decision trees, by gradual building. Every tree fixes mistakes from its predecessors. Gradient Boosting is used because it can handle complicated interactions, provide high accuracy, and improve overall model performance

Attribute	Description	Values
student_id	Id for the student	Numeric values from 1 to 423
sex	Student's sex	Binary: 'F' (female) or 'M' (male)
address	Student's home address type	Binary: 'U' (urban) or 'R' (rural)
famsize	Family size	Binary: 'LE3' (less than or equal to 3) or 'GT3' (greater than 3)
Pstatus	Parent's cohabitation status	Binary: 'T' (living together) or 'A' (apart)
Medu	Mother's education	Numeric: 0 (none), 1 (primary education), 2 (5th t 9th grade), 3 (secondary education), 4 (higher education)
Fedu	Father's education	Numeric: 0 (none), 1 (primary education), 2 (5th to 9th grade), 3 (secondary education), 4 (higher education)
Mjob	Mother's job	Nominal: 'teacher', 'health care related', 'services' (e.g., administrative or police), 'at_home', or 'other
Fjob	Father's job	Nominal: 'teacher', 'health care related', 'services' (e.g., administrative or police), 'at_home', or 'other
guardian	Student's guardian	Nominal: 'mother', 'father', or 'other'
traveltime	Home to school travel time	Numeric: 1 (<15 min.), 2 (15 to 30 min.), 3 (30 min.) to 1 hour), or 4 (>1 hour)
studytime	Weekly study time	Numeric: 1 (<2 hours), 2 (2 to 5 hours), 3 (5 to 10 hours), or 4 (>10 hours)
failures	Number of past class failures	Numeric: n if 1<=n<3, else 4
schoolsup	Extra educational support	Binary: yes or no

Family educational support Extra paid classes	Binary: yes or no
-	
within the course subject	Binary: yes or no
Extra-curricular activities	Binary: yes or no
Internet access at home	Binary: yes or no
Quality of family relationships	Numeric: from 1 (very bad) to 5 (excellent)
Free time after school	Numeric: from 1 (very low) to 5 (very high)
Going out with friends	Numeric: from 1 - very low to 5 - very high
Current health status	Numeric: from 1- very bad to 5-very good
Number of School Absences	Numeric: from 0 to 40
First Grade Marks	Numeric: from 0 to 20
Second Grade Marks	Numeric: from 0 to 20
Final Grade Marks	Numeric: from 0 to 20, output target
	subject Extra-curricular activities Internet access at home Quality of family relationships Free time after school Going out with friends Current health status Number of School Absences First Grade Marks Second Grade Marks

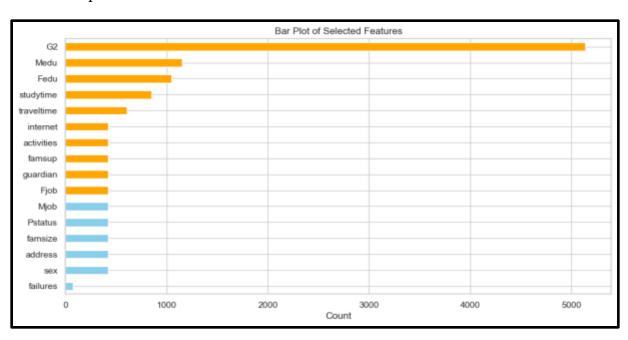


TABLE 1 Description of Dataset

FIGURE 1 Bar Plot of Selected Features

8) Support Vector Machine (Regression)

Support Vector Machine regression, a hyperplane that best predicts the target variable is identified by mapping data into a high-dimensional space. SVM works well with non-linear patterns in the data and is useful for capturing intricate correlations.

9) K-Nearest Neighbours (Regression)

KNN uses the average of the k-nearest neighbors in the feature space to forecast the target variable. KNN works well for local pattern recognition and is efficient in situations where comparable cases often yield similar results.

In conclusion, these regression algorithms were selected for the study because of their distinct qualities and applicability to different parts of the prediction task, including feature selection, linearity, multicollinearity, non-linearity, and overall predictive performance.

3.5 Calculating the performance of each technique

1) K -Fold Cross-Validation

The goal is to evaluate how successfully a prediction model generalizes to an independent dataset. It is used to assess regression models' performance in a reliable and objective way. The dataset is split up into K folds of the same size. K-1 folds are used for training and the remaining fold is used for validation during each of the K training cycles of the model. Every data point is guaranteed to be utilised precisely once for both training and validation thanks to the procedure. K-Fold CV lessens the effect of dataset variability on performance evaluation by evaluating how effectively each regression model generalises to various subsets of the dataset.

2) Mean Squared Error (MSE)

Mean Squared Error (MSE) is the average squared difference between the values that were predicted and the values that were observed. Regression model selection is guided by Mean Squared Error (MSE), which gives a numerical estimate of prediction accuracy. Because they represent less prediction mistakes, lower MSE values are indicative of greater predictive performance.

The formula for calculating the MSE is shown in equation 1:

$$\frac{1}{n}\Sigma(actual - predicted)^2 \tag{1}$$

Where n is the number of data points.

3) Standard Deviation

The standard deviation is a statistical tool used to quantify how much variance or dispersion is there in a group of values. It measures how far each individual data point deviates from the dataset mean, or average. A low standard deviation suggests less variability since the data points are more likely to be around the mean. Greater variability is indicated by a high standard deviation, which suggests that the data points are dispersed over a larger range. In K-Fold Cross-Validation, the algorithm uses the standard deviation to evaluate the stability or consistency of regression models over several folds. More steady and dependable forecasts are shown by a reduced standard deviation in Mean Squared Error (MSE) across folds.

In conclusion, the study thoroughly assesses the prediction ability of multiple regression models using k-fold cross-validation. The main performance indicator is the mean squared error, and the visualization helps with model comparison. The standard deviation shows how stable a model's performance is, which is a useful addition to the mean squared error. Essentially, these methods aid in the thorough evaluation, comparison, and choice of regression models according to their consistency and accuracy in prediction across various dataset subsets.

3.6 Hybrid Data Mining Technique for Prediction

The combination or ensemble of several regression models to capitalize on the advantages of each individual model is referred to as a hybrid data mining approach. In order to establish a hybrid method, the study combines the best three regression models that were chosen based on performance metrics. Hybrid strategies seek to use the advantages of many algorithms, which may enhance overall prediction performance. Every regression model could be particularly good at identifying particular patterns or connections in the data. The initiative intends to reduce the risk associated with depending just on one algorithm by utilizing many models. Some models may make up for a model's poor performance in some scenarios.

Every single model in the ensemble produces a forecast when it comes to new, unknown data. A common method for obtaining the final forecast is to combine the predictions from each model. Taking a majority vote or averaging are two popular techniques for gathering data. When compared to depending just on one model, the hybrid model's final prediction is seen to be more trustworthy and resilient. It makes use of the combined knowledge of several models to provide a forecast that is more reliable and accurate.

3.7 Individual Learning Plan and Feedback Mechanism

1) Individual Learning Plan (ILP)

Based on each student's academic and behavioral data, the ILP is a customized set of suggestions. It provides contextualized advice by taking into account factors including study time, attendance, health, prior failures, family support, and more. ILP analyzes the student's past data to pinpoint areas in need of development and then customizes academic coaching. It provides detailed advice on how to improve study techniques, time management, and general academic achievement. ILP serves as an early warning system by highlighting possible dangers or areas in which a learner might want more assistance. It supports the overall achievement of the student by proactively resolving problems before they worsen. ILP uses data mining insights to make sure that suggestions are data-driven and in line with the academic profile of the student.

2) How does this study use ILP?

Each student's profile impacts the recommendations that are made. If the student's study time is lower than average, for instance, the ILP recommends increasing the study time in order to boost grades. Recommendations derived from data mining are incorporated, such as the use of ensemble learning techniques to predict future academic success (G3 marks). Predictions are employed to highlight areas that may benefit from development or that require more research. ILP is dynamic;

it changes in response to new information and forecasts. Predictive modeling and other data mining approaches provide insights that direct the creation of ILPs.

1.8 Feedback Mechanism

Users are able to comment on the ILP and its suggestions through the system. By contributing their thoughts, worries, or more context, users can add qualitative data to the system. Feedback is analyzed by the system to look for issues, good trends, or places where the ILP may be made better. The feedback can also be utilized to determine the effectiveness of the ILP that was provided. User feedback drives incremental improvements to the ILP system. The ILP algorithm is improved and refined through feedback, which makes it more adaptable to changing user requirements and expectations. User feedback validates the efficacy of ILP and offers a qualitative indicator of its influence on student results. The input is analyzed and put into practice in order to determine how it affects the student's general well-being and academic achievement. Utilizing the feedback data, the ILP is improved by customizing recommendations to deal with the particular problems or difficulties brought up in the feedback.

IMPLEMENTATION

In this study algorithms are developed and a user interface for human interaction is created using Python programming and Jupyter Notebook as the Integrated Development Environment (IDE). The primary applications for Jupyter Notebook, an interactive web-based computing environment, are data research and scientific computing. Python was chosen for its ability to run smoothly across a range of platforms.

RESULTS

Following the steps of data collection, preprocessing, and feature selection, several regression data mining techniques are applied. Each technique's performance is calculated, and the top three approaches are chosen based on the results. Figure 2 shows the performance comparison of data mining techniques using mean squared error and standard deviation. Figure 3 displays a bar plot in which the performance measure is calculated using the mean squared error values, and the x values represent the names of several data mining methodologies. The hybrid strategy can employ the top three data mining approaches based on the standard deviation and mean squared error. For better predictive performance, a low mean squared error and standard deviation value is used. Thus, the hybrid strategy uses Random Forest, Ridge, and Multiple Linear Regression based on the criterion. After successfully finding the data mining techniques that will be used for the ensemble model The ensemble model is used for prediction. To increase overall predictive performance, the ensemble model integrates the predictions from many basic regression models. The regression

model's residuals are shown in the study using a residual plot. The discrepancies between the observed values (actual results) and the regression model's anticipated values are known as residuals. Through an analysis of the distribution and patterns of these differences, the residual plot facilitates

the evaluation of the model's performance.

Per	formance Comparison for	Regression w	ith Desired Features	1
	TO SECURIT OF SECURITIES AND PROPERTY OF SECURITIES AND SECURITIES	Regressor	Mean Squared Error	Standard Deviation
0	Multiple Linear	Regression	1.158039	0.364153
1	Ridge	Regression	1.153763	0.369714
2	Lasso	Regression	2.122740	0.681781
3	Elastic Net	Regression	2.094581	0.703186
4	Decision Tree	Regression	2.599342	0.813412
5	Random Forest	Regression	1.365133	0.457695
6	Gradient Boosting	Regression	1.440678	0.505238
7	Support Vector Machine (Regression)	1.546973	0.545039
8	K-Nearest Neighbors (Regression)	2.289050	0.618348

FIGURE 2 Performing comparison of data mining techniques

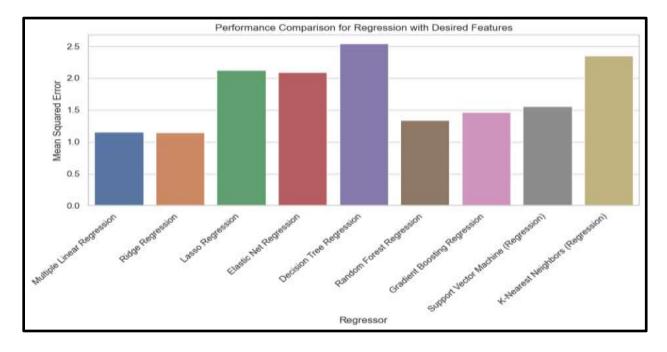


FIGURE 3 Bar plot showing performing comparison of data mining techniques

Thus, the hybrid strategy uses Random Forest, Ridge, and Multiple Linear Regression based on the criterion. After successfully finding the data mining techniques that will be used for the ensemble model The ensemble model is used for prediction. To increase overall predictive performance, the ensemble model integrates the predictions from many basic regression models. The regression model's residuals are shown in the study using a residual plot. The discrepancies between the

observed values (actual results) and the regression model's anticipated values are known as residuals. Through an analysis of the distribution and patterns of these differences, the residual plot facilitates the evaluation of the model's performance.

Figure 4 shows the residual plot of the ensemble model. The analysis of residual plot is as follows:

Plotting shows a scattering of blue dots above and below the red dashed line (perfect predictions at y=0). This implies that there is not a constant bias in one way inside the model residuals. It seems as though the residuals are dispersed arbitrarily around the zero line. This is encouraging since it shows how effectively the model represents the underlying patterns. The residuals show no obvious trends or patterns. It appears that the model does not regularly exceed or underestimate expectations due to the absence of systematic variation. This residual plot indicates that the model appears to function rather well overall.

Following the ensemble model prediction, the individual learning plans are delivered and the feedback mechanism is implemented. Figure 4 depicts the user interface where the student ID is taken as input and the individual learning plan is provided based on the student ID. Figure 5 has a textbox where educators may provide feedback. When they click the Give Feedback Button, the textbox produces the results seen in Figure 6. Figure 5 has a textbox where educators may provide feedback. When they click the Give Feedback Button, the textbox produces the results seen in Figure 6. The improvement analysis report indicates if the final grade (G3) has improved from the first (G1) and second (G2) grades. Additionally, it displays a comparison between the expected and actual grades (G3). The analysis report also includes the user's feedback

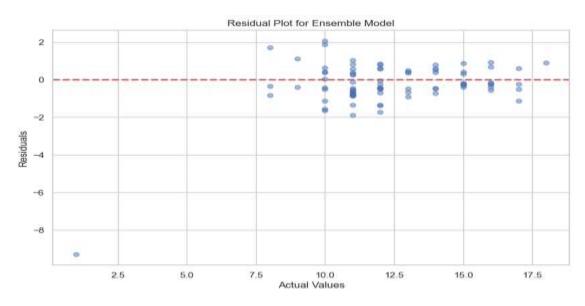


FIGURE 4 Residual plot for the hybrid approach

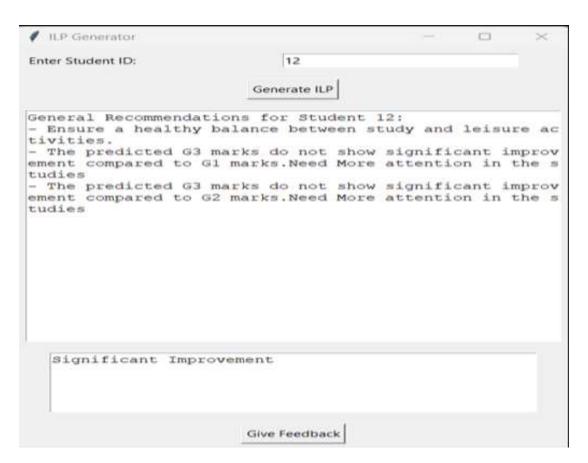


FIGURE 5 User Interface For ILP and feedback mechanism

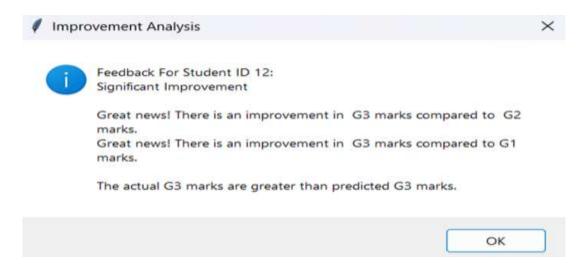


FIGURE 6 Improvement Analysis Report

CONCLUSION AND FUTURE WORK

The study was successful in achieving the objective of creating a data-driven system for student performance projection. By applying several data mining techniques and data preprocessing approaches, the system exhibited the capacity to forecast academic performance of students with a respectable degree of accuracy. The study employed Jupyter Notebook and Python to analyze student performance. Regression model evaluation and feature selection were two data mining approaches that were applied. Although an ensemble model increased prediction accuracy, model performance was assessed using K-Fold cross-validation. The system included a feedback mechanism and an Individual Learning Plan (ILP) for tailored suggestions on academic development. Potential research directions include examining complex machine learning models like neural networks, incorporating real-time data sources, and improving user interface and visualization components to improve usability. Overall, the study paved the way for further advancements in educational data analysis.

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ZUDIO'S DIVES IN BLUE OCEAN

Creating Uncontested Market Space in India's Retail Sector with Blue Ocean Strategy Visitng Faculty MET Institute of PGDM

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Executive Summary

Zudio, a value lifestyle brand owned by Trent, has made a significant impact on the Indian retail landscape, particularly by focusing solely on offline stores and avoiding e-commerce—an unconventional approach in today's digital age. Zudio has rapidly expanded across tier-2 and tier-3 cities, bringing modern retail experiences to underserved regions. Its strategy aligns with the Blue Ocean Strategy, which focuses on creating new market spaces and uncontested demand rather than competing in saturated markets (Red Oceans). By positioning itself between Shein's efficiency and Zara's trendiness, Zudio has tapped into the aspirational value-conscious customer base in emerging markets, achieving rapid scalability. This case examines Zudio's success using a Blue Ocean framework, analyzing how its business model has disrupted the traditional retail sector by creating a new demand space in India's smaller towns. The analysis concludes with recommendations for Zudio to continue leveraging its first-mover advantage while maintaining agility and exploring further international expansion.

Keywords – Retail, Blue Ocean, Red Ocean, Uncontested Market Spaces, FOCO Model

Introduction

Zudio, a part of the Trent Group, has emerged as one of India's most rapidly growing fashion retail brands. Its strategy of focusing exclusively on physical stores in smaller towns, away from the highly competitive e-commerce landscape, represents a significant departure from current retail norms. By entering cities like Jharsuguda, Dimapur, and Ujjain, which have long been ignored by major retailers, Zudio is capitalizing on India's growing consumption base in non-metro areas. With its affordable pricing, rapid stock turnover, and minimalist yet quality offerings, Zudio has positioned itself uniquely in the fast-fashion segment.

A key aspect of Zudio's success is its adherence to the Blue Ocean Strategy, wherein it creates an uncontested market space in regions that were previously untouched by organized retail. This strategic approach enables Zudio to sidestep direct competition with major urban-centric fashion retailers and tap into a burgeoning customer base that values both affordability and aspiration.

Literature Review

The Blue Ocean Strategy (Kim & Mauborgne, 2005) advocates creating new market spaces (Blue Oceans) where competition is irrelevant, as opposed to competing in oversaturated markets (Red Oceans). The strategy focuses on breaking away from the traditional trade-offs between differentiation and low cost by offering high value at a lower price. This is particularly relevant to retail sectors, where fast fashion and e-commerce dominate.

Research on retail expansion strategies (Porter, 1980) suggests that most brands tend to focus on urban markets, which are more profitable but also more competitive. Zudio has reversed this trend by targeting tier-2 and tier-3 cities, a space that few major fashion brands have considered. Studies on consumer behaviour in emerging markets (Prahalad & Hart, 2002) also highlight the increasing purchasing power of middle-class consumers in smaller towns, making them attractive targets for brands like Zudio. The brand's rapid expansion aligns with the Blue Ocean principle (W. Chan Kim, Renée Mauborgne 2005) of creating new value curves by tapping into previously unexplored geographies.

In addition, Zudio's supply chain efficiency and high stock turnover resemble Zara's agile operational model (Tokatli, 2008), while avoiding the typical pitfalls of overstocking. However, unlike global fast-fashion players, Zudio focuses on local sourcing and sustainable practices, aligning with consumer trends toward environmental consciousness.

Methodology

The case study employs a qualitative analysis of Zudio's business strategy, focusing on its application of the Blue Ocean Strategy in the Indian retail sector. The methodology includes:

- 1. **Secondary Data Collection**: Research on Zudio's market positioning, retail expansion, and competitive landscape through reports, interviews, and market data from sources such as Trent's annual reports and industry publications.
- 2. **Comparison Analysis**: A comparative study of Zudio's strategy with other fast fashion retailers like Zara, Shein, and Reliance's Yousta, using Blue Ocean Strategy frameworks.
- 3. **Financial Data**: Analysis of financial metrics such as sales growth, gross margins, EBIT, and cost of goods sold (COGS) to evaluate the impact of Zudio's strategic decisions.
- 4. **Supply Chain Evaluation**: Examination of Zudio's supply chain processes, including vendor relationships, stock turnover, and logistics, to understand how it achieves operational efficiency.

Case

Zudio!, a value lifestyle brand, has been making waves in the Indian retail industry like never before. It has quickly spread its footprint across places like Jharsuguda, Dimapur, Ujjain, Imphal, Pathankot, Gorakhpur, Hapur, and Madhyamgram that were hardly on the country's retail map before. What was the biggest surprise of all? With "zero" online sales, it is solely focused on offline stores. An unorthodox approach in this D2C age. Zudio seems to be aiming for a balance between Shein's efficiency and Zara's trendiness in terms of offerings. Western Odisha's Jharsuguda is a major industrial center noted for being close to metallurgical and thermal power plants. However, since Zudio, a value lifestyle brand, opened shop at a prominent position in town, the town has made news in the retail sector. Retail observers report that Zudio's single store is doing well, bringing in roughly Rs 3 crore annually to the company's Rs 2,500 crore topline. It goes beyond Jharsuguda.

Zudio is expanding quickly, now operating in over 120 places, and by 2023, it should be present in over 500. Until recently, several of these places were not even marked on India's retail map: With 15 to 20 new locations opening each month and each one gaining a lot of traction, it is not out of the question that Zudio's revenues will rise to Rs 5,000 crore in the following two to three years. For those who are unaware, Zudio is owned by Trent, which is led by Noel, Ratan Tata's half-brother. In addition, it manages the chain of department stores known as Westside and collaborates with Spanish retailer Inditex on the Zara brand. With Reliance just unveiling Yousta, its new youth-focused brand incursion to take on Zudio and Shoppers Stop with InTune, aside from Landmark's Max, which has been the market leader in the field, Zudio's remarkable expansion has put the cat among the pigeons. Being Far away from value offering, Peter England, Pantaloon has so far remained a spectator. Now, Zudio's performance is being aided by a few favourable factors. It heralds the emergence of the new consuming classes in India.

Organized retailers had long been restricted to major Urban And Semi Urban towns. This is one of the initial signs of the immense potential in India. In addition, it is now much simpler to create a more reliable supply chain and logistics that can reach further into the hinterland thanks to the GST regime, improved road infrastructure, and contemporary third-party warehouses and transportation systems. These days, brand owners include a disclaimer threatening to cancel the order if it is not delivered three days beyond the scheduled delivery date. The penalty for delayed delivery applies to both textiles and "garmenters," an industry term for individuals who transform materials into clothing. And as a result, fabric suppliers are now much stricter about meeting deadlines.

What kind of inspiration did Zudio draw from? Retail analysis claim that it appears to have borrowed from its Spanish partner Inditex and its luxury apparel brand Zara's renowned

responsive and agile supply chain procedures, marketing, product display, and shop layouts, which include trial rooms. Although Trent has representatives on the Inditex Trent Retail board, Inditex is in complete control of the joint venture. It is quite obvious that having Members on the board would give insight into Zara's worldwide best practices. In parallel, the Chinese company Shein has developed its own take on a quick fashion brand that is reasonably priced. Currently, it stands as the largest fashion shop globally. Shein developed a very profitable and effective online selling, manufacturing, and sourcing business that has generated enormous economic value. Shein is valued at \$100 billion in 2023, according to this Wired piece. This value was greater than the combined market capitalization of fast-fashion giants H&M and Zara, as well as the highest of any private company worldwide outside of SpaceX and Byte-Dance, the company that owns TikTok. However, the model has also faced harsh criticism for utilizing low-quality, disposable, and non-sustainable rayon fabric, as well as for depending on unsatisfactory dyes that damage the environment. Reliance Retail formed a partnership with Shein in May of this year. Trent seems to be finding a medium ground with Zudio between Shein's merciless efficiency and Zara's inventiveness. Trent, though, will surely take no quick cuts and put sustainability first because he is a member of the Tata group.

Zudio began in 2016 with four to five locations, targeting a younger clientele with a menswear selection, following Noel Tata's tried-and-true model. It meticulously adjusted the business plan, concentrated on achieving product-market fit, and refined the model. Menswear, womenswear, childrenswear, accessories, and footwear were added to the inventory. In the end, it created a model that it knew would scale. (Zudio was actively recruiting franchisees and opening new outlets even during the pandemic.) This is in contrast to Reliance Retail, which usually forges ahead with full-scale expansion while maintaining the notion that it would continue to improve the model as it goes.

Under the direction of two foreigners, Trevor Perren and Marjolein Van Brandwijk, Trent is currently tensing up to provide Zudio the first mover advantage. Rivals and retail specialists have been obliged to thoroughly dissect Zudio's concept due to their quick scale-up and sane business plan. First, it has made sure that, in these new locations, its items are both affordable and aspirational for its target market—young couples in the 28–35 age range and Gen Z, who need relatable things without feeling intimidated by price. About half of India's population is in Gen Z and millennials, and Zudio has been able to appeal to them. Although it costs almost half as much as Westside, the cloth handles are of decent quality. It is able to provide high quality since it concentrates on quickly selling things rather than keeping a large inventory. (Usually, 35 percent of the store's total sales come from core categories such as men's shirts and pants, women's tights, jogger pants, shorts, and T-shirts. They also provide women's ethnic clothing, which is uncommon in the fast fashion industry because it is typically associated with Western culture.) Trent has purposefully decided not to develop an online store for Zudio and instead to concentrate solely on

selling through its physical locations. This makes some sense, considering that the e-commerce model's inherent high delivery and return costs may be too much for the price strategy to support. Zudio does not follow the practice of transferring stocks across intercity stores because of the low margin, which goes against the established retail principles of chain stores. As a result, they are unable to absorb the associated logistics costs. This implies that the goods remain in the same store for their whole existence till they are sold. By guaranteeing its vendors large volumes, it is able to drastically cut its fabric sourcing expenses on the back end. Paying suppliers on time and with reliability enables Trent to get the most out of them as they grow into Zudio's partners. It maintains the least amount of goods in the store and can swiftly restock thanks to precise offtake data. The secret is therefore high stock turnover—at least 8-9 times, which is far greater than regular department stores' 3-4 times. The gross margin is approximately 45%, which is significantly less than the 75% for specialty lifestyle shops like Tommy Hilfiger, Biba, Van Heusen, Levi's, and many more. However, it makes up for it with the enormous volumes that each store produces. Zudio does not mark down its products. Its conversion rate—roughly twice as high as that of a normal department store—among customers is 60% or higher. Its cost of goods sold (COGS), or the amount of money a retailer pays directly for the goods they sell, is over 59%. Moreover, EBIT, or earnings before interest and tax, is roughly 8%.

The cost of rent in places like Jharsuguda is significantly less than in the metros. For an 8,000-10,000 square foot store, the rentals are much more affordable, costing between Rs 1.5 lakh and Rs 2 lakh per month, or roughly Rs 17-30 per square foot. Zudio typically stays away from shopping centers and instead looks at stand-alone, prime spots across town. This allows them to maintain a lower cost by negotiating tenaciously with landlords. The common area maintenance (CAM) expenses of malls are typically significantly higher than those of standalone stores. Zudio has adopted a shop-in-shop model inside Trent's hypermarket model Star Bazaar in a few places, including Mumbai. Although Reliance Trends is more well-known, experts claim that the company tends to commoditize its experience in every industry it works in, from fashion to telecom. The most prosperous hypermarket model, Big Bazaar, realized the mistake of overstocking its stores with the cheapest merchandise (Isse sastaa aur achcha kahin nahin) and losing the aspirational value that customers look for in clothing. Zudio succeeds in this area. The aspirational value is still present in its storefronts and the shopping experience. In contrast to the expensive fitouts at Zara, its stores are sophisticated but uncomplicated. In contrast to Zara, which charges at least Rs 5,500 per square foot, it has estimated that the fitout costs (including furniture, fixtures, cash counters, surveillance equipment, and trial rooms) will be approximately Rs 1,800 per square foot. It avoids using pricey Belgian glass for mirrors, uses flat lighting with inexpensive bulbs and fittings, and employs other value engineering techniques that yet provide first-time organized retail shoppers in these places

with a quality experience. It has been successful in meeting the long-standing desire for a more aspirational way of life by providing superior retail options in these new areas. The growth of whitecollar jobs, the IT industry, and the comparatively lower cost of living in these areas have all contributed significantly to this consumption. This has made it possible for young families making between Rs 45,000 and Rs 50,000 per month to spend about Rs 2,000 on clothing with ease. This is exactly the same as it was when Shopper's Stop and Lifestyle first arrived in the big cities in the early 1990s. There are not many extraneous details or frills in the product lineup. Joggers, for example, employ drawstrings and do not require a fly front, saving construction and manufacturing expenses. Trousers, on the other hand, feature elegant twill tape inside the waistbands. To add novelty value, Zudio releases 100–200 new styles each month. For a customer, this could even mean the same shirt in a different color. Trent has also made a smart decision by utilizing a FOCO (franchisee-owned, company-operated) model. Franchisees in small towns are more familiar with the rules and terrain. They can usually hire more effectively through the local community, are familiar with the language and customs, and practically take on the role of local guardians for the business. In these far-off markets, routine chores, approvals, and administrative coordination are also simplified. Additionally, the Tata name draws far better prospective franchisees.

Dubai is the location of Zudio's first worldwide store. The Lulu Group-owned Silicon Central Mall, a renowned retail attraction, hosted the grand opening. Noel Tata, Vice Chairman of Trent and Managing Director of Tata International, opened the 11,000 square foot store. P. Venkatesaulu, CEO of Zudio, and senior Tata Trent officials were present at the event. For men, women, and kids, the new Dubai store offers a large selection of fashion, beauty, and lifestyle products, the majority of which are priced around Rs 1,000. Unlike crowded market spaces (also known as Red Oceans), blue oceans are usually uncontested market locations. Few few have succeeded in pulling it off. Collaborate rather than oppose the regional vendors. Zudio is developing its own blue ocean strategy amidst the massive Indian retail market. They are doing a fantastic job of attaining the value-cost trade-off and slicing into uncontested market sectors.

Zudio debuted its first international shop in Dubai. The formal opening was held in Silicon Central Mall, a major retail destination owned by Lulu Group. Noel Tata, Managing Director of Tata International and Vice Chairman of Trent, launched the 11,000-square-foot shop. Other Tata Trent leaders, as well as Zudio CEO P. Venkatesaulu, attended the occasion. The new Dubai store sells a variety of fashion, cosmetic, and lifestyle products for men, women, and children, with most things priced around Rs 1,000. Blue Oceans are often uncontested market environments, in contrast to congested market spaces (or Red Oceans). Few have been able to pull it off. Instead of competing with local sellers, form partnerships. In the huge ocean of Indian retail, Zudio is developing its own

blue ocean approach. It is about carving out uncontested market niches and attaining the value-cost trade-off, which they are doing excellently.

Conclusion

Zudio has successfully implemented a Blue Ocean Strategy by tapping into new retail markets in India's smaller towns and cities. Its focus on affordable yet aspirational products, rapid stock turnover, and a streamlined supply chain have enabled it to offer value while keeping costs low. The brand's decision to avoid e-commerce and expand solely through physical stores may seem unconventional, but it has allowed Zudio to control costs and focus on high-margin operations. As a result, Zudio has rapidly scaled up to become one of the leading fast-fashion brands in India.

Recommendations

Zudio can further strengthen its position by leveraging its FOCO model to expand its franchise network and provide comprehensive training and support to franchisees. Diversifying product offerings with seasonal collections, accessories, and home goods, as well as expanding private label brands, can provide a more complete lifestyle experience. Prioritizing ethical sourcing, implementing recycling programs, and engaging with local communities can strengthen Zudio's sustainability initiatives. For international expansion, thorough market research, cultural adaptation, and partnerships can facilitate successful market entry. Utilizing customer analytics, inventory management systems, and performance tracking can enable data-driven decision making and optimize operations. By following these recommendations, Zudio can build upon its successful Blue Ocean strategy and solidify its position as a leading value lifestyle brand in India and beyond

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BALANCE OF PAYMENT (BOP) AND ITS IMPLICATIONS ON INDIAN ECONOMY

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Abstract

The Balance of Payments (BOP) is a comprehensive record of a country's economic transactions with the rest of the world, encompassing trade in goods and services, capital flows, and financial transfers. For India, the BOP serves as a critical indicator of economic health, reflecting the nation's position in global trade and investment. This paper explores the components of India's BOP, including the current account, capital account, and reserves, and examines their implications on macroeconomic stability, exchange rates, and policy decisions. Additionally, it delves into the challenges and opportunities arising from persistent deficits, capital inflows, and foreign exchange reserves management. Understanding the BOP is essential for crafting policies aimed at achieving sustainable economic growth and resilience in an increasingly interconnected global economy.

Keywords

- Balance of Payments (BOP)
- Current Account Deficit
- Capital Account
- Foreign Exchange Reserves
- Indian Economy
- Trade Deficit
- Exchange Rate Stability
- Macroeconomic Policy
- Global Trade
- Economic Growth

To say simply, BOP is the external financial statement of a country. The definition for BOP given by the International Monetary Fund (IMF) is: Therefore,

Definition of BOP as per IMF's Manual on Balance of Payments 5th Edition(BPM5)

- "Balance of Payments in a statistical statement that systematically summarizes for a specific time period, economic transactions of an economy with the rest of the world"
- It helps monitor all international monetary transactions for a specific time period.
- In the increasingly interdependent world economy, aspects such as payments imbalances and inward and outward foreign investment play leading roles in economic and other policy decisions.

BOP is the method all the countries adopt to monitor their international financial transactions falling within a specific period, say quarterly, yearly etc. Since in our country, we follow the practice of 'Financial Year' concept, it is normally prepared from 1st April, 2023 to 31st March, 2024, that is yearly, quarterly and monthly. Since US \$ is accepted as the world reserve currency, all the countries prepare their BOP in \$ terms, which makes the 'apple to apple' comparison easy between the countries. In our country, RBI is the authority who releases the BOP figures of our country periodically after getting the data/statistics from Government of India. For example, the latest BOP data released by RBI was on 24th December, 2024 which pertained to the period, Second Quarter, that is from July to September, 2024 as well for the half-year ended April to September, 2024.

In case, BOP is the external financial statement of the country, what can be called as the internal financial statement of the country. As per my opinion, it is the Financial Budget announced by the Hon. Finance Minister every year on 1st February. Presently, Hon. Finance Minister has presented her budget on 1st February, 2025.

If that be the case, what is the difference between BOP and Financial Budget from our country point of view.

S.No.	ВОР	Financial Budget
1.	RBI releases monthly,	This is a yearly exercise
	quarterly and yearly data	
2.	It is finally prepared in US \$	This is prepared in Rupee, the domestic currency.
	terms.	
3.	It is based on historical	This is the estimated figures for the ensuing Financial
	figures.	Year (FY) based on previous FY.
4.	The figures represent the	The figures are estimated spending and expected
	inflows and outflows on	revenues for Government of India for the next FY.

S.No.	ВОР	Financial Budget
	various sub-accounts of BOP for a particular period.	
5.	The main compartments of BOP are: Current Account Financial Account Capital Account	 The main components are: Revenue Expenditure and Capital Expenditure. Indirect Taxes, Direct Taxes, Disinvestment of Public Sector Undertakings by Government of India and Market Borrowings.
6.	Current Account deficit is the most relevant and important figures, which are keenly watched by Economists and International Monetary Fund (IMF).	Fiscal Deficit is the most relevant and important figures, which are keenly observed by the Economists.
7.	Besides Current Account position of a country, it mainly deals with FDIs and FPIs and how these inflows and outflows takes place during a particular period.	 It mainly deals with: What are the welfare measures going to be undertaken by the Government during the next FY. How these welfare measures and Government Expenditures are going to be financed out of mainly Indirect taxes (GST) and direct taxes (Income tax and Corporate Tax)
8.	It has direct bearing on the \$/rupee movement.	It has indirect bearing on the S/rupee movement.

Having discussed the difference between BOP and Fiscal Budget, let us see the important components of BOP.

On Capital Account, which includes:

- Loans and Investments between the countries: This includes transactions in non-produced, non-financial assets and capital transfers. It records the flow of capital in the form of loans and investments between a country and the rest of the world. Mostly, the loans taken by the Government and investments made by RBI in the international markets are dealt here.
- **Financial Account:** It deals with investments such as direct investment, portfolio investment, and other investments. This account reflects the net change in ownership of national assets.

On Current Account, which includes:

• **Service or Invisible Account:** In this whatever inflows and outflows taking place, we cannot see these items and hence they are invisible or intangible. Service exports and imports, IT exports and imports, Inward Remittances and Outward Remittances are part of this segment.

• Trade or Visible Account: Here we can see the movement of goods, that is, export and impot of goods and services.

Let us assume some figures and arrive at the indicative BOP of a country. In this case, we have assumed that the total inflows for a particular period is more than the total outflows and hence, finally, the excess amount is taken to Forex Reserve which is maintained by RBI in our country. In case, the total outflows are more than total inflows, finally, it would be met/drawn from the Forex Reserves.

		In Billions of	Dollars			
Inflows		Outflows				
On	Capital Ad	ccount				
On Government Account						
Govt. loans taken from World Bank	600	RBI Investment in Securities of US	400			
Group		market				
On Financial Account						
Through FDIs and FPIs 400 Withdrawal by FPIs		400				
On S	Services A	ccount				
Inward Remittances	600	Outward Remittances	400			
On Trad	le or Visib	le Account				
Exports	600	Imports	900			
Total	2,200		2,100			
		Accretion to Forex Reserves	200			
		kept by RBI				
	2,200		2,200			

In the cross-border, millions of transactions are taking place day in and day out resulting heavy international settlements in the official cycle. Therefore, it is necessary that someone has to follow/monitor these transactions. Since cross border transactions are mostly settled in US \$, every country's Central Bank should possess sufficient forex reserves to meet out their international commitments. If the settlements are not met out, then it leads to trust deficit on a particular country leading to losses for the country which has to receive the funds. Therefore, the BOP of the countries is monitored by IMF. The IMF was set up along with one more body, the World Bank Group to assist in the reconstruction of war-ravaged countries aftermath of World War II (1940 to 1944). These two organisations were set up in July, 1944 by the World Leaders based on the suggestions given by eminent economists like John Maynard Keynes from UK and White from US at a conference in Bretton Woods in the US. Hence, they are come to known as the Bretton Woods twins.

In order to bring-in more relevance and importance to BOP, IMF not only monitors the BOP transactions as stated above but also expects the countries to keep their Current Account deficit

below the level of 3% of GDP of the countries, which is a fiscal discipline. As mentioned already, Current account of BOP consist of Balance of Invisibles and Balance of Trade or Visible. In the example shown above, if we net the Balance of Trade and Balance of Invisible, it results in a deficit of \$ 100 billion, that is, outflows are more than the inflows in the above stated buckets. Assuming, the GDP of the country is \$ 3,000 billion, then, we can work out the Current account deficit for the assumed example.

- It is: (Current Account Deficit/GDP of the country) x 100 = Should be less than 3%
- $(100/3,000) \times 100 = 3.33\%$

In the given case, the country would get an advisory from IMF to reduce its Current Account deficit, since the deficit is more than 3%. Further, to tide over the Current Account deficit or the BOP crisis, IMF also extends credit facilities to the countries that are suffering. The borrowing limit of the countries are linked to the Special Drawing Rights (SDRs), which the countries have contributed to IMF. Special Drawing Rights (SDRs) are an asset, though not money in the classic sense because they cannot be used to buy things. The value of an SDR is based on a basket of the world's five leading currencies – the US dollar, euro, yuan, yen and the UK pound. The SDR is an **accounting unit** for IMF transactions with member countries – and a stable asset in countries' international reserves, that is, RBI can include India's SDRs contribution in its forex reserves.

Analysing India's BOP:

Given below is the India's position of BOP from the FY 2012 to FY 2024.

From the above, it can be seen that, our country always maintains a trade deficit, that is, imports are always more than exports. However, this deficit is most of the times, compensated by Invisibles surplus.

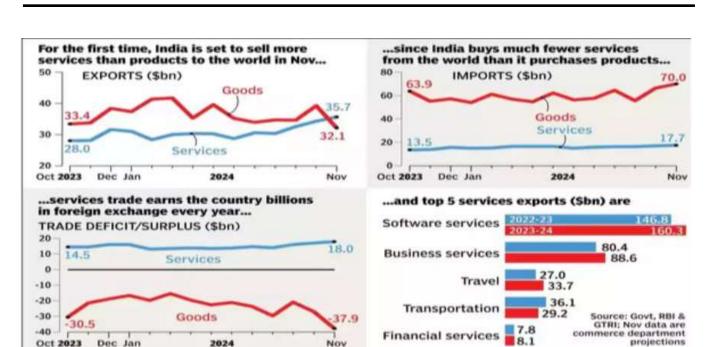
Let us first discuss about Invisibles Surplus:

What are the main reasons for the Invisibles surplus?

- Our Indian diaspora who left our country and are working/toiling in other countries. Their
 inward remittances to our country are always very good. Particularly, the inward remittances
 from UAE belt are very good.
- Our IT and Pharma sectors are doing commendable job for the exports of our country. More
 particularly, the IT exports to other countries (invisible exports) contribute a lot for our
 invisible inflows. Particularly IT Companies like TCS, Infosys, HCL and Wipro are doing very well
 in capturing their businesses in abroad markets, which can be seen from the below mentioned
 chart.

Oct 2023

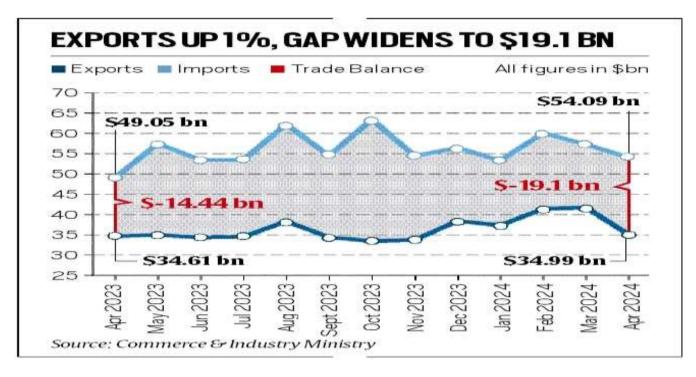
Dec Jan



It can be seen from the above Chart that our Service Exports has exceeded our Trade Exports in the month of November, 2024, which is good news for India. In the top 5 services exports, Software exports/services occupies the first place.

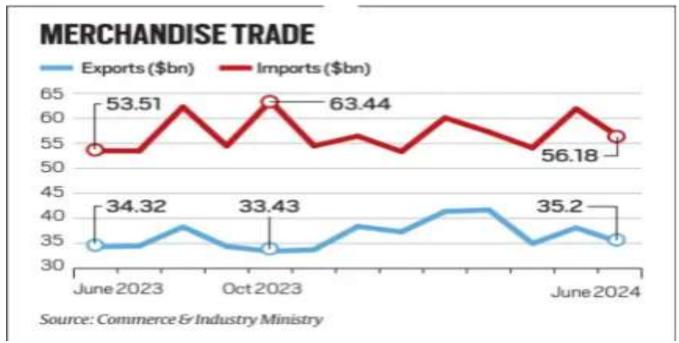
What are the main reasons for the Trade deficit for our country?

As cited above, India's imports are always more than exports leading to Trade deficit. The following charts reveals the pattern very well.



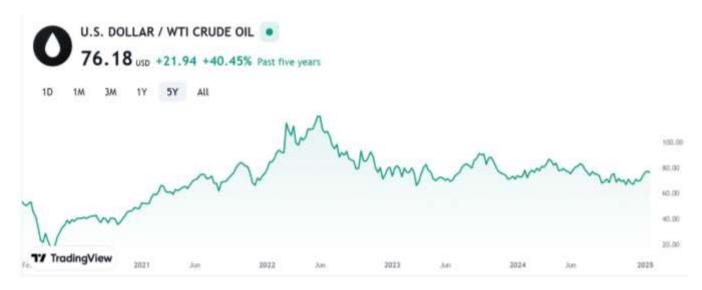
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projections



The main reasons and the steps taken by Government of India are discussed below:

1. The first villain for the current account deficit is import of Crude Oil. Crude Oil being a natural resource, is not available in our country. Hence, it has to be imported. Crude Oil is called as 'Liquid Cold'. The usage of Petrol, Diesel etc., touches from factories to every walk of life of the Indians. Day by day, the two-wheeler and four-wheeler population is going up due to increase in the standard of living of Indians particularly after India embracing the liberalization policies from the year 1991. After the Russian-Ukraine War which started on the night of 22nd February, 2022, all the European countries and US imposed severe sanctions on Russia. However, taking the loophole in the sanctions, India could import crude oil from Russia at a subsidized price by paying rupee by entering into the bilateral agreement



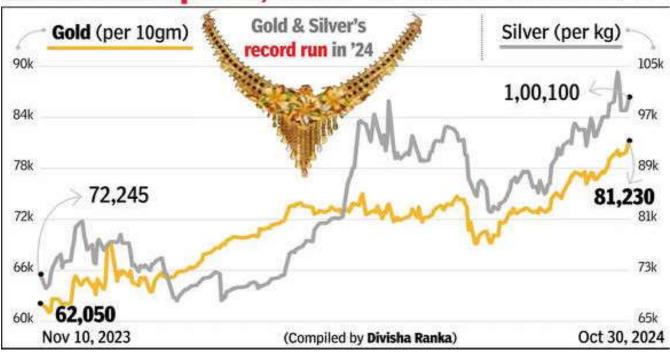
with Ruissia. This is the blessing in disguise for our country. But still, we have to import crude at any cost. Below mentioned is the chart of Crude Oil price for the last 5 years.

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- It has been seen historically that whenever the crude oil prices fall below \$ 50 or \$60 per barrel, our Current Account becomes resilient and good. But when the oil goes above this level, because of several situations including geo-political one, then our Current Account position weakens. It can be seen from the Chart above that in the October, 2022 and subsequent for some months, the oil price had crossed \$ 100 per barrel mark resulting in much strain for our current account position. This was the period, the Russia-Ukraine war started.
- Government of India has been taking steps in the right direction to reduce the import of crude.
 Government has taken lot of initiatives to bring-in the renewable energy sources to replace the crude and they are:
- Introduction of Electric Vehicles (EVs): Government is supporting this initiative in a big way. We have seen Tata's have taken greater strides in introducing EVs both in Bus and Car segments. If one has to gone to areas like CST and Nariman Point in Mumbai, most BEST Buses plying are Air-Conditioned EVs.
- Giving thrust to production of Solar Energy and Wind energy. Government gives several sops like subsidies for those implementing the renewable energy projects.
 - 2. The second factor is import of Gold. Indians have lot of attachment over gold and gold ornaments but gold is always a dead asset as it cannot produce any earnings just like Bonds. Yes, you may get capital appreciation but not earnings on the gold. India imports lot of gold from abroad. Just like Crude, Gold is not also available in our country and has to be imported. Particularly in the year 2024, Gold and silver prices have sky rocketed both in the domestic and international markets and naturally, India has to pay more \$ for buying Gold from the international markets. The main reasons for the price of gold going up are:
- i. Many Central Banks including RBI have started making a shift by moving away from US \$ and shoring up their Forex Reserves in the form of Gold.
- ii. The recent festive and marriage season wherein, people have started buying more gold.

The charts below reveal the prices of gold and silver and how it has moved up the recent past:

White Metal Up 39%, Yellow 31% Since Dhanteras '23



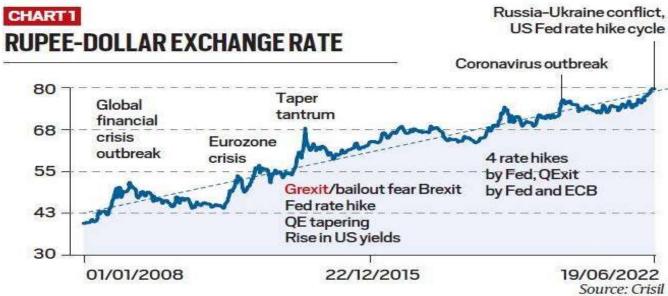
Year	Akshaya Tritiya date	Gold Price (24 Carat /₹per 10 gram)	Returns in %
2014	May 2	30,182	-
2015	April 21	26,936	-12.05
2016	May 9	29,805	9.63
2017	April 28	28,873	-3.23
2018	April 18	31,534	8.44
2019	May 7	31,729	0.61
2020	April 26	46,527	31.81
2021	May 14	47,676	2.41
2022	May 3	50,808	6.16
2023	April 22	59,845	15.10
2024	May 10	71,240	16.00

- Steps taken by Government of India to reduce import of Gold: Government of India has come out a Sovereign Gold Bond Scheme. The Government of India introduced the Sovereign Gold Bond (SGB) in November 2015 under the Gold Monetization Scheme to offer an alternative investment to physical gold. SGBs are government securities and are safe. Their value is denominated in multiples of grams of gold. As a low-risk investment, it is ideal for investors with a low-risk appetite. The cost to purchase or sell SGBs is low as compared to the physical gold. SGBs are stored electronically in demat form. SGBs are also hassle-free as compared to storing physical gold. Any Indian resident, individuals (including a minor), Trusts, HUFs and charitable institutions can invest in SGBs. The maturity period of the SGBs is eight years. Sovereign Gold Bond will yield 2.5% interest, paid semi-annually, on the issue price. There is no making charges or GST. However, one can choose to exit the bond from the fifth year, only on interest payout dates.
- The above step taken by Government has to some extent reduced import of gold because, instead of buying the physical gold, we can buy the SGB and on due we can get equivalent gold from the Government or on-going price of gold.
- As cited above, the scheme started in 2015 to reduce gold imports under the Gold Monetisation scheme. Being a government-backed scheme, it gained significant popularity over a period of time. However, in the current budget announced on 1st February, 2025, Hon. Finance Minister has announced almost closure of this scheme since it costs the exchequer heavily.
- 3. The third factor is import of electronic chips and electronic items like mobiles, TVs etc. **Taiwan Semiconductor Manufacturing Company (TSMC),** produces at least 90% of the world's most advanced computer chips. Collectively, Taiwan's companies hold a 68% of market share of all global chip production. It is a spectacular successful industry for Taiwan. i. To reduce this over-reliance on electronic items as stated above, Government of India has come out with Production Linked Incentive Scheme (PLI).
 - ii. Launched in March 2020, the scheme initially targeted three industries:
 - 1. Mobile and allied Component Manufacturing
 - 2. Electrical Component Manufacturing and
 - 3. Medical Devices.
 - To enhance India's Manufacturing capabilities and Exports, Union Budget 2021-22 announced the PLI scheme for 13 key sectors.
 - PLI Scheme was extended to one more sector (Drone Sector). So, at present, there are a total of 14 sectors under the PLI Scheme that involves a total outlay of Rs 3 trillion.
 - The scheme is in line of view India's vision of becoming <u>'Atmanirbhar'</u> or self-reliant in these sectors.
 - The scheme shall extend an incentive of **4% to 6%** on incremental sales (over base year) of goods manufactured in India and covered under target segments, to eligible companies, for a period of five (5) years subsequent to the base year as defined.

One more side effect of widening trade balance is that it affects the \$/rupee parity in our country. Whenever the trade deficit widens, our rupee is depreciating against \$ because, we have to buy more \$ to fund the trade gap.



We can see the rupee depreciation over the years from the chart given below:



The Rupee crossed the psychologically crucial 86 to the Dollar mark on 13/01/2025, opening at an all-time low of 86.20 amid a strengthening US \$, rising global crude oil prices and falling domestic equity markets.

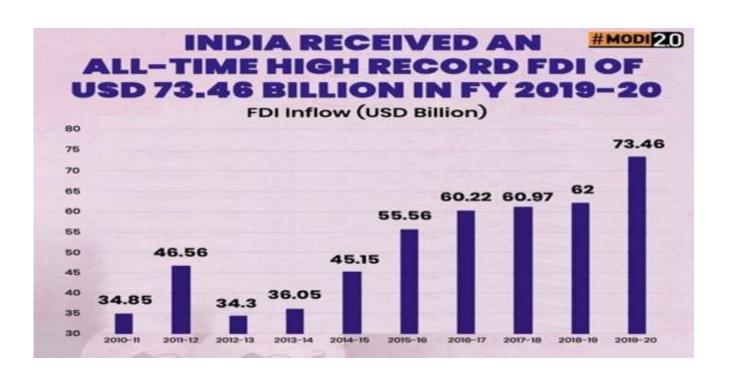


For example, \$/rupee has depreciated by 3% approximately during the year 2024 as shown in the chart given above.

In spite of all the odds, the above efforts taken by Government of India is expected to give good results in the years to come.

Discussion on Financial Account:

- The two main components of Financial Account are:
- Foreign Direct Investments (FDIs): Another important factor in BOP is Foreign Direct Investment or FDIs under the Financial Account of BOP. More the FDIs coming into India, higher would be the GDP growth. The foreign companies like Suzuki, Hyundai, Samsung, Apple etc., bring in capital and also their advanced technologies. They give employment to our Indians. They are always our good friends. Maximum they can take out is the profit out of their Indian operations. The chart below depicts the FDIs into India (figures in Billions):



India targets \$100 billion yearly in foreign direct investment, a positive shift from previous trends. Major companies like Apple and Samsung are expanding operations in India. Challenges include slow foreign investment growth due to global factors. Government plans to relax FDI regulations to boost investment in key sectors like electric vehicles and consumer goods.

• Foreign Portfolio Investments (FPIs): Government of India is ready to take the risk of inviting foreign investors to invest in our financial markets and these players are called as FPIs, because Government stand is that foreign inflow into the country in this form is OK even though, this is called as Hot Money. Unlike FDIs, FPIs are fair weather friends. Take the case of Flamingos coming to Navi Mumbai from the month of January to March every year when environment is



conducive to them. When the summer is approaching, they fly back to their destinations in Central Asia. Same way, when our financial market is performing well, they will enter our markets and when our market is not faring well or foreign markets fare better than our market, they withdrew their investments from our markets and go for greener pastures. Given below is the definition of FPIs:

- Recently to give more impetus to FPIs, Government of India has changed the FPI definition to attract more capital into our country
- On 11th November, 2024, RBI introduced a streamlined operational framework to allow foreign portfolio investors (FPIs) to convert their investments to foreign direct investment (FDI) when equity holdings in Indian companies surpass the prescribed 10% limit. Under current regulations, FPIs can hold a maximum of 10% of an Indian company's total paid-up equity capital. Exceeding this cap previously left FPIs with two choices: divesting the surplus shares or reclassifying them as FDI. The RBI's new framework mandates that this reclassification be finalized within five trading days following the transaction that breaches the limit, subject to approvals from both the Indian government and the invested company.

Having discussed the BOP and its components, if I now present the RBIs latest BOP data which was released on 24th December, 2024, readers can understand and interpret the data well. This data is for the period 1st April, 2024 to 30th September, 2024 for a period of six months. (Source: www.rbi.org.in):

- India's current account deficit was US\$ 21.4 billion (1.2 per cent of GDP) in H1:2024-25 as compared with US\$ 20.2 billion (1.2 per cent of GDP) in H1:2023-24.
- Net invisibles receipts at US\$ 119.0 billion were higher in H1:2024-25 as compared with US\$ 101.0 billion a year ago, primarily on account of higher net services receipts.
- Net FDI inflows at US\$ 4.4 billion in H1:2024-25 was higher than US\$ 3.9 billion in H1:2023-24.
- FPI recorded net inflows of US\$ 20.8 billion in H1:2024-25 as compared with net inflows of US\$ 20.7 billion a year ago.
- In H1:2024-25, there was an accretion of US\$ 23.8 billion to the foreign exchange reserves (on a BOP basis).

In this article, I tried my level best to explain the mechanism of BOP in lucid and simple manner. I have compiled the figures and data from the daily newspapers like Times of India, Indian Express etc. Hope this article would bring in more value to the readers.

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STUDY ON HR ANALYTIC TOOLS AND ITS IMPACT ON HRM FUNCTIONS AT WORKPLACE

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Abstract

In the contemporary business environment, the management of human resources (HR) has evolved into a critical determinant of organizational success. Recognizing employees as invaluable assets and aligning HR activities with overarching business goals are imperative for maintaining competitiveness. This research paper, titled "Study on HR Analytic Tools and its Impact on HRM Functions at Workplace," delves into the transformative influence of HR analytics tools on various facets of HR management, reflecting the paradigm shift in organizational approaches.

The integration of advanced analytics tools within HR processes has become a catalyst for efficiency, strategic decision-making, and overall organizational success. The primary objective of this study is to comprehensively assess the impact of HR analytics tools on HRM functions, shedding light on their transformative role in shaping contemporary workplace practices.

A focal point of this research is the examination of the impact of analytics tools on Talent Acquisition. By leveraging insights derived from data analysis, organizations can optimize recruitment processes, identifying and acquiring top talent. Study seeks to unravel how analytics tools redefine and optimize the talent acquisition landscape, providing valuable insights for HR practitioners and organizational leaders.

Compensation and Benefits management is another critical area of focus, given the intricate dynamics involved. HR analytics tools promise precision and efficiency in this domain, contributing to streamlined compensation structures and optimized benefits programs aligned with organizational goals. The research aims to evaluate the effectuality of analytics tools in this context, providing practical insights for HR professionals.

The study also explores the role of analytics tools in HR Workforce Planning, emphasizing the importance of forecasting workforce trends and strategically addressing staffing needs. In the dynamic business landscape, the ability to proactively manage challenges and capitalize on emerging opportunities is crucial. By examining the impact of analytics tools on workforce planning, the research aims to elucidate how organizations can navigate the complexities of modern workplaces with foresight and agility.

In conclusion, this research endeavors' to provide an in-depth understanding of the multifaceted impact of HR analytics tools on HRM functions. By addressing specific objectives related to Talent Acquisition, Compensation and Benefits management, and HR Workforce Planning, the

study contributes valuable perspectives to the ongoing discourse on the strategic integration of analytics tools in HR practices. Ultimately, the research seeks to empower organizations to navigate the modern workplace with adaptability and foresight.

Keywords: Human Resources Management (HRM), HR Analytics Tools, Organizational Success, Talent Acquisition, Recruitment, Processes, Compensation and Benefits Management, Workforce Planning, Strategic Decision- making, Efficiency, Organizational Goals, Data Analysis, Staffing Needs, Workplace Practices, Organizational Competitivenes

Introduction

Human resources are a people-oriented function and is so perceived by most people. When used strategically, goes beyond just hiring and onboarding. It transforms how HR works, providing insights that help the team contribute meaningfully to the organization's success.

The process of using data to develop insights and guiding HR decisions is known as HR analytics. It utilizes a variety of HR metrics and data-driven approaches to address inquiries about workforce performance, productivity, and retention, essentially anything related to people.

Analytics involves understanding data patterns to improve decision-making and enhance performance. In the realm of HR, HR analytics is the process of evaluating how HR metrics, such as time to hire and retention rate, influence overall business performance.

At its essence, HR analytics is about comprehending the workforce and making decisions based on evidence rather than intuition. By amalgamating data from different sources such as payroll, time and attendance, performance management systems, and even other organizational data like financials, a thorough understanding of how the workforce influences overall organizational performance can be achieved.

In essence, with the capabilities of HR analytics, you can obtain a clear understanding of your organization's strengths and weaknesses, enabling the development of data-driven strategies that align HR seamlessly with the overall business strategy.

Leveraging data is essential for comprehending vital aspects of employee performance and behaviour, particularly within Human Resource (HR) departments. HR professionals can formulate evidence-based policies tailored to a company's needs by collecting and analysing diverse data sets. Exploring various HR analytics software options and their features is crucial in selecting the most suitable tool for a business.

HR analytics tools encompass software designed to enable HR professionals to collect, analyse, and uncover crucial metrics related to personnel performance and behaviour. These tools assess the impact of HR functions on overall company performance by integrating business data with personnel-related data. Companies employ HR analytics software to pinpoint inefficiencies, forecast productivity trends, and enhance staff management processes.

These tools equip businesses with the insights needed to effectively manage their human resources and maximize returns on investment in personnel. Predictive features enable management to anticipate the impact of regulations and structural changes on employee morale and productivity. Moreover, HR personnel can assess the potential effects of cultural shifts on performance. Some HR analytics solutions go beyond metrics, offering features for optimizing the hiring process and identifying individuals who align with the company's culture. In essence, HR analytics software plays a pivotal role in significantly enhancing the efficiency of human resource management.

In the ever-changing landscape of today's business world, the workforce and talent pool stand out as crucial differentiators.

onsequently, companies are increasingly embracing data-driven methodologies for more efficient workforce management. Simultaneously, the integration of HR analytics tools has elevated HR functions, streamlined workforce strategies, and enhanced operational efficiencies. These tools, in essence, act as the architects behind HR strategies, skilfully navigating the intricate dynamics of the workforce.

Specifically crafted for HR professionals, HR analytics tools are specialized software that plays a pivotal role in the collection of extensive hiring- related workforce data. Drawing from diverse sources such as HRIS systems, HRMS, and employee surveys, these tools prove invaluable in assisting HR departments. Their functionality extends to aiding employers and HR professionals in devising effective strategies and enhancing the overall management of the workforce.

Significance of HR Analytic tools in Workplace

HR analytic tools hold utmost importance in the workplace for several reasons, contributing significantly to informed decision-making, strategic planning, and overall organizational success. Here are key aspects highlighting their significance:

- **1.** Talent Acquisition and Retention:
- By analysing data related to recruitment and retention, HR analytics helps identify patterns and factors influencing employee turnover.
- This insight empowers HR professionals to execute strategies for attracting and retaining top talent, ultimately enhancing workforce stability.
- **2.** Performance Optimization:
- HR analytics tools offer insights into employee performance by analysing various metrics, such as productivity, engagement, and skill development.
- This data-driven approach helps in identifying areas of improvement and implementing interventions to enhance overall workforce performance.
- **3.** Workforce Planning:
- Effective workforce planning involves aligning the right skills with organizational needs. HR analytics provides valuable insights into current workforce capabilities and identifies skill gaps.
- This information aids in strategic planning, ensuring that the organization has the right talent to meet current and future demands.

- **4.** Data-Driven Decision Making:
- HR analytic tools enable organizations to base decisions on concrete data rather than relying solely on intuition or past practices.
- Informed decision-making leads to more effective and targeted strategies in various HR functions.
- **5.** Employee Engagement and Satisfaction:
- HR analytics tools assist in measuring and analysing employee engagement and satisfaction levels through surveys, feedback, and performance data.
- The understanding gained from these analytics helps in creating tailored strategies to improve overall employee well-being and job satisfaction.
 - **1.** Diversity and Inclusion:
- HR analytics plays a crucial role in promoting diversity and inclusion by identifying areas of improvement and potential biases.
- By analysing data related to gender balance, diversity in leadership roles, and pay gaps, organizations can develop strategies to create a more inclusive workplace.
- **2.** Cost-Efficiency:
- HR analytics contributes to cost-efficiency by optimizing various HR processes, such as recruitment, onboarding, and training.
- Organizations can identify areas where resources can be better allocated, resulting in cost savings and improved efficiency.
- **3.** Strategic Alignment:
- HR analytic tools facilitate the alignment of HR strategies with overall business goals.
- Organizations can develop and implement strategies that are directly tied to the broader objectives, ensuring that HR functions contribute to the overall success of the company.

In summary, the significance of HR analytics tools in the workplace cannot be overstated. They serve as indispensable assets for HR professionals, offering a data-driven foundation for strategic decision-making. From recruitment and retention to performance enhancement and workforce planning, these tools empower organizations to navigate the complexities of the modern business landscape with agility, efficiency, and a focus on fostering a highly engaged and productive workforce.

Objective of the study

- To assess the impact of HR analytics tools on Human Resources Management functions.
- To analyze the influence of analytics tools on Talent Acquisition.
- To examine the effectiveness of analytics tools in Compensation and benefits.
- To explore the role of analytics tools in HR workforce planning.

Need for the study

This study thoroughly examines the impact of HR analytics tools on HRM functions, aiming to understand their multifaceted influence within organizations. It investigates how these tools enhance efficiency, effectiveness, and strategic alignment in HR management. Specifically, the study analyzes their role in Talent Acquisition, scrutinizing their impact on identifying and retaining top talent. Additionally, it explores their effectiveness in Compensation and Benefits management, aiming to optimize reward systems for employee satisfaction. Furthermore, the study delves into how analytics tools assist in HR workforce planning, facilitating proactive addressing of workforce challenges. Overall, it provides valuable insights into optimizing HRM practices in modern workplaces.

Literature Review

- ❖ In the study on "Current and Future Trends in Human Resources Analytics Adoption," comparative analysis of the evolving landscape of HR analytics adoption are explained. While many industries harness the power of business intelligence and analytics across functions such as Supply Chain, Finance, Accounting, and Marketing, the realm of Human Resources (HR) management has not fully capitalized on these tools. Recognizing the vast opportunities that analytics present, businesses are now undertaking substantial measures to integrate data-driven decision-making practices and recruit analytics professionals for areas promising substantial returns. This shift aims to cultivate a culture where critical decisions in HR are validated through analytics, transforming the HR function into a more potent resource for organizational success. The article examines the current state and future trajectory of analytics in Human Resources, drawing insights from data gathered on leading job search engines, SimplyHired.com and Indeed.com. By modeling trends in the hiring of analytics professionals across various business functions, including Supply Chain, Finance, Accounting, and Marketing, the authors aim to provide a comparative analysis of the evolving landscape of HR analytics adoption, shedding light on the potential future directions in analytics utilization. (Kapoor, Bhushan & Kabra, Yaggeta, 2016).
- ❖ In the study on "HR Analytics Need and Importance A theoretical perspective," the author explained the importance of HR Analytics and its diverse applications across various functions within Human Resource Management. It mentions that the dynamic transformations in industry settings have significantly reshaped organizational structures and operations. Today's organizations face substantial challenges stemming from the global business setup, rapid technological advancements, intense competition, and evolving priorities, capabilities, and expectations of employees. In response to these changes, HR must proactively evolve, aligning itself with technological advancements and strategically planning its initiatives. HR Analytics serves as a valuable mechanism for evaluating the performance of various functions, providing insights into employee effectiveness and efficiency. This article endeavours to explore how HR Analytics contributes to the enhancement of employee performance, consequently influencing organizational performance. The paper further investigates the significance and applicability of HR analytics

practices within the organizational context. (Varma, Chandrakant and Chavan, Chandrahauns R, 2016)

- ❖ In the study on "HR Analytics: A Literature Review and New Conceptual Model," The landscape of human resource analytics is explained which witnessed a surge as a contemporary trend and challenge within the business sphere, underscoring the strategic significance of Human Resource Management (HRM) for top-level management. This scholarly work endeavors to address five primary objectives: elucidating the meaning and significance of HR analytics, delving into the intricate process of HR analytics, identifying plausible HR inquiries that can be addressed through analytics, proposing a novel model for HR analytics, and examining the challenges inherent in HR analytics. This article offers insights into key facets of HR analytics, including definitions, importance, processes, and challenges. HR analytics, as explored in this study, involves the application of research designs and advanced statistical tools to assess HR data, enabling evidence-based solutions and informed decision-making. Numerous scholars have acknowledged the substantial contribution of HR analytics in fostering competitive advantages for organizations. (Opatha, H.H.D. Pooja Jayani, 2020)
- In the study on "The Benefits of HR Analytics," the author has explained the advantages of incorporating HR analytics within enterprises. The research involved 44 practitioners working in HR departments of enterprises located in the Silesian region. The survey employed a questionnaire, revealing that 88.6% of respondents recognized the benefits of HR analytics in recruitment. Additionally, 83.6% of participants expressed the belief that analytics contributes to enhanced efficiency by improving workforce planning and utilization, further exerting a positive influence on the organizational culture of the company. Notably, employees in larger corporations demonstrated a more extensive understanding of HR analytics compared to their counterparts in small and medium-sized enterprises (SMEs). (Karmańska, Anna, 2020)
- ❖ In the study on "The Role HR Analytics, Performance Pay and HR Involvement in influencing Job Satisfaction and Firm Performance," the author investigates the combined effects of HR Analytics, Performance Pay practices, and HR Involvement on job satisfaction (IOS). Recognizing the crucial role of JOS in boosting firm performance, the research delves further into exploring how HR analytics, job satisfaction, and HR involvement collectively influence organizational performance. Given the limited work in this domain, this study contributes significantly to existing literature by identifying the critical association among HR practices, IT, and performance outcomes. Additionally, the modeling results underscore that HR analytics, HR involvement, and job satisfaction positively and significantly influence firm performance in multinational firms in Malaysia. In technical terms, the findings emphasize that the three components—HR analytics, performance pay, and HR involvement significantly and positively impact the performance of diverse multinational firms in Malaysia. Ultimately, the study suggests that HR analytics, HR involvement, and job satisfaction are crucial contributors to enhancing the performance of multinational firms in Malaysia. (Qureshi, Muhammad Asif & Thebo, Jalil & Rehman, Shafiq & Shahbaz, Muhammad & Sohu, Samiullah, 2020).
- ❖ In the study on "Workforce Analytics: Increasing managerial efficiency in Human Resource," the authors explained that the Human resource management strategically focuses on

optimizing employee utilization for organizational efficiency and effectiveness, benefiting both the organization and its employees. Workforce analytics, a component of People Analytics or HR Analytics, involves analyzing human resource data using advanced software for insightful decision- making. Proper workforce planning, facilitated by workforce analytics, enables a detailed evaluation of employee abilities, leading to productive utilization. This approach enhances productivity by identifying and addressing inconsistencies in workforce management processes, methodologies, or strategies. While workforce analytics presents challenges and opportunities, it has become an emerging trend in HR, providing valuable insights for managing the workforce. The integration of analytics with human resources offers significant advantages, improving hiring processes and increasing employee retention. This approach fosters a better understanding of work culture, the company environment, motivational factors, and productivity-enhancing elements, contributing to organizational success. (Tilottama Singh, Snigdha Malhotra, 2020)

- In the study on "Research Study on Human Resource Analytics: It's tools, applications, and impact on Business Performance," the authors have explored the utilization of HR analytics as a strategic tool, aiming to unravel its current value and assess its future development potential. The study recognizes the pivotal role played by human resource analytics in elevating employee performance, fostering engagement, mitigating employee attrition, and amplifying return on investment (ROI). The focal point of this article is on how HR analytics can be instrumental in achieving a competitive advantage for businesses. The article aims to provide valuable insights into the strategic deployment of HR analytics and its far-reaching implications for organizational success. (Sriram Prabhakar, Dr. Rony G Kurien, Dr. S Jayaprakash, 2021)
- ❖ In the Study on "HR Analytics Competency Model and its impact on organizations decision making process and business outcomes," the researchers have mentioned that the utilization of data within organizations has undergone a transformative shift, with a newfound focus on meeting the legal requirements of employment. This evolution in data application has gradually redefined the dynamics of Human Resource Management (HRM) roles, demanding a high standard of analytical proficiency from Human Resource (HR) professionals. Numerous studies have proposed that the implementation of Human Resource Analytics (HRA) can empower HR professionals to gain diverse perspectives on their contributions to organizational financial objectives by establishing pertinent metrics. Despite these suggestions, limited research has delved into the specific role of HRA in enhancing business outcomes within the context of Indian organizations. This study aims to fill this gap by analyzing the impact of HRA competencies on organizational decision-making and business outcomes. The findings indicate that employee motivation and opportunities are pivotal factors in stimulating the utilization of skills in their roles. Furthermore, it was observed that motivation and opportunities provided to adapt employees play a critical role in fostering the development of analytical skills. The possession of such analytical skills, in turn, exerts a substantial influence on organizational decision-making processes and, consequently, business outcomes. (Vidhu Gaur, 2023)

- ❖ In the study on "Human Resource Analytics on Talent Acquisition: A Systematic Review," the authors mentioned that within Human Resource Management (HRM), the practice of datadriven decision-making is predominantly facilitated through analytics. The adoption of HR analytics is contingent upon factors such as the availability and quality of people data, as well as the prevailing attitude toward data-driven decision-making. It specifically focuses on talent acquisition, aiming to harness the benefits offered by HR analytics in this domain. Talent acquisition, as revealed in the systematic review, emerges as a key driver of competitive advantage for organizations, with strong correlations between HR analytics and effective talent acquisition practices. This paper directs attention to the evolving landscape of HR analytics from a review perspective in the current scenario. Through a systematic exploration, the study sheds light on the symbiotic relationship between HR analytics and talent acquisition. Recognizing the significance of HR analytics in talent acquisition, the paper advocates for the advancement of career growth opportunities for HR professionals. The findings indicate that the integration of HR analytics and talent acquisition not only enhances efficiency and effectiveness but also contributes to organizational performance and the formulation of a robust talent acquisition strategy. (Vadithe, Rakesh & Kesari, Bikrant, 2023)
- In the study on "Benefits and Challenges of Adopting HR Analytics: A Comprehensive Review," the author aims to delve into the advantages and hurdles linked with the integration of HR Analytics. It mentioned that Human Resource (HR) Analytics stands out as a powerful instrument for organizations to harness their wealth of workforce data, enabling informed decision-making crucial for organizational success. Through an extensive exploration of existing literature and pertinent casestudies, the paper aims to furnish a thorough examination of the benefits reaped by organizations upon adopting HR Analytics, alongside the potential impediments and constraints they may confront. Furthermore, the paper delves into the ramifications of HR Analytics adoption across various HR functions, offering pragmatic recommendations for seamless implementation. By conducting an exhaustive analysis of both the merits and challenges inherent in the integration of HR Analytics, this research aspires to furnish organizations with deeper insights into the prospective advantages and considerations demanding attention. Through the implementation of effectual HR Analytics strategies, organizations can unlock the full potential of their workforce, thereby garnering a competitive edge in the swiftly evolving business landscape of today. (Khaliq, Ramsha & Saritha, B., 2023)
- ❖ In the study on "HR Analytics: An Effective Tool for Performance Management and Business Development," authors explained that HR analytics plays a crucial role in organizations, measuring performance metrics, workplace and recruitment analytics, and talent retention strategies. It involves collecting and utilizing talent data to enhance critical talent and business outcomes, providing HR managers with data-driven insights for talent decisions, workforce processes, and fostering positive employee experiences. This chapter explores the effectiveness of four types of HR analytics methods in supporting HR managers' decision-making and enhancing employee performance. The impact of HR metrics on overall business performance and revenue models is assessed, aiming to mitigate risks and minimize expenses. Ongoing research emphasizes the need for a more rigorous and process-oriented

perspective on HR analytics, with a proposed model for its effective implementation and application based on insights from HR analytics experts. (Gupta, Palak, 2023)

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Research Methodology

Data Collection Method Used

The research paper employs a combination of primary and secondary data sources to ensure comprehensive analysis. Primary data is gathered through surveys, interviews, and observations directly from HR practitioners and organizational leaders. Secondary data, sourced from academic literature, industry reports, and relevant databases, supplements the primary findings, enriching the study's depth and breadth. This dual approach enhances the reliability and validity of the research outcomes, providing a well-rounded perspective on the transformative impact of HR analytics tools on HRM functions.

Analysis

The analysis of the survey data provides valuable insights into the utilization and perception of HR analytics tools across diverse industries. The distribution of industries represented in the respondents' organizations showcases a broad spectrum, highlighting the applicability and adoption of HR analytics across various sectors. Moreover, the majority of respondents demonstrate a familiarity with HR analytics, indicating a significant awareness and understanding within the surveyed population.

The survey findings reveal a predominant focus on Talent Acquisition among HR analytics functions, suggesting a strategic emphasis on optimizing recruitment processes. Additionally, a substantial proportion of organizations actively use HR analytics tools, with many reporting significant improvements in recruitment efficiency and talent identification. The positive impact extends to performance evaluation and workforce planning, contributing to organizational success. While Human Resource Information Systems (HRIS) emerge as the primary HR analytics tool, predictive analytics tools and analytics software also play significant roles. However, there's a notable gap in comprehensive training on HR analytics tools, indicating a need for further skill development initiatives. Nonetheless, respondents generally perceive strong alignment between HR analytics tools and their organization's HRM goals, underscoring the compatibility and potential for further integration.

Looking ahead, there's a widespread belief among respondents that HR analytics tools have substantial potential for improvement across all areas of HRM, emphasizing the holistic impact these tools can have on organizational effectiveness. Overall, the survey data provides valuable insights into the current landscape of HR analytics adoption, highlighting opportunities for further optimization and development in HR practices.

Summary

 The study underscores the transformative impact of HR analytics tools on Human Resources Management (HRM) functions, signaling a shift towards data-driven practices in reshaping traditional HR approaches.

- Talent Acquisition emerges as a focal point, with 46.9% of organizations strategically leveraging analytics tools to enhance recruitment processes, emphasizing the strategic importance of data in talent acquisition.
- Compensation and benefits analysis benefit significantly from analytics tools, as 54.7% of organizations find them highly effective, highlighting their crucial role in ensuring fair and competitive compensation strategies.
- HR workforce planning experiences positive influence from analytics tools, with 49.1% of organizations recognizing their significant contributions to organizational success in this domain, emphasizing their strategic value in planning for future workforce needs.
- The diverse adoption of HR analytics tools across industries is evident, with Technology/IT leading at 17%, indicating the widespread recognition of their importance in various sectors.
- While familiarity with HR analytics tools is substantial at 65.4%, a notable 15.4% lack familiarity, indicating a need for increased awareness and training initiatives to enhance comprehension.
- The predominant focus on Talent Acquisition (46.9%) in HR analytics functions underscores the strategic importance placed on optimizing recruitment processes through data-driven approaches.
- Adoption of HR analytics tools is notable, with 39.6% actively using them and 30.2% utilizing them to some extent, reflecting a growing trend towards incorporating data-driven HR practices. The positive impact of HR analytics tools on recruitment efficiency is evident, with 45.3% reporting a significant improvement, highlighting their role in streamlining hiring processes and enhancing efficiency.
- HR analytics significantly aids in identifying high- potential talent, as reported by 54.7% of
 organizations, underscoring their influence on talent management initiatives and strategic
 workforce planning.
- Performance evaluation and feedback processes benefit from HR analytics tools, with 39.6% noting a significant improvement, showcasing their positive impact on enhancing employee assessment and development.
- HR analytics tool adoption varies, with 43.4% rating their adoption at a high level (4), indicating substantial acceptance, while 11.3% rate it low (1), suggesting potential areas for improvement and diverse levels of integration across organizations.

Suggestions

- Enhance Training Programs: Organizations should invest in comprehensive training initiatives to bridge knowledge gaps in HR analytics tools, offering tailored programs from basic to advanced levels for effective tool utilization.
- Address Industry-Specific Needs: Tailoring HR analytics strategies to industry-specific challenges is essential, involving collaborative efforts with industry experts to develop customized solutions.
- Promote Awareness and Adoption: Initiatives such as workshops and webinars can promote

awareness and adoption of HR analytics tools, particularly among those unfamiliar with their application, highlighting benefits and relevance.

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- Integration of Comprehensive HR Platforms: Exploring integrated HR platforms offering a suite of analytics tools ensures seamless data flow across various HR functions.
- Foster a Data-Driven Culture: Organizations should foster a data-driven culture, promoting the use of analytics tools for evidence-based decision-making across all business units.
- Continuous Evaluation and Improvement: Regular evaluation and feedback mechanisms for HR analytics tools ensure addressing evolving needs and challenges.
- Strategic Focus on Talent Acquisition: Aligning recruitment strategies with analytics insights involves optimizing channels, refining job advertisements, and leveraging predictive analytics for candidate success.

Conclusion

- The study aimed to comprehensively assess the impact of HR analytics tools on various HRM functions, emphasizing the importance of understanding their significance in the workplace.
- Objectives encompassing talent acquisition, compensation, benefits, and workforce planning provided a comprehensive framework for analyzing the diverse roles of HR analytics tools.
- The methodology employed ensured a systematic approach to data collection, contributing to the reliability of the study's findings.
- Despite strengths, acknowledged limitations such as potential biases or data collection constraints ensured a nuanced interpretation of findings.
- The literature review provided a comprehensive foundation for understanding HR analytics tools, including specific tools like Tableau and Power BI, and addressing challenges in their adoption.
- Survey findings demonstrated positive impacts on recruitment efficiency, talent identification, performance evaluation, and workforce planning, contributing to organizational success.
- Overall, conclusions underscored the multifaceted impact of HR analytics tools on HRM practices, highlighting their growing significance in shaping modern HR strategies for organizational success.

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PREVENTION OF WEB SECURITY ATTACK USING AI CHATBOT

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Abstract -

Web Applications form an integral part of our day-to-day life. The number of attacks on websites and compromise of many individual's secure data are increasing at an alarming rate. These attacks can result in data breaches, loss of customer trust, and damage to a company's reputation. With the advent of social networking and e-commerce, web security attacks such as phishing and spamming have become quite common. Also, Security and privacy of database-driven web applications are extremely multifaceted against web intruders. One of the most dangerous cyber-attacks is the SQLinjection attack, which simply creates huge losses to commercial vendors. This research focuses to prevent SQL injection attacks in web-based applications. SQL injection can be used for unauthorised access to a database to penetrate the application illegally, modify the database or even remove it. For a hacker to modify a database, details such as field and table names are required. Our research will be built by using both security and AI Email System which can be implemented by using AI voice interactions and using some security measures to make our website strongly authenticated. Our website will let visitors send and receive data to/from a database over a web browser. Key features of the research include a virtual video chat room for users to communicate in real-time and a generative AI component for searching email formats and templates. Our main aim is to provide increased security by developing a tool which prevents illegal access to the database.

Keywords: AI based voice recognition, Email system, Generative AI, SQL injection, Video Chat.

Introduction

Software has pervaded all over the world from past two decades and faces many fascinating challenges. Web applications have become obligatory in humans day-to-day life while some of the frequently used functional web applications such as online banking, web mail, online auctions, online sales retails, social networks and blogs are the foremost targeted spots for the human web attackers [1]. In today's Internet world, security is a widespread term. Web, Internet-based social networking turns into an essential part for all persons. Security becomes an important issue because the number of attacks against systems is increasing rapidly. Attacks are performed to steal private as well as financial information of a web user. Malicious content loaded into the system without knowledge of a user is a frequent problem for host systems. Nature of problems is the same for Smartphone, Desktops. The malevolent substance, for example, infections, Trojans, malware, and vulnerabilities in the frameworks are significant threats [2] . Web vulnerabilities have made tremendous growth in web applications whereas the web developers fail to meet global standards of designing framework and writing programming code. It is necessary to perform proper input sanitization, syntax validation and follow the security guidelines to ensure prevention of the major loopholes during the programming phase. In this paper firstly, the author takes up SQL Injection, a critical web security vulnerability. SQLIA is a type of code-injection attack [3] .It is caused mainly due to improper validation of user input. Solutions are addressed to prevent SQL Injection Attack. SOL Injection Attack is an application level security vulnerability. The main intent to use SOL injection attacks include illegal access to a database, extracting information from the database, modifying the existing database, escalation of privileges of the user or to malfunction an application. Ultimately SQLIA involves unauthorised access to a database exploiting the vulnerable parameters of a web application.

A. SQL Injection Attack (SQLIA) Process

Data driven web sites are vulnerable to SQL Injection attacks where the database is a black box in three tier architectures. In this architecture SQL statements are generated in response to HTTP requests. These HTTP request may contain parameters that are used by attackers to produce a query of their interest to have illegal access to the database as shown in Fig. 1

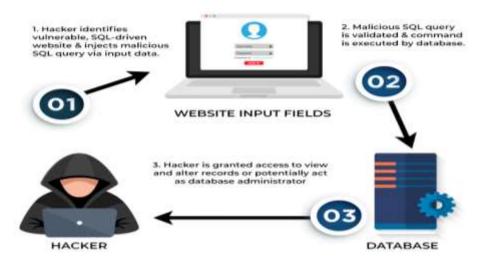


Figure 2: Sql Injection Attack Process

B. Types of SQLIA

SQL injection attacks are divided into several types [4] as follow:

- 1) Tautologies: Attacks that are based on Tautology inject code in one or more conditional statements, as a result, the injected SQL statement is always evaluated to be true.
- 2) Illegal/Logically incorrect queries: In this type of attack, the attacker tries to do some false queries intentionally seeking an error message generated by a web server that contains important information for debugging. Therefore, the attacker can identify the vulnerable applications on the web server.
- 3) UNION query: Attackers do this by injecting a statement of the form: UNION SELECT is used to retrieve information from a specified table.
- 4) Piggy-backed queries: This attack occurs when multiple statements such as INSERT and UPDATE are allowed to be executed at the back-end of the database. By concatenating these statements with';'.
- 5) Stored Procedures: In this type, the attacker tries to execute stored procedures present in the database. Accordingly, stored procedures are often written in special scripting languages, which contain other types of vulnerabilities, such as buffer overflows, which allow the attacker to run arbitrary code on the server or even escalate their privileges.
- 6) Blind SQL: Occurs when making queries that output true or false which aim to retrieve database errors that are coming from an application that is built to show generic errors.

Literature Survey

Many research authors explored a number of methods to detect and prevent SQLIAs; the most chosen techniques are static analysis, dynamic analysis, combined static and dynamic analysis, web framework, defensive programming and machine learning techniques. Software metrics and reverse engineering are some forms of static analysis. Model checking, data flow analysis, abstract interpretation and use of assertions in source code are the several techniques of static code analysis.

The method of dynamic analysis can be performed automatically by the analysis of vulnerabilities during the execution of web applications which avoids thousands of tests by doing several times manually. Example: CANDID tool..[5].

Blackhat 2004, a well-known information security research conference, brought the release of the first publicly available tool for automating the SQL injection process. Absinthe (formerly known as SqueaL) was released by the security group 0x90.org and greatly trivialised the process of gathering information about the structure of a database. Absinthe changed SQLstyle injections as it proved that attacks on applications through injection could become automated.

Proposed Model

The process of preventing SQLIA needs more investigation when it comes to inputs, there will be a need to check the syntax of an SQL query, this check can be done on the client-side or the server-side but change must be done on one side.

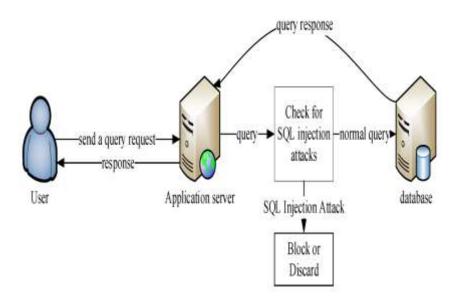


Figure 3: Prevention of SQL Injection

The proposed model aims to develop an email system that incorporates robust measures to prevent SQL Injection Attacks (SQLIA).

Technology Adopted

List of technology:

- 1. Automatic Speech Recognition (ASR)
- 2. Natural Language Processing (NLP)
- 3. Text-to-Speech (TTS)
- 4. OpenAI

Detail of the technology mentioned

- 1. Automatic Speech Recognition (ASR): ASR technology converts spoken language into written text, enabling the system to understand and process voice commands or messages.
- 2. Natural Language Processing (NLP): NLP helps analyse and interpret the meaning behind spoken or written text. It allows the system to extract relevant information from the voice input and perform actions accordingly.
- 3. Text-to-Speech (TTS): TTS technology converts written text into spoken words. It enables the system to generate voice responses or read out email contents to the user.
- 4. OpenAI: OpenAI uses smart computer programs to help write emails faster. These programs learn from lots of examples to understand how emails should look. You can customize them to suit your needs, making sure your emails sound just right. They also learn from your feedback, getting better over time, and they follow rules to make sure they're used responsibly.

Frontend Features in detail:

Frontend Development:

HTML, CSS, JavaScript: For basic frontend development, you can use any text editor or Integrated Development Environment (IDE) like Visual Studio Code, Sublime Text, Atom, or PyCharm to write and edit HTML, CSS, and JavaScript code.

Python Web Frameworks: Python web frameworks like Django and Flask provide templating engines such as Django Templates and Jinja2, allowing you to write HTML, CSS, and JavaScript code directly within your Python codebase.

Backend features in detail:

Backend Development:

Python IDEs: IDEs like PyCharm, Visual Studio Code, and Atom provide excellent support for Python development. They offer features like code completion, debugging, and integrated terminal, which can streamline backend development.

Python Web Frameworks: Django and Flask are popular Python web frameworks that can be used for backend development. They provide built-in functionality for handling HTTP requests, managing routing, and interacting with databases, allowing to build the backend logic of your voice-based email system efficiently.

Comparative study/Justification of technology:

Python: Python is a versatile and powerful programming language known for its simplicity, readability, and a vast ecosystem of libraries and frameworks. It has extensive support for various tasks, including web development, natural language processing, machine learning, and data manipulation. Python's ease of use and rich ecosystem make it an excellent choice for developing your voice-based email system.

Frontend Technologies (HTML, CSS, JavaScript): HTML, CSS, and JavaScript are fundamental web technologies that allow you to create interactive and visually appealing user interfaces. HTML provides the structure of the web pages, CSS is used for styling and layout, and JavaScript adds interactivity and dynamic behaviour to the frontend. These technologies are universally supported by web browsers and provide a solid foundation for building user-friendly interfaces.

Python Web Frameworks (Django): Python web frameworks like Django offer a range of benefits for backend development. They provide built-in tools, libraries, and functionalities to streamline development, handle routing, manage sessions, interact with databases, and implement security measures. These frameworks follow best practices and help you build robust and scalable web applications efficiently.

Results And Discussion

Welcome to Mail Mingle, where communication meets innovation! We're excited to introduce you to a platform that redefines the way you interact with email.

Our goal at Mail Mingle is to provide you with a seamless and efficient email experience, powered by cutting-edge features and advanced technology. Let's dive into what makes Mail Mingle unique:

Preventing SQL Injection: At Mail Mingle, security is paramount. We've implemented robust measures to prevent SQL Injection, a core objective in our project's design. By meticulously fortifying our database infrastructure, we ensure that user data remains protected from malicious attacks. With Mail Mingle, you can rest assured that your information is safeguarded, allowing you to communicate with confidence and peace of mind.

Effortless Email Management: Say goodbye to the hassle of traditional email platforms. With Mail Mingle, sending and receiving emails is a breeze. Our intuitive interface makes it easy to compose, organize, and manage your messages, saving you time and effort.

Advanced Security Measures: We understand the importance of keeping your emails secure and private. That's why Mail Mingle implements robust security measures to protect your data from potential threats. You can trust that your messages are safe with us.

Innovative Features: At Mail Mingle, we're always pushing the boundaries of what's possible with email. Our platform offers innovative features like voice-based email interfaces and generative AI assistants. With these tools, you can interact with your emails in new and exciting ways, making communication more intuitive and efficient.

Multilingual Support: To cater to a diverse user base, Mail Mingle offers multilingual support, including read-aloud capabilities in both Hindi and English. This feature ensures that our platform is accessible to users from different linguistic backgrounds, enhancing inclusivity and usability.

Seamless Collaboration: Collaboration is key in today's interconnected world. That's why Mail Mingle provides virtual meeting rooms where teams can come together to discuss, brainstorm, and collaborate on projects in real-time. Whether you're working remotely or in the office, our platform facilitates seamless collaboration, breaking down geographical barriers and fostering teamwork.

In summary, Mail Mingle is more than just an email platform—it's a hub of innovation and efficiency. Join us today and experience the future of email communication!



Figure 4: Welcome Page



Figure 5: Union Based Injection

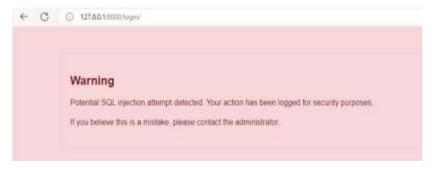


Figure 6: Warning

2024-02-23 20:29:57.446994	jaya@mailmingle.info	Sql injection attempt by user	127.0.0.1
2024-02-23 20:33:42.434257	tanu@mailmingle.info	Sql injection attempt by user	127.0.0.1
2024-02-23 20:39:43.504925	jaya@mailmingle.info	Sql injection attempt by user	127.0.0.1
2024-02-23 20:46:01.909380	jaya@mailmingle.info	Sql injection attempt by user	127.0.0.1
2024-02-23 20:47:24.026873	jaya@mailmingle.info	Sql injection attempt by user	127.0.0.1
2024-02-23 20:48:16.553165	tanu@mailmingle.info	Sql injection attempt by user	127.0.0.1
2024-02-23 20:56:32.766173	tanu@mailmingle.info	Sql injection attempt by user	127.0.0.1

Figure 7: Log Page

Flow Diagram

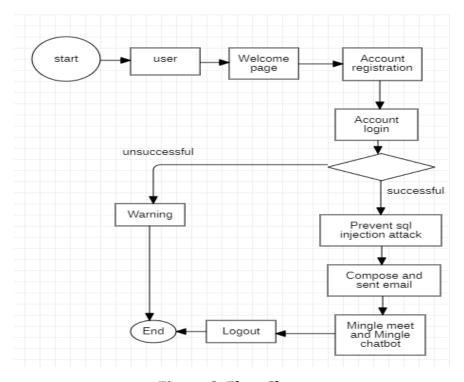


Figure 8: Flow Chart

In this flow diagram:

- The flow starts with the user either registering or logging into their account.
- If the user is new, they proceed to account registration, where they provide their details, and the system stores them securely.

- If the user is existing, they proceed to account login, where their credentials are validated, and they are authenticated.
- After login, the user is redirected to the dashboard, where they can access various features such as the inbox, compose page, meet room, and Mingle chatbot.
- The Mingle chatbot assists users in solving their queries, helps in composing emails, and can read emails aloud in both Hindi and English.
- Users can compose and send emails, including initiating video calls, from the compose page.
- They can also access the meet room to create a room ID and join video calls with friends, relatives, or coworkers.
- Sent emails are stored in the sent folder, and the user can verify the successful delivery by logging in with the recipient's ID.
- The recipient can view received emails in their inbox and join video calls initiated by the sender.
- The system provides options to archive emails for safekeeping and manages starred messages for easy retrieval.
- Users can also manage deleted emails in the trash folder.

The flowchart ends

Abbreviation

IDEs - Integrated Development Environment

SQL - Structured Query Language

SQLIA - Structured Query Language Injection Attack

Future Scope

The future scope of the email system with prevention of SQL injection is vast and promising. As technology continues to evolve, there are several potential areas for expansion and improvement in the project

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Conclusion

Safeguarding web applications against SQL injection attacks is vital for data integrity. Mail Mingle revolutionizes online communication with its secure, user-friendly email platform. With constant innovation and a thriving community, Mail Mingle empowers users worldwide. Join us in creating a communication landscape without bounds, one email at a time.

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